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### DyRoBeS© Manual | BePerf

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# Introduction

DyRoBeS<sup>©</sup>\_BePerf computer program has been developed to analyze the **Be**aring steady state and dynamic **Perf**ormance of fixed lobe, flexural pad, and tilting pad hydrodynamic journal bearings, and gas lubricated journal bearings based on the Finite Element Method (FEM). In addition to journal bearing analysis, the program also performs thrust bearing analysis, lubricant properties analysis, and oil flow calculation. The acronym, DyRoBeS<sup>©</sup>, denotes **Dy**namics of **Ro** tor **Be**aring **S**ystems.

The program contains extensive modeling, analysis, and post-processing capabilities. This Window<sup>TM</sup> based software is very user friendly and easy to use. The operation is entirely consistent with industrial standard operation in Window environment. Help can be obtained at any time by pressing <F1> key.

The governing equation for pressure distribution in a fluid film journal bearing is incompressible Reynolds equation which is derived from the Navier-Stokes equation, as expressed below. The fluid film forces acting on the journal are determined by application of boundary conditions and integration of pressure distribution. It is an iterative process until the convergence criterion is satisfied. Once the static equilibrium is found, the bearing static performance, such as bearing eccentricity ratio, attitude angle, minimum film thickness, maximum film pressure, frictional power loss, oil flow rate, etc., can be easily determined. Under dynamic conditions, the journal is oscillating with small amplitudes around the static equilibrium position. The eight bearing dynamic coefficients (stiffness and damping) are obtained by solving the perturbed pressure equations.

$$\frac{\partial}{\partial x} \left( \frac{1}{G_x} \frac{h^3}{\mu} \frac{\partial P}{\partial x} \right) + \frac{\partial}{\partial y} \left( \frac{1}{G_y} \frac{h^3}{\mu} \frac{\partial P}{\partial y} \right) = \frac{U_x}{2} \frac{\partial h}{\partial x} + \frac{U_y}{2} \frac{\partial h}{\partial y} + \frac{\partial h}{\partial t}$$

where x is in the axial direction and y is in the circumferential direction. Gx and Gy called the turbulent flow coefficients are the correctional terms of viscosity caused by the turbulent diffusion:

$$G_x = 12 + 0.0043 \operatorname{Re}^{0.96} \quad \text{Axial direction}$$

$$G_y = 12 + 0.0136 \operatorname{Re}^{0.90} \quad \text{Circumferential direction}$$

$$\operatorname{Re} = \frac{\rho Uh}{\mu} \quad \text{Local Reynolds number}$$

For laminar flow, Gx = Gy = 12. A critical parameter affected by turbulence is the shear stress acting on the shaft.

$$\tau_s = C_f \frac{\mu U}{h} + \frac{h}{2} \frac{\partial P}{\partial y}$$
$$C_f = 1 + 0.0012 \text{ Re}^{0.94}$$

where Cf is the turbulent Couette shear stress factor. For laminar flow, Cf = 1.

The boundary conditions in the axial coordinate are that the pressure is ambient at the edges of the bearing pad. The Swift-Stieber or Reynolds boundary conditions are applied in the circumferential coordinate. Film cavitation is considered and the transition boundary curve to the film rupture is determined by iteration.

The governing equation for pressure distribution in a gas/air lubricated journal bearing is compressible Reynolds equation.

$$\frac{\partial}{\partial \overline{x}} \left( \frac{Ph^3}{12\mu} \frac{\partial P}{\partial \overline{x}} \right) + \frac{\partial}{\partial \overline{y}} \left( \frac{Ph^3}{12\mu} \frac{\partial P}{\partial \overline{y}} \right) = \frac{U}{2} \frac{\partial(Ph)}{\partial \overline{x}} + \frac{\partial(Ph)}{\partial t}$$

This compressible Reynolds equation is more difficult to analyze due to the existence of the pressure (P) in each terms compared with the incompressible flow, which makes the problem non-linear. Weak formulation based on variational principle is applied for generating the finite element model for the boundary value problems. Since this is a nonlinear problem, Newton-Raphson's iterative scheme is utilized to solve the pressure increment, or pressure correction. The solutions techniques for the incompressible and compressible Reynolds equation are discussed in the book – Introduction to Dynamics of Rotor-Bearing Systems by W. J. Chen and E. J. Gunter, 2005.

The BePerf program consists of seven primary functions:

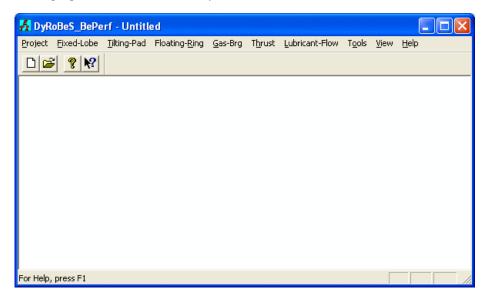
- 1. Fixed Lobe Journal Bearing
- 2. Tilting Pad Journal Bearing
- 3. Floating Ring Bearing
- 4. Gas Journal Bearing
- 5. Thrust Bearing
- 6. Hydrostatic Bearing
- 7. Lubricant
- 8. Flow Calculation

See also <u>DyRoBeS©\_Rotor</u>.

### **Getting Started**

When you start the program, the following Main Frame Window appears on the screen. There are many ways to invoke a program. You can refer the Window Help manual for details. Depending upon your Window setup and the time when you execute the DyRoBeS<sup>©</sup>, your screen may possibly look different. The entire user's manual can be viewed by click on the Help topics under the Help menu. Or you can press <F1> anywhere and anytime to get help. In the help, you can click on any **Green** font topic to lead you to that topic. Click on <u>How to Use Help</u> now to see how it works.

You can also use the Context Help command to obtain help on some portion of DyRoBeS©\_BePerf. When you choose the Toolbar's Context Help button, the mouse pointer will change to an arrow and question mark. Then click somewhere in the DyRoBeS©\_BePerf window, such as another Toolbar button. The Help topic will be shown for the item you clicked.



# **Help Topics**

Use this command to display the opening screen of Help. From the opening screen, you can jump to step-by-step instructions for using DyRoBeS<sup>©</sup> and various types of reference information.

Once you open Help, you can click the Contents button to open the DyRoBeS© User's Manual.

The help offers you an **Index** to topics on which you can get help. You can also use **Find** to find any particular word that you like to get help. You can press  $\langle F1 \rangle$  at any time to get help.

Use the **Context Help** command to obtain help on some portion of DyRoBeS<sup>©</sup>. When you choose the Toolbar's Context Help button, the mouse pointer will change to an arrow and question mark. Then click somewhere in the DyRoBeS<sup>©</sup> window, such as another Toolbar button. The Help topic will be shown for the item you clicked.

When you are in the help screen, you can click on any GREEN font topics, this will lead you to that topic.

### Project

A **Project** is also called a **File** or a **Document**, which contains the bearing geometric and operating data. All the options under the Project are self-explanatory. You can start with a new file, open an existing file, or close a file. These functions are also available in the analysis input dialog box. Eight most recently used files are listed for quick selection.

Since the program can perform fixed lobe and tilting pad, dimensional and non-dimensional analyses, floating ring bearing, gas bearing, and thrust bearing analyses. Several file extensions are used for different bearing types. They are:

LDI for Fixed Lobe Dimensional Analysis

LNI for Fixed Lobe Non-Dimensional Analysis

TDI for Tilting Pad Dimensional Analysis

TNI for Tilting Pad Non-Dimensional Analysis

FRB for Floating Ring Bearing

GDI for Gas Journal Bearing

TLT for tapered land <u>Thrust Bearing</u>

TPT for tilting pad Thrust Bearing

POC for pocket Thrust Bearing

HSJ for <u>Hydrostatic Bearing</u>

Defau	t Settings		
	Color	Size 🔺	Header/Title Font Settings
1	BGB(255.000.255)	1	Font: Arial 💌 Style: Regular 💌
2	RGB(255,000,000)	1	
3	RGB(192.000.128)	1	Arial Size: Auto Scale 👻
4	RGB(255,128,000)	1	,
5	RGB(255,128,255)	1	Label Font Settings
6	RGB(000,000,255)	1	Font: Arial 🗨 Style: Regular 💌
7	RGB(000,255,000)	1	
8	RGB(192,192,192)	1	Arial Size: Auto Scale 👻
9	RGB(128,128,128)	1	
10	RGB(000,128,128)	1	Draw Bearing Geometry with exaggerated clearance
11	RGB(000,000,128)	1	
12	RGB(000,128,000)	1	Draw Preload based on Cb is fixed, otherwise Cp is fixed
13	RGB(192,128,000)	1	Draw W vertical down for Std Coor System
14	RGB(192,000,128)	1	Automatically Create (Overwrite) the .brg file when click RUN
15	RGB(000,255,255)	1	
16	RGB(000,128,255)		No. of second laboration for the first second D
17	RGB(000,192,192)		No. of speed labeled in Equilibrium Locus: 3
18	RGB(000,192,096)		Speed labels can be overwitten by Options-Settings
19	RGB(000,192,255)		
20	RGB(000,000,000)		
Line	e Size in General: 2		<u>O</u> pen <u>Save</u> <u>R</u> eset <u>C</u> lose

**Graphic Preferences Settings** allows you to set your own preferences settings for many graphic features. You can save these settings into a preference file, such as one for screen display, one for printer output. To change color for a specific setting, simply click the RGB color value to open the Color Dialog Box for selection, as illustrated in the following figure. The startup preferences file named MyPreferences.bpf will be automatically opened and applied when DyRoBeS-BePerf is activated. This will be your own default startup file. If MyPreferences.bpf file does not exist, the default settings by ETI will be applied. You can also restore the ETI defaults by clicking the Reset button.

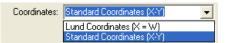
You do not have to enter the file extension anywhere. The program takes care of this extension. You can open all the different bearing files for different analyses at the same time. The filename for the most recent one will be displayed in the frame title. If no file is open, then Untitled is displayed in the frame title

# as shown below:

roject	Fixed-Lobe	Tilting-Pad	Floating-Ring	Gas-Brg	Thrust	Lubricant	Flow	View	Help	
New										
Open	Ъ		Fixed-Lol	be Dimensi	onal File		- H			
Close	,		Fixed-Lo	be Non-Dim	iensional	File				
	PreView			Tilting/Flexural Pad Dimensional File Tilting/Flexural Pad Non-Dimensional File						
Print Setup Print to File Graphic Preferences Settings 1 C:\MyFolder\\Brg3Lobe2a 2 C:\MyFolder\\Brg3Lobe 3 C:\000\junk.LNI 4 C:\000\Test			Floating	Floating Ring Bearing						
			Gas Jour	Gas Journal Bearing						
			Tilting Pa	-Land Thrus Id Thrust Be namic Pock	earing File	Э				
Exit										

### **Coordinate Systems**

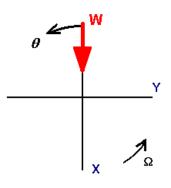
There are two coordinate systems are commonly used by bearing analysts and rotordynamicists:



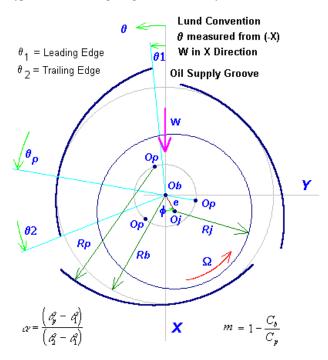
### 1. Lund Convention

The first Cartesian coordinate system (X, Y, Z) used to describe the bearing orientation and geometry is shown in the following figure. The coordinate system is commonly used by the bearing analysts to study the bearing performance. The *X*-axis is chosen to be collinear with the bearing load vector (W). Note that *X* axis does not have to be vertically down as shown in this sketch, it can be in any direction as long as *X* axis being aligned with the bearing load vector (W).

i.e., the load vector can be in any direction. Y-axis is perpendicular with the X-axis in the direction of shaft rotation.  $\theta$  is the circumferential angular coordinate measured from the negative load vector (negative X axis) in the direction of shaft rotation.



A typical 3 lobe bearing using this coordinate system is shown:

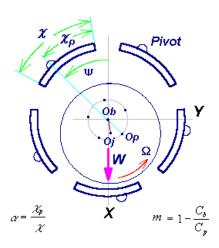


The lobe leading and trailing edges for a 20-degree oil supply groove are:

Lobe Number	Leading Edge	Trailing Edge
1	10	110
2	130	230
3	250	350

A typical 4-pads tilting pad bearing using this coordinate system is shown:

$\Psi$ = Pivot Angle	Lund Convention
measured from (-W)	W in X Axis

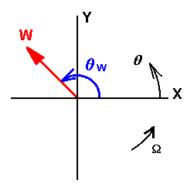


# Note that the tilting pad pivot angle is measured from the Negative Load Vector in Lund's Coordinate System.

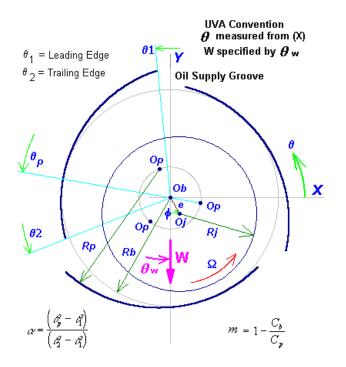
# 2. Standard Convention

The second Cartesian coordinate system (X, Y, Z) used to describe the bearing geometry, shown in the following figure, is a more conventional standard coordinate system and is commonly used by rotor dynamics analysts for the rotor dynamics study. X-axis is to the right and Y is to the top. The

circumferential angular coordinate,  $\theta$ , is measured from the positive *X*-axis in the direction of shaft rotation. The load vector (*W*) can be in any direction with respect to the *X*-axis by a specified angle.



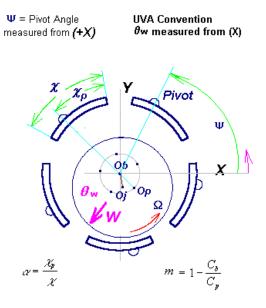
A typical 3 lobe bearing using this coordinate system is shown:



The lobe leading and trailing edges for a 20-degree oil supply groove now are:

Lobe Number	Leading Edge	Trailing Edge
1	100	200
2	220	320
3	340	440

A typical 4-pads tilting pad bearing using this coordinate system is shown:



Note that the tilting pad pivot angle is measured from the Positive X-axis in the Standard Coordinate System. The load vector is specified by an angle  $(\theta w)$  measured from the X-axis.

Each coordinate system has its own strength and weakness. The first coordinate system, commonly referred to be Lund's convention, describes the bearing geometry and load vector orientation by aligning the *X*-axis with the load vector. It is convenient in the bearing analysis. The disadvantage is that the bearing geometric data are dependent upon the loading direction. For a gear driven rotor, load vector can be in any direction due to the power level (loading condition) of the rotor. Then, for the same bearing analyzed with different loading direction, the bearing geometric data (leading and trailing edges of the lobe) must be re-entered. For the second coordinate system, the bearing geometric data are independent upon the load vector. Additional parameter is required to locate the load vector. The loading direction is specified by an angle. However, it is desirable to know the stiffness and damping coefficients in the loading

direction and it's perpendicular axis. Therefore, a coordinate transformation may be needed to transform the bearing coefficients to the loading direction.

### **Fixed Lobe Journal Bearing**

This module performs the fixed lobe dimensional and non-dimensional analyses and displays results in text and graphic forms. The bearing stiffness and damping coefficients calculated from dimensional analysis can be output as a bearing file to be readily used by DyRoBeS©\_Rotor. All the input and output data can be viewed from the Text Output option, while only the key output parameters are summarized in the Tabulated List and can be displayed in graphic forms.

Fixed Lobe Bearing Geometry

Parameters used to describe the bearing geometry are defined in this section.

# Fixed Lobe Dimensional Analysis

The dimensional analysis includes Constant Viscosity analysis and Heat Balance analysis. For Constant Viscosity analysis, user must input a lubricant dynamic viscosity and no temperature rise will be calculated. For Heat Balance analysis, user must select a lubricant type and input the lubricant inlet temperature. The operating and maximum film temperatures will be calculated based on the heat balance method.

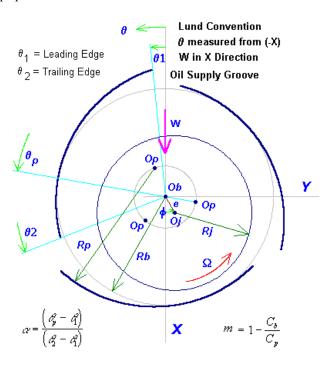
### Fixed Lobe Non-Dimensional Analysis

The non-dimensional analysis is performed based on the given bearing eccentricity ratios.

See also Coordinate Systems, Tilting Pad Journal Bearing, Examples, and Nomenclature.

#### **Fixed Lobe Bearing Geometry**

The fixed lobe bearing is made up of a number of fixed circular arc segments called **lobes** or **pads**. The lobes are separated by axial lubricant supply grooves. A three-lobe bearing is sketched to illustrate the parameters used to describe the bearing geometry. Clearances are exaggerated in the figure for illustrative purposes.



Two coordinate systems can be used in DyRoBeS<sup>®</sup>\_BePerf and they are described in the Coordinate Systems Section.

The journal static equilibrium position is defined by the journal eccentricity (*e*) and attitude angle ( $\phi$ ). Under dynamic conditions, the journal is oscillating with small amplitudes around this equilibrium position. However, the bearing dynamic coefficients (stiffness and damping coefficients) can be calculated in any coordinate system (*x*,*y*,*z*) by specifying a Coefficient Coordinate Angle in the bearing input data. The Coordinate Angle is measured from the *X*-axis (used to describe the bearing geometry and the load vector) to *x*-axis (used to describe the bearing coefficients). See <u>Coefficients Coordinate Angle</u>.

The bearing radius at minimum clearance (Rb) for a centered shaft can be described as the radius of the largest shaft that could be inserted into the bearing. A circle drawn based on Rb is referred to as a bearing base circle.

For a positive preloaded bearing, pad radius (Rp) is greater than bearing radius (Rb) and the circular pads are moved inward the bearing center. Thus, when the journal is centered in the bearing, the pads are loaded by geometry effect. The fraction of the distance between pad center of curvature and bearing center to pad radial clearance is called **Preload**:

$$m = \frac{\left(C_p - C_b\right)}{C_p} = 1 - \frac{C_b}{C_p}$$

when the preload is zero, the pad centers of curvature coincide with the bearing center and the bearing is cylindrical. When the preload has a value of 1, the shaft touches all the pads and the bearing minimum radial clearance is zero. Typical preload value for a fixed lobe bearing ranges from 0.4 to 0.75.

Another key parameter used to describe the preloaded bearing geometry is the fraction of converging pad length to the full arc length. This parameter is called **Offset** or **Tilt** and is given by the following expression:

$$\alpha = \frac{\left(\theta_p - \theta_1\right)}{\left(\theta_2 - \theta_1\right)} = \frac{\chi_p}{\chi}$$

The value of offset is meaningful only when the bearing is preloaded. At  $\theta p$ , the bearing has a minimum clearance for a centered shaft and the lobe arc intersects with bearing base circle.

A lobe which is symmetrically located with respect to the centered journal, i.e. offset = 0.5, is defined as having no **lobe tilt** and the clearance space has equal convergent and divergent arcs. An offset of 0.5 is commonly used to accommodate the reversal rotation of the shaft and also to avoid the problem of the bearing being installed backwards. An offset less than 0.5 increases the diverging film thickness and is not desirable. Typical offset ranges from 0.5 to 1.0. For an offset halves bearing, the offset could be larger than 1, depending on the position of pad center of curvature.

Several commonly used bearings are shown in the figures with clearance exaggerated for clarity. The capability of the program is not limited to these bearings.

# **Typical Bearing Types**

- Plain Cylindrical Journal Bearing
- Partial Arc Bearing
- Two Axial Grooves Bearing
- Elliptical (Lemon Bore) Bearing
- Offset Halves Bearing
- Three Lobes Bearing
- Four Lobes Bearing
- Pressure Dam Bearing

# Multi-Pocket Bearing

Step Bearing

# Taper Land Bearing

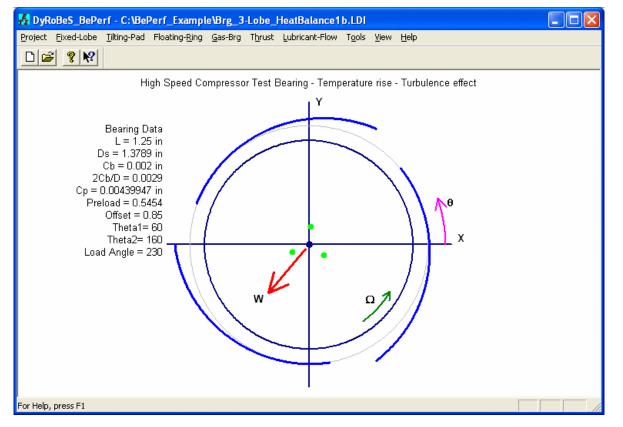
See also Coordinate Systems, Nomenclature, Fixed Lobe Dimensional Analysis, Fixed Lobe Non-Dimensional Analysis, Examples.

Fixed Pad Bea	ring - Dimensional Analysis 🛛 🔀
Comment: Taper	r Land Bearing
Coordinates:	Standard Coordinates (X-Y)   Load Angle: 270 degree
Bearing Type:	9 - Taper Land K and C Coordinate Angle: 0 degree
Analysis Option:	0 - Plain Cylindrical Journal 1 - Partial Arc g Load = W0 + W1 x RPM + W2 x RPM^2 -(L5)
Units:	2 - Two Axial Groove 6.26 W1: 0 W2: 0
Axial Length L:	3 - Thiee Lobe
Journal Dia. D:	7 - General Multi Lobes
Brg Radial Clr Cb:	8 - Pressure Dam/Step/Pockets 9 - Taper Land 10 - Marcine Dacket (Reyns)
Number of Pads:	11-General Multi-Arcs
Bea	aring Data for Pad # 1
Leading Edge:	100 Preload: 0 Click here for more 0n
Trailing Edge:	200 Offset: 0 Advanced Features
New	<u>O</u> pen <u>Save As</u> <u>R</u> un <u>C</u> ancel

# Fixed Lobe Bearing Dimensional Analysis

The input screen for the fixed lobe bearing dimensional analysis is shown below and the input parameters are also described below.

Fixed Pad Bearing - Dimensional Analysis							
Comment: High Speed Compressor Test Bearing - Temperature rise - Turbulence effect							
Coordinates:	Standard Coordinates (X-Y)   Load Angle: 230 degree						
Bearing Type:	5 · Three Lobe K and C Coordinate Angle: degree						
Analysis Option:	Heat Balance  Bearing Load = W0 + W1 x RPM + W2 x RPM^2 (L5)						
Convert Units:	: English 🗨 W0: 520 W1: 0 W2: 0						
Axial Length L:	1.25 (inch) Additional Speeds						
Journal Dia. D:							
Brg Radial Clr Cb:	0.002 (inch) Lubricant: Mobil DTE Light (VG 32)						
Number of Pads:	120 (1. 5)						
Bea	aring Data for Pad # 1 Heat carried away: 80 (%)						
Leading Edge:	60 Preload: 0.5454 Advanced Fetaures						
Trailing Edge:	160 Offset: 0.85 Yes						
New	Open         Save         Save As         Bun         Close						



#### Comment

This is used to describe the bearing under study.

# **Coordinates**

Two coordinate systems can be used to describe the bearing geometry. One is the Lund coordinate system where the load vector is collinear with the X-axis. One is the standard coordinate system where X-axis is to the right and Y-axis is to the top. The load vector direction is specified by an angle. Click <u>here</u> to see more description on coordinate systems.



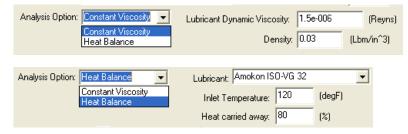
### **Bearing Type**

Several bearing types are provided in the list for selection. If the bearing under study is not in the list, select the General Fixed Profile type and input the bearing geometrical data. This selection has been made for the convenience of the user since it allows the program to supply the user with typical defaults in Number of Pads, Leading and Trailing Edges, Preload, and Offset. You are free to make your changes on these default data to suit for your need. Some special bearing types are also included, such as pressure dam bearings, step bearings, multi-pockets bearings, and taper land bearings, etc. These bearings have discontinuity in the bearing clearance and require additional inputs, which are under the Advanced Features button.

Bearing Type:	5 - Three Lobe
	0 - Plain Cylindrical Journal
	1 - Partial Arc
	2 - Two Axial Groove
	3 - Elliptical (Lemon Bore)
	4 - Offset Halves
	5 - Three Lobe
	6 - Four Lobe
	7 - General Multi Lobes
	8 - Pressure Dam/Step/Pockets
	9 - Taper Land
	10-Worn Pocket
	11-General Multi-Arcs

### **Analysis Option**

The analysis can be performed in either Constant Viscosity or Heat Balance option. Depending upon the analysis type, the input dialog box changes accordingly. For Constant Viscosity analysis, a non-zero lubricant dynamic viscosity is required, and a lubricant density is needed if turbulence effect is considered. For Heat Balance option, user must select a lubricant from the list, input the oil inlet temperature, and estimate the percentage heat carried away by oil. The operating and maximum film temperatures will be calculated based on heat balance method.



#### Units

Two systems of units are provided, English or Metric units. See also Units.

### **Convert Button**

The covert button allows you to convert the bearing input data from English to Metric or vice versa between two unit systems.

### Axial Length (L)

Bearing (babbitt) axial length.

#### Journal Diameter (D)

Journal (shaft) diameter.

### **Bearing Radial Clearance (Cb)**

Bearing assembled radial clearance. Cb = (Rb-Rs)

### Number of Pads (Npad)

Number of lobes (pads) separated by oil supply grooves. If all the pads (lobes) are identical, only the first pad data are required. If there are not identical, or

the Advanced Features are checked, then, each pad (lobe) data must be entered separately.

# Pad #1 Leading Edge ( $\theta_1$ ) and Trailing Edge ( $\theta_2$ )

The Leading Edge and Trailing Edge are the angles in degrees from the reference axis to the leading and trailing edges of the first pad. For the Lund Coordinate System, the reference axis is the negative Load vector (-W). For Standard Coordinate System, the reference axis is the positive X-axis (X).

# Preload (m)

$$m = \frac{\left(C_p - C_b\right)}{C_p} = 1 - \frac{C_b}{C_p}$$

Typical Preload value for a fixed lobe bearing ranges from 0.4 to 0.75.

# Offset

$$\alpha = \frac{\left(\theta_p - \theta_1\right)}{\left(\theta_2 - \theta_1\right)} = \frac{\chi_p}{\chi}$$

where  $\theta_{p}$ , is the angle from the reference axis to the line connecting the bearing center and the pad center of curvature. At this point, the bearing has a minimum clearance for a centered shaft and the lobe arc intersects with bearing base circle. Typical Offset value for a fixed lobe bearing ranges from 0.5 to 1.0. Offset is meaningful only when preload is not zero.

# Load Angle

The load angle is needed (and shown in the input screen) only when the Standard Coordinate system is selected. When Lund coordinate system is selected, the load vector is the same as the X-axis.

# **Coefficients Coordinate Angle**

The coordinate system (x, y, z) used to describe the bearing dynamic coefficients (stiffness and damping coefficients) can be different from the (X, Y, Z) coordinate system used to define the bearing geometry. The Coefficients Coordinate Angle is the angle measured from the *X*-axis. For Lund Coordinate System, 0 degree (i.e., x axis is in the loading direction) and 90 degrees (i.e., negative y axis is in the loading direction) are commonly used.

# Bearing Load (W)

The bearing load is expressed as a second order polynomial function of rotor speed (rpm). This provides an opportunity to approximate the variation in load with speed.

$$W = W_0 + W_1 \times \mathbf{rpm} + W_2 \times \mathbf{rpm}^2$$

# Rotor Speed (rpm)

Start, End and Increment Speeds specify a list of speeds at which calculations are to be performed.

# **Additional Speeds**

If the Additional Speeds is checked, additional speeds can be entered in additional to the speeds given by the Start, End and Increment Speeds.

	eeds in the Analys	is	ок
No.	rpm	•	
1	48532		
2	49654		
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15		-	

### Lubricant

This input is for **Heat Balance** analysis option only. If the lubricant used in the analysis is not in the list, you can enter it from the Edit Lubricant Library under the Lubricant menu.

#### **Inlet Temperature**

This input is for Heat Balance analysis option. The lubricant inlet (supply) temperature.

#### Percent Heat carried Away by Lubricant

This input is for **Heat Balance** analysis option. Default is 80 %. Typical value for fixed lobe bearings is between 80-90%. The heat generated in the bearing needs to be removed by lubricant and other means. Majority of the heat is removed by lubricant.

#### Lubricant Dynamic Viscosity

This input is for Constant Viscosity analysis option.

#### Lubricant Density

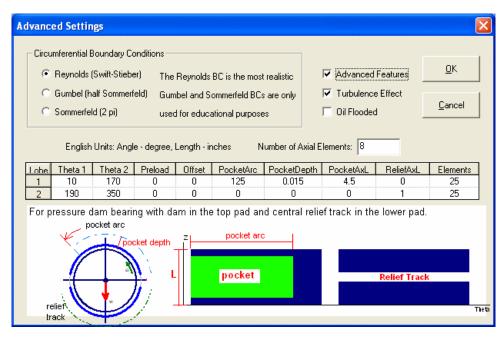
This input is for Constant Viscosity analysis option when the Turbulence effect is included. Turbulent effect is included in the Advanced Feature button.

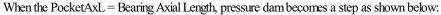
### **Advanced Features**

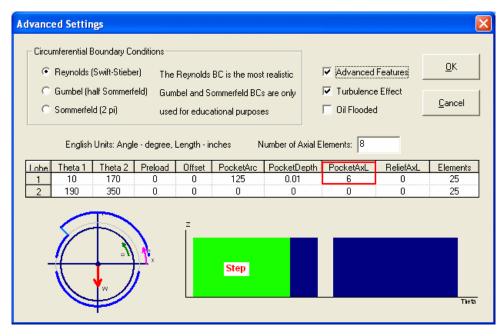
The advanced features allow you to include the turbulence effect, oil flooded, and types of boundary conditions in the circumferential direction. It also allows for the clearance discontinuity in the individual pad. The Advanced Feature must be checked (ON) for bearings with clearance discontinuity, such as <u>Pressure Dam Bearing</u>, <u>Multi-Pocket Bearing</u>, <u>Step Bearing</u>, and <u>Taper Land Bearing</u>. Also, for 3D pressure file plot, the Advanced Feature must be checked. Without Advanced Features, the pads are identical and no discontinuity in the bearing clearance for each pad. Therefore, only one (1) degree-of-freedom at each finite element node, that is, pressure is unknown at each finite element node without the Advanced Feature. However, with Advanced Features, the clearance can have sudden changes, such as pressure dam bearings and taper land bearings, therefore, three (3) degrees-of-freedom at each finite element node are assumed, that is, pressure, and pressure gradients in both axial and circumferential directions at each finite element node are unknown and are to be solved to accommodate the sudden changes in bearing clearance. With Advanced Features ON, the computational time will be greatly increased due to the increase of the degrees-of-freedom.

Although 3 types boundary conditions are provided, one should always use Reynolds boundary condition for design and practical purposes. Sommerfeld and half Sommerfeld (Gumbel) boundary conditions are only provided for educational and research purposes.

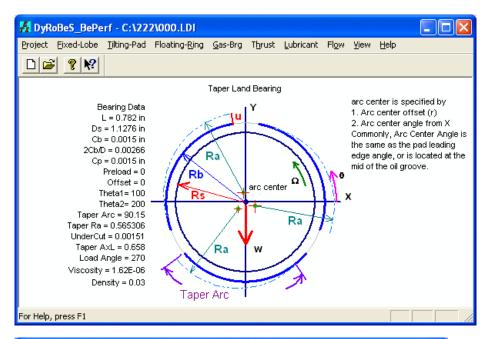
Pressure Dam Bearing







Taper Land Journal Bearing, click here for more descriptions on taper land bearings.



Fixed Pad Bea	ring - Dimensional Analysis 🛛 🔀
Comment: Taper	r Land Bearing
Coordinates:	Standard Coordinates (X-Y)   Load Angle: 270 degree
Bearing Type:	9 - Taper Land K and C Coordinate Angle: 0 degree
Analysis Option:	Constant Viscosity  Bearing Load = W0 + W1 x RPM + W2 x RPM^2 (Lt.)
Units:	: English 🔹 W0: 6.26 W1: 0 W2: 0
Axial Length L:	: 0.782 (inch) Rotor Speed (RPM)
Journal Dia. D:	1.1276 (inch) Start: 75000 End: 75000 Inc.: 1000
Brg Radial Clr Cb:	D.0015 (inch) Lubricant Dynamic Viscosity: 1.62e-006 (Reyns)
Number of Pads:	
Bea	aring Data for Pad # 1
Leading Edge:	
Trailing Edge:	200 Offset: 0 Advanced Features
New	Open         Save         Save As         Bun         Cancel

Ad	vanc	ed Settin	gs								X
[	- Circu	imferential B	oundary Co	onditions —							
	œ	Reynolds (	Swift-Stiebe	er) The	e Reynold	s BC is the i	nost realistic	🔽 Adv	anced Fea	tures	<u>0</u> K
	C	Gumbel (ha	alf Sommerf	ield) Gur	mbel and :	Sommerfeld	BCs are only	🔽 Turb	ulence Eff	ect -	
	C	Sommerfel	d (2 ni)				, in the second s	Oil Flooded <u>Cancel</u>			<u>C</u> ancel
Sommerfeld (2 pi) used for educational purposes J Uil F									100000	_	
		English	Units: Angl	e - decree	Lenath -	inches	Number of A	xial Elements:	6	- r	<u>T</u> ools
			oriko: r ingi	- dogioo,	Longar				1-		
	Lohe	Theta 1	Theta 2	Preload	Offset	Land-Arc	Land-Radius	Center-r	Theta	Arc-AxL	Elements
	1	100	200	0	0	90.15	0.565306	0.0015	100	0.658	25
	2	220	320	0	0	90.15	0.565306	0.0015	220	0.658	25
	3	340	440	0	0	90.15	0.565306	0.0015	340	0.658	25

Taper Land Bearing Parameters 🛛 🛛 🗙							
Known Parameters Arc Length Arc Rad Undercut Undercu Arc Length Arc Rad Center Offset Center 0							
Center Offset Center D Known Data Arc Center Angle: 100	Needs to know 2 data Undercut: 0.001506						
Pad Leading Angle: 100 Pad Trailing Angle: 200	Arc Length:         90.15           Arc Radius:         0.565306						
Bearing Radius (Rb): 0.5653	Center Offset: 0.0015						

For Taper Land Bearing, the undercut and taper length are normally specified in the design process, however, the arc center and arc radius are typically specified in the manufacturing drawings. A Tools button is provided for this conversion.

Circu	mferential B	oundary C	onditions -							_
Reynolds (Swift-Stieber) The Reynolds BC is the most realistic					🔽 Adv	anced Fea	atures	<u>o</u> k		
C Gumbel (half Sommerfeld) Gumbel and S				Sommerfeld	BCs are only	🔽 Turt	oulence Ef	fect		
C Sommerfeld (2 pi) used for e			d for edu	lucational purposes		🔲 Oil Flooded			<u>C</u> los	
	English	Units: Ana	le - degree,	. Lenath ·	· inches	Number of A	xial Elements	6	_	<u> </u>
								,		Lei
obe	Theta 1 100	Theta 2 200	Preload 0	Offset 0	Land-Arc 90	Land-Radius 0.565306	Center-r 0.0025	Theta 100	Arc-AxL 0.658	Ele
1	220	320	0	0	90 90	0.565306	0.0025	220	0.658	
2	340	320 440	0	0	90	0.565306	0.0025	340	0.658	
per L	and Bear	ing Para	ameters				×	3		
	<mark>and Bear</mark> own Param		ameters					3		
_ Kn		eters	ameters Arc Radi Undercu	ius t	C Arc Ler Arc Rad	igth Jius	Close	3		
- Kni	own Param	eters ith (			C Arc Ler Arc Rad C Center I Underc		<u>C</u> lose <u>R</u> un	3		
- Kni G	own Param Arc Leng Undercu	eters ith (	- Arc Radi Undercu			Dffset		3		
- Kni	own Param Arc Leng Undercu Arc Leng Center D	eters tt c ith c iffset c	- Arc Radi Undercu		C Center I Underc Needs to kr	Dffset		3		
- Kni	own Param Arc Leng Undercu Arc Leng Center O own Data	eters th tfset Angle: 1	Arc Radi Undercu Arc Radi Center O		C Center I Underc Needs to kr	Dffset ut anow 2 data ut: 0.002506		3		
- Kni G - Kni P.	own Param Arc Leng Undercu Arc Leng Center D own Data Arc Center	eters th ffset Angle: 1 Angle: 1	<ul> <li>Arc Radi</li> <li>Undercu</li> <li>Arc Radi</li> <li>Center 0</li> <li>00</li> </ul>		C Center I Underc Needs to kr Underc	Diffset ut 2 data ut: 0.002506 th: 90				

See also Coordinate Systems, Fixed Lobe Bearing Geometry, Fixed Lobe Non-Dimensional Analysis, Nomenclature, Examples, Units, Lubricant, Coefficients Coordinate Angle.

### Fixed Lobe Bearing Non-Dimensional Analysis

The non-dimensional bearing analysis is performed based on the given bearing eccentricity ratios (e/Cb). The input eccentricity ratios are separated by a comma in the input string. For a given eccentricity ratio, an iterative procedure in determining the bearing attitude angle is repeated until the convergence criterion is satisfied. The input parameters are:

Fixed Pad Bearing - Non-Dimensional Analysis 🛛 🛛 🕅						
Comment: Fixed Lobe Non-Dimensional Analysis						
Coordinates: Standard Coordinates (X-Y)  Load Angle: 270 degree						
Bearing Type: Two Axial Groove 💽 K and C Coordinate Angle (degree):						
Number of Pads: 2 L/D: 0.75 0						
Bearing Data for Pad #1						
Leading Edge: 10 Preload: 0						
Trailing Edge: 170 Offset: 0						
Bearing Eccentricity Ratios (E/Cb), separated by commas           E/Cb:         0.01,0.05,0.1,0.15,0.2,0.25,0.3,0.35,0.4,0.45,0.5,0.6,0.7,0.8,0.9						
New Open Save Save As Run Cancel						

### **Bearing Type**

Several bearing types are provided in the list for selection. If the bearing under study is not in the list, select the General Fixed Profile type and input the bearing geometrical data. This selection has been made for the convenience of the user since it allows the program to supply the user with typical defaults in Number of Pads, Leading and Trailing Edges, Preload, and Offset. You are free to make your changes on these default data to suit for your need.

Title

Length/Diameter Ratio (L/D)

Bearing Eccentricity Ratios (e/Cb) String

The eccentricity ratio is separated by a comma in the input string.

### Number of Pads (Npad)

# **Coordinate Systems**

Two coordinate systems can be used to describe the bearing geometry.

Pad #1 Leading Edge (  $\theta_1$ ) and Trailing Edge (  $\theta_2$ )

The Leading Edge and Trailing Edge are the angles in degrees from the reference axis to the leading and trailing edges of the first pad. For the Lund Coordinate System, the reference axis is the negative Load vector (-W). For Standard Coordinate System, the reference axis is the positive X-axis (X).

### Preload (m)

$$m = \frac{\left(C_p - C_b\right)}{C_p} = 1 - \frac{C_b}{C_p}$$

Typical Preload value for a fixed lobe bearing ranges from 0.4 to 0.75.

# Offset (or Tilt)

$$\alpha = \frac{\left(\theta_p - \theta_1\right)}{\left(\theta_2 - \theta_1\right)} = \frac{\chi_p}{\chi}$$

where  $\theta_{p}$ , is the angle from the reference axis to the line connecting the bearing center and the pad center of curvature. At this point, the bearing has a minimum clearance for a centered shaft and the lobe arc intersects with bearing base circle. Typical Offset value for a fixed lobe bearing ranges from 0.5 to 1.0.

# **Coefficients Coordinate Angle**

The coordinate system (x, y, z) used to describe the bearing dynamic coefficients (stiffness and damping coefficients) can be different from the (X, Y, Z) coordinate system used to define the bearing geometry. The Coefficients Coordinate Angle is the angle measured from the *X*-axis. For Lund Coordinate System, 0 degree (i.e., x-axis is in the loading direction) and 90 degrees (i.e., negative y axis is in the loading direction) are commonly used.

See also Coordinate Systems, Fixed Lobe Bearing Geometry, Fixed Lobe Dimensional Analysis, Nomenclature, Non-Dimensional Parameters, Coefficients Coordinate Angle.

### **Tilting Pad Journal Bearing**

For high speed and lightly loaded rotating machines, the bearings with fixed geometry are prone to self-excited vibration. Tilting pad (pivoted-pad) journal bearings are widely used in high-speed machinery because of their stability characteristics even though they are more expensive than fixed profile bearings. The bearing is made up of a number of pads (shoes) which are supported on pivots. The pads are free to tilt about the pivot points to accommodate the journal motion. Dynamic effects from each individual pad are assembled to obtain the full bearing performance.

Under Tilting-Pad menu, there are analysis and postprocessor for dimensional and non-dimensional analyses. The bearing stiffness and damping coefficients calculated from dimensional analysis can be saved as a bearing file to be readily used by DyRoBeS©\_Rotor. All the input and output data can be viewed from the Text Output option, while only the key output parameters are summarized in the Tabulated List and can be displayed in the graphic forms.

### Tilting Pad Bearing Geometry

Parameters used to describe the bearing geometry are defined in this section.

### Tilting Pad Dimensional Analysis

The dimensional analysis includes Constant Viscosity analysis and Heat Balance analysis. For Constant Viscosity analysis, user must input a lubricant dynamic viscosity and no temperature rise will be calculated. For Heat Balance analysis, user must select a lubricant type and input the lubricant inlet temperature. Supplied oil flow rate can also be entered if it is known. Otherwise, the side leakage flow will be used in the heat balance calculation. The operating and maximum film temperatures will be calculated based on the heat balance method.

For heat balance calculation, the heat generated in the bearing is removed by the effective oil flow. The effective oil flow rate depends on many factors, such as the bearing construction, the specified oil flow rate, side leakage, total circumferential inlet flow, ways to supply the oil, and ways to drain the oil flow, etc. Several cases are considered:

1. When the supplied oil flow rate is NOT specified (i.e., Qsupplied = 0), the side leakage will be used as the effective oil flow. This is the default option and is commonly required in the bearing design process to determine the minimum required flow rate.

Qsupplied = 0, => Qeffective = Qside

2. When the specified oil flow rate is less than and equal to the side leakage (i.e., Qsupplied <= Qside ), the specified flow rate will be used as the effective flow rate. Note, this starvation will result in overheated bearing and is not desirable.

### Qsupplied <= Qside, => Qeffective = Qsupplied

1. When the specified oil flow rate is greater than the side leakage (i.e., Qsupplied > Qside), the effective flow rate is estimated using the empirical expression. Q Integration factor is a parameter used in the flow integration. Typical value for this Q integration factor from many test data shows that the value is between 0.2 and 0.4 with an average of 0.25 to 0.3. This parameter heavily depends on the bearing construction, pad shape and design, the orifice configuration, ways of supply oil, ways of drain oil, etc.

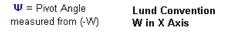
# Tilting Pad Non-Dimensional Analysis

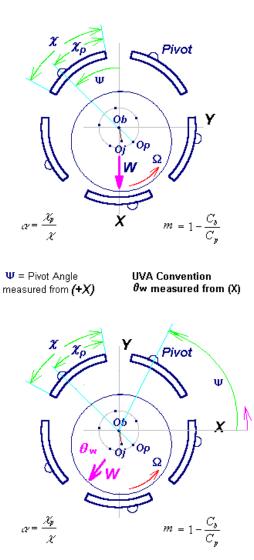
The non-dimensional analysis is performed based on the given bearing eccentricity ratios.

See also Coordinate Systems, Fixed Lobe Journal Bearing, PostProcessor, and Examples.

# **Tilting Pad Bearing Geometry**

A 5-pad tilting pad journal bearing is shown schematically in the following figure. Clearances are exaggerated in the figure for illustrative purposes.





Two coordinate systems can be used in DyRoBeS©\_BePerf and they are described in the Coordinate Systems Section.

The journal static equilibrium position is defined by the journal eccentricity (*e*) and attitude angle ( $^{\text{p}}$ ). Under dynamic conditions, the journal is oscillating with small amplitudes around this equilibrium position. However, the bearing dynamic coefficients (stiffness and damping coefficients) can be calculated in any coordinate system (*x*,*y*,*z*) by specifying a Coefficient Coordinate Angle in the bearing input data. The Coordinate Angle is measured from the *X*-axis (used to describe the bearing geometry) to *x*-axis (used to describe the bearing coefficients). See <u>Coefficients Coordinate Angle</u>.

The same concept of preload described in the fixed lobe bearings applies to the tilting pad bearings. **Preload** is defined as the fraction of the distance between the pad center of curvature and bearing center to the pad radial clearance:

$$m = \frac{\left(C_p - C_b\right)}{C_p} = 1 - \frac{C_b}{C_p}$$

Typical preload value for a tilting pad bearing ranges from 0.15 to 0.75.

The Offset, also called Pivot Ratio, is the fraction of the distance between the leading edge and the pad pivot point to the complete pad arc length:

$$\alpha = \frac{\chi_p}{\chi}$$

The typical pivot offset ranges from 0.50 to 0.65, i.e. the pivot point can be anywhere from one-half the length of the pad to 65 % of the pad. A pivot ratio of 0.5 is also called **centrally pivoted** which is suitable for either direction of shaft rotation. For better load carrying capacity, the pivot point is usually placed further than the midpoint (say offset = 0.55). An offset factor less than 0.5 increases the diverging film thickness and is not desirable.

Since pad arc length and pivot offset are used in tilting pad bearings instead of leading and trailing edges of the lobe described in fixed lobe bearings, the **Pivot Angle** ( $\psi$ ) must be specified in the tilting pad bearing to define the bearing orientation and load vector direction. Pivot Angle is the angle from the Negative Load Line for Lund's Coordinate System and from the positive X-axis for Standard Coordinate System to the first pad pivot point measured in the direction of shaft rotation. Most tilting pad bearings are designed such that the pivots are symmetrical with respect to the load vector, i.e. the load is directed onto a pad pivot or between two pivots. The Pivot Angles for **Load on Pivot** and **Load between Pivots** for the Lund's Coordinate System are listed below:

Npad	Load on Pivot	Load between Pivots
For even pads (2,4,6,8,)	$\psi = 0$	$\psi = 180/\text{Npad}$
For odd pads (3,5,7,9,)	$\psi = 180/\text{Npad}$	$\psi = 0$

For small bearings, the pad inertia and pivot flexibility are usually neglected. For large bearings, the pad inertia and pivot flexibility can reduce the bearing effective stiffness and damping significantly. Several types of pad and pivot flexibility effect are included in the program. They are:

Rigid pivot with inertia effect

Spherical pivot - point contact

Cylindrical pivot - line contact

General curvatures

Constant stiffness

The most commonly used tilting pad bearings are 4 pads and 5 pads bearings.

4 pads tilting pad bearing

5 pads tilting pad bearing

See also Coordinate Systems, Nomenclature, Tilting Pad Dimensional Analysis, Tilting Pad Non-Dimensional Analysis, 4 pads tilting pad bearing, 5 pads tilting pad bearing, Fixed Lobe Bearing Geometry.

# Tilting Pad Bearing Dimensional Analysis

The input parameters for tilting pad bearing dimensional analysis are:

Tilt Pad Bearing - Dimensional Analysis							
Comment: Tilting Pad Test Journal Bearing - Temperature Rise Test #1							
Coordinates: Standard Coordinates (X-Y) 🗨 Load Angle: 104 degree							
Analysis Option Heat Balance	•	K and C Coordinate Angle: 0 degree					
Convert Units: English	•	Bearing Load = W0 + W1 x RPM + W2 x (Lbf) ^2					
Length L: 1.34	(inch)	w0: 560.224 w1: 0 w2: 0					
Diameter D: 1.65	(inch)	Rotor Speeds (RPM) 🔲 Additional Speeds					
Brg Radial Clr Cb: 0.0025	(inch)	Start: 37235 End: 0 Inc: 1000					
Bearing Preload: 0.3	Single	Lubricant: Mobil DTE Light (VG 32)					
Number of Pads: 4	Preload	Inlet Temperature: 120.002 (deg.F)					
Pad Arc Length: 72	degree	Heat carried away: 80 (%)					
Pad Pivot Offset: 0.5		Supplied Flow: 4 (GPM)					
Load Vector: Load Between Piv	ots 👻	0.25 Q Integration Factor					
Click here for Pad/Pivot Data Pivot Type: Neglect Pad/Pivot Effect							
New Open Save Save As Run Close							

Tilt Pad Bearing - Dimensional Analysis						
Comment: Tilting Pad Bearing with Spherical Pivot						
Coordinates: Standard Coordinates (X-Y) 🗨 Load Angle: 270 degree						
Analysis Option: Constant Viscosity 👻	K and C Coordinate Angle: 0 degree					
Convert Units: English	Bearing Load = W0 + W1 x RPM + W2 x (Lbf) ^2					
Length L: 3.75 (inch)	W0: 2850 W1: 0 W2: 0					
Diameter D: 4.92 (inch)	Rotor Speeds (RPM) 🔲 Additional Speeds					
Brg Radial Clr Cb: 0.0033 (inch)	Start: 3400 End: 3600 Inc: 100					
Bearing Preload: 0.5 Single	Lubricant Dynamic Viscosity: 2.01e-006 (Reyn)					
Number of Pads: 4						
Pad Arc Length: 72 degree						
Pad Pivot Offset: 0.5						
Load Vector: Load Between Pivots 💌						
Click here for Pad/Pivot Data Pivot Type: Spherical Pivot - Point Contact						
<u>N</u> ew <u>Open</u> <u>S</u> ave	Save <u>A</u> s <u>R</u> un <u>C</u> lose					

# Comment

This is used to describe the bearing under study.

# **Coordinates**

Two coordinate systems can be used to describe the bearing geometry. One is Lund coordinate system where the load vector is collinear with the X-axis. One is standard coordinate system where X-axis is to the right and Y-axis is to the top. The load vector direction is specified by an angle. Click <u>here</u> to see more description on coordinate systems.



### Load Angle

The load angle is needed (and shown in the input screen) only when the Standard Coordinate system is selected. When Lund coordinate system is selected, the load vector is the same as the X-axis and it is not displayed on the screen.

### **Analysis Option**

The analysis can be performed in either Constant Viscosity or Heat Balance option. Depending upon the analysis type, the input dialog box changes accordingly. For Heat Balance option, user must select a lubricant from the list, input the oil inlet temperature, and estimate the percentage heat carried away by oil. The operating and maximum film temperatures will be calculated based on heat balance method. In addition, the oil flow rate can be specified for heat balance calculation. If not specified, i.e. zero, then the side leakage will be used for the temperature rise calculation. For Constant Viscosity analysis, a lubricant dynamic viscosity is needed.

### Units

Two unit systems are provided, English or Metric units.

See also Units.

### **Convert Button**

The covert button allows you to convert the bearing input data from English to Metric or vice versa between two unit systems.

### Length (L)

Bearing (babbitt) axial length.

### Diameter (D)

Journal diameter.

# **Bearing Radial Clearance (Cb)**

Bearing assembled radial clearance. Cb = Rb - Rs

# Preload (m)

$$m = \frac{\left(C_p - C_b\right)}{C_p} = 1 - \frac{C_b}{C_p}$$

Typical preload value ranges from 0.15 to 0.75 for tilting pad bearings.

### **Preload Button**

Multiple preloads can be specified, i.e., different preload for different pad. Currently, the pad clearance is fixed, i.e., the pads are identical with the same pad radius. While assembling the bearing, different preloads can be obtained by adjusting the pad location to form different bearing clearance. This restriction will be eliminated in the next release and the user can select which clearance to be fixed.

Dif	Different Preloads						
	This option allows for different preload for each pad. For multiple preloads, the radii of curvature of all the pads (Rp) are the same i.e. The Cp is kept constant, Cb and preload are varied for each pad. The Cb and preload in the main page will be used as a reference.						
		tant preload case, this			ок		
	Cp = Rp	- Rs (Pad radial clear)	ance = Pad radius - Sh	aft radius)			
	Cb = Rb	- Rs (Brg radial cleara	nce = Brg radius - Sha	ft radius)			
	Preload	= m = (Cp-Cb)/Cp = 1	- (Cb/Cp)				
		(	(				
		Loaded Pad: 5	Generally, Reference F	<sup>p</sup> ad shall be the loaded	pad.		
	Ref	erence Pad: 5	Cp = 0.005	in			
	Pad	Preload-m	Cb=Cp*(1-m)	Pivot Angle			
	1	18.00					
	2						
	3						
	4	0	0.00500	234.00			
	5	0	0.00500	306.00			

### Number of Pads (Npad)

Number of pads (lobes) supported by pivots.

### Pad Arc Length (degrees)

$$\chi = \theta_2 - \theta_1$$

Typical values are 55-60 degrees for 5 pads bearings and 70-75 degrees for 4 pads bearings.

# **Pad Pivot Offset**

$$\alpha = \frac{\chi_p}{\chi}$$

where  $\lambda_p$  is the angle from the leading edge of the pad to the pivot point in the direction of shaft rotation. Typical pivot offset value ranges from 0.5 to 0.65.

# Load Vector and Pivot Angle ( $\Psi$ )

The bearing can be orientated such that the load vector is directed onto the pivot, between the pivots, or at any arbitrarily specified pivot angle. Most tilting pad bearings are designed such that the pivots are symmetrical with respect to the load vector, i.e. the load is directed onto a pad pivot or between two pivots. When you select either Load on Pivot or Load between Pivots, then you do not need to input the Pivot Angle (it will not be shown in the screen either). The Pivot Angle will be calculated and updated automatically for you in these two cases.

Pivot angle is the angle in degrees measured from the Negative Load Line for Lund's Coordinate System, and measured from the positive X-axis for Standard Coordinate System to the first pad pivot point measured in the direction of shaft rotation. This angle determines the orientation of the bearing assembly. When you select **Specified Pivot Angle** in the **Load Vector** selection, then you need to input the Pivot Angle.

Load Vector: Specified Pivot Angle 👻	Pivot Angle:	45	degree
--------------------------------------	--------------	----	--------

# **Coefficients Coordinate Angle**

The coordinate system (x,y,z) used to describe the bearing dynamic coefficients (stiffness and damping coefficients) can be different from the (X, Y, Z) coordinate system used to define the bearing geometry. The Coefficients Coordinate Angle is the angle measured from the *X*-axis to the *x*-axis. Two most commonly used values for Lund Coordinate Systems are 0 (i.e., x axis is in the loading direction) and 90 degrees (i.e., negative y axis is in the loading direction).

# Bearing Load (W)

The bearing load is expressed as a second order polynomial function of rotor speed (rpm). This provides an opportunity to approximate the variation in load with speed.

$$W = W_0 + W_1 \times \text{rpm} + W_2 \times \text{rpm}^2$$

# Rotor Speed (rpm)

Start, End and Increment specify a list of speeds at which calculations are to be performed.

# **Additional Speeds**

If the Additional Speeds is checked, additional speeds can be entered in additional to the speeds given by the Start, End and Increment Speeds.

Additi	onal Sp	eeds in the Analysis	×				
	Additional analysis speeds						
	No	rpm 🔺					
	1	48532					
	2	49654					
	3						
	4						
	5						
	6						
	7						
	8						
	9						
	10						
	11						
	12						
	13						
	14						
	15	▼					

### Lubricant

This input is for Heat Balance analysis option. If the lubricant you want is not in the list, you can enter it from the Edit Lubricant Library under the Lubricant menu.

# **Inlet Temperature**

This input is for Heat Balance analysis option.

# Percent Heat carried Away by Lubricant

This input is for Heat Balance analysis option. Typical value is between 75-90%, default is 80%.

# Lubricant Supply Flow

This input is for Heat Balance analysis option. If non-zero value is specified, the temperature rise will be calculated based on this flow rate. Otherwise, the side leakage will be used in the temperature rise calculation. In the tilting pad bearing design, end seals are commonly used to reduce the side leakage and the oil flow rate is controlled by either oil supply orifices or drain holes.

For heat balance calculation, the heat generated in the bearing is removed by the effective oil flow. The effective oil flow rate depends on many factors, such as the bearing construction, the specified oil flow rate, side leakage, total circumferential inlet flow, ways to supply the oil, and ways to drain the oil flow, etc. Several cases are considered:

1. When the supplied oil flow rate is NOT specified (i.e., Qsupplied = 0), the side leakage will be used as the effective oil flow. This is the default option and is commonly required in the bearing design process to determine the minimum required flow rate.

 $Qsupplied = 0, \Rightarrow Qeffective = Qside$ 

2. When the specified oil flow rate is less than and equal to the side leakage (i.e., Qsupplied <= Qside ), the specified flow rate will be used as the effective flow rate. Note, this starvation will result in overheated bearing and is not desirable.

Qsupplied <= Qside, => Qeffective = Qsupplied

1. When the specified oil flow rate is greater than the side leakage (i.e., Qsupplied > Qside), the effective flow rate is estimated using the empirical expression. Q Integration factor is a parameter used in the flow integration. Typical value for this Q integration factor from many test data shows that

the value is between 0.2 and 0.4 with an average of 0.25 to 0.3. This parameter heavily depends on the bearing construction, pad shape and design, the orifice configuration, ways of supply oil, ways of drain oil, etc.

# **Q** Integration Factor

Typical value for this Q integration factor from many test data shows that the value is between 0.2 and 0.4 with an average of 0.25 to 0.3.

### Lubricant Dynamic Viscosity

This input is for Constant Viscosity analysis option.

# Pad/Pivot Data

Several types of Pad/Pivot configurations are available in this program. When you click on Pad/Pivot Data Button, a new dialog box will pop-up as shown below. The input parameters are based on the type of Pivot Flexibility selection. The dialog box will change itself depending upon the selection. Only the parameters required will appear in the dialog box. For **Spherical Pivot** and **Cylindrical Pivot**, the radii are always positive. For **General Curvatures**, the radii are positive if the center of curvature lies within the given body, i.e., the surface is convex, otherwise, the radii are negative. The pivot stiffness is derived from the deflection equation (references, Young and Hamrock). Caution must be taken when input Rotational Stiffness for **Flexure Pad** Bearing. The pad assembly method for tilting pad bearing is based on the assumption that the pads are free to tilt about the pivot points.

Pad/Pivot Data						
	Spherical Pivot - Po Neglect Pad/Pivot			•	1	ок
Pad Mass: 0	Rigid Pivot - Free to Spherical Pivot - Po	Tilt with Iner	tia Effec	ot	(Lbm-in^2)	Close
	Cylindrical Pivot - Li General Curvature Constant Stiffness	ine Contact			(in)	
Poisson's Ratio:		0.29				
Elastic Modulus:	16000000	29000000		(Lbf/in^2)		
Radius:	5.12	5.125		(in)		
Pad/Pivot Data						
Pivot Flexibility:	Neglect Pad/Pivot	Effect		-		ок
Pad Mass: 0	(Lbm)	Iner	tia: 0		, (Lbm-in^2)	Close
Distance from Pa	ad Center of Curvatu	ire to Pad C.0	i.: 0		(in)	
	Pad Data	Housing	, Data			
Poisson's Ratio:	0	0				
Elastic Modulus:	0	0		(Lbf/in^2)		
Radius:	0	0		(in)		
Effective Length:				(in)		
Axial Radius:		0		(in)		
	dial Stiffness: 0		(Lbf/ir	1)		
-	tial Stiffness: 0		(Lbf/ir	1)		
Rotatio	nal Stiffness: 0		(Lbf-in	i/rad)		
Pad/Pivot Data						
Pivot Flexibility:	Pivot Flexibility: Rigid Pivot - Free to Tilt with Inertia Effect					
Inertia: 0 (Lbm-in^2) Close						
Distance from Pad Center of Curvature to Pad C.G.: 0 (in)						

Pad/Pivot Data	
	т ок
Pivot Flexibility: Spherical Pivot - Point Conta	
Pad Mass: 0 (Lbm)	Inertia: 0 (Lbm-in^2) Close
Distance from Pad Center of Curvature to Pac	1 C.G.: 0 (in)
	sing Data
Poisson's Ratio: 0.33 0.29	
Elastic Modulus: 16000000 29000	000 (Lbf/in^2)
Radius: 5.12 5.125	(in)
Pad/Pivot Data	
Provide Alther	
Pivot Flexibility: General Curvature	
Pad Mass: 0 (Lbm)	Inertia: 0 (Lbm-in^2) Close
Distance from Pad Center of Curvature to Pac	I C.G.: 0 (in)
	sing Data
Poisson's Ratio: 0.33 0.29	
Elastic Modulus: 16000000 29000	000 (Lbf/in^2)
Radius: 5.12 -5.125	(in)
Note	: Negative
Axial Radius: 5.12 -5.125	(in)
Pad/Pivot Data	
Pivot Flexibility: Constant Stiffness	⊸ОК
Pad Mass: 0.1 (Lbm)	Inertia: 0.001 (Lbm-in^2) Close
Distance from Pad Center of Curvature to Pac	I C.G.: 2.5 (in)
Radial Stiffness: 10000000	(Lbf/in)
Tangential Stiffness: 0	(Lbf/in)
Rotational Stiffness: 2500	(Lbf-in/rad)

See also <u>Coordinate Systems</u>, <u>Tilting Pad Bearing Geometry</u>, <u>Tilting Pad Non-Dimensional Analysis</u>, <u>Fixed Lobe Bearing Geometry</u>, <u>Nomenclature</u>, <u>Units</u>, <u>Lubricant</u>, <u>Examples</u>, <u>Coefficients Coordinate Angle</u>.

### Tilting Pad Bearing Non-Dimensional Analysis

In the non-dimensional tilting pad bearing analysis, the effects of pad inertia and pivot flexibility are neglected.

### Number of Pads (Npad)

# **Coordinate Systems**

Two coordinate systems can be used to describe the bearing geometry.

### Pad Arc Length (degrees)

 $\chi=\theta_2-\theta_1$ 

Typical values are 57 degrees for 5 pads bearings and 72 degrees for 4 pads bearings.

# Pad Pivot Offset

$$\alpha = \frac{\chi_p}{\chi}$$

where  $\lambda_p$  is the angle from the leading edge of the pad to the pivot point in the direction of shaft rotation. Typical pivot offset value ranges from 0.5 to 0.65.

### Length/Diameter Ratio (L/D)

Bearing length / diameter ratio.

# Preload (m)

$$m = \frac{\left(C_p - C_b\right)}{C_p} = 1 - \frac{C_b}{C_p}$$

Typical preload value ranges from 0.15 to 0.75 for tilting pad bearings. Multiple preloads are allowed with a constant Cp. The different preloads are separated by a comma in the input string. That is, one can enter a preload string, such as, 0.5,0.5,0.3,0.3 for a 4-pads bearing and 0.4,0.5,0.4,0.25,0.25 for a 5-pads bearing. If only one preload value is entered, then it is a constant preload bearing. For multiple preloads, the various Cb for each pad are calculated based on the pad preload value and the constant Cp.

$$C_b = (1 - m) \cdot C_p$$

In the data normalization, preload at the loaded pad will be used. That is the Cb at the loaded pad will be used as the reference.

# Load Vector and Pivot Angle ( $\Psi$ )

The bearing can be orientated such that the load vector is directed onto the pivot, between the pivots, or at any arbitrarily specified pivot angle. Most tilting pad bearings are designed such that the pivots are symmetrical with respect to the load vector, i.e. the load is directed onto a pad pivot or between two pivots. When you select either Load on Pivot or Load between Pivots, then you do not need to input the Pivot Angle. The Pivot Angle will be calculated and updated automatically for you in these two cases.

Pivot angle is the angle in degrees measured from the Negative Load Line for Lund's Coordinate System and measured from the positive X-axis for Standard Coordinate System to the first pad pivot point measured in the direction of shaft rotation. This angle determines the orientation of the bearing assembly. When you select **Specified Pivot Angle** in the **Load Vector** selection, then you need to input the Pivot Angle.

# **Coefficients Coordinate Angle**

The coordinate system (x,y,z) used to describe the bearing dynamic coefficients (stiffness and damping coefficients) can be different from the (X,Y,Z) coordinate system used to define the bearing geometry. The Coefficients Coordinate Angle is the angle measured from the *X*-axis to the *x*-axis. Two most commonly used values for Lund Coordinate Systems are 0 (i.e., x axis is in the loading direction) and 90 degrees (i.e., negative y axis is in the loading

direction).

# Comments

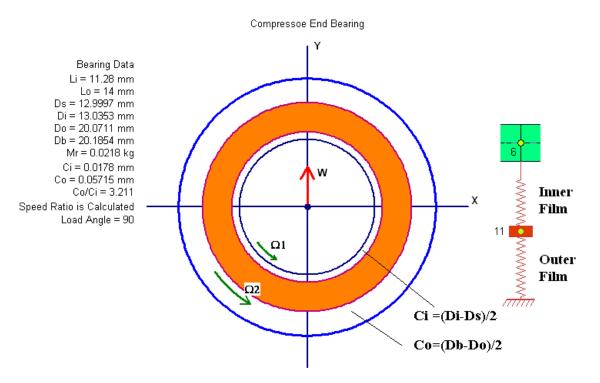
See also <u>Coordinate Systems</u>, <u>Tilting Pad Bearing Geometry</u>, <u>Tilting Pad Dimensional Analysis</u>, <u>Nomenclature</u>, <u>Examples</u>, <u>Fixed Lobe Bearing Geometry</u>, <u>Non-Dimensional Parameters</u>, <u>Coefficients Coordinate Angle</u>.

Tilting Pad Bearing - Non-Dimensional Analysis						
Comment: Tilting Pad Bearing, Load Between Pivots						
Coordinates: Standard Coordinates (X-Y) 💌 Load Angle:	270	degree				
Number of Pads: 5 K and C Coordinate Angle:	0	degree				
Pad Arc Length: 60 degree Length/Diameter:	0.5					
Pad Pivot Offset: 0.5 Bearing Preload:	0					
Load Vector: Load Between Pivots						
New Open Save Save As	<u>R</u> un	<u>C</u> ancel				

# **Floating Ring Bearing**

The floating ring bearing can be treated as two fluid film bearings in series. The inner film bearing has two rotating surfaces (journal and ring), and the outer film bearing has one rotating surface (ring). The ring speed is calculated based on the torque balance of the ring due to inner film and outer film. However, the user can also specify the speed ratio in the input. There are 3 options for the analysis:

- 1. Constant viscosity user specify the inner and outer film viscosities.
- 2. Heat Balance user specify the lubricant type and inlet temperature. The program will calculate the effective viscosity based on the heat balance in the lubricant.
- 3. Speed Dependent Variables User can specify the variables, such as viscosities, clearances, and speed ratios as a function of speed. This option is mainly used for the rotor time transient analysis without tedious bearing calcuation.



Constant Viscosities - specify the viscosities

Floating Ring Bearing		Example 1 and a second s Second second seco second second sec
Comment: Compressoe En	d Bearing	
Coordinates: Standard	Coordinates (X-Y)	Load Angle: 90 degree
Convert Units: Metr	ic 💌	K and C Coordinate Angle: 0 degree
Shaft Diameter Ds: 12.9	997 (mm)	Bearing Load = W0 + W1 x RPM + W2 x RPM^2-(N)
Bearing Diameter Db: 20.1	854 (mm)	W0: 1 W1: 0 W2: 0
Floating Ring Data Mass mr: 0.02	18 (kg)	Rotor Speeds (RPM) Additional Speeds
Inner Length Li: 11.2		Start: 60000 End: 150000 Inc.: 6000
Outer Length Lo: 14	(mm)	Analysis: 0 - Constant Viscosity
Inner Diameter Di: 13.0	353 (mm)	Ring Speed: Specified by User
Outer Diameter Do: 20.0	711 (mm)	Inner Film Viscosity: 10 (cPoise)
Ring/Shaft Speed Ra	itio: 0.35	Outer Film Viscosity: 13 (cPoise)
Ci= 0.0178, Co= 0.05715,	, Co/Ci= 3.2107, R	o/Ri= 1.5440, Estimated Speed Ratio= 0.3509
<u>N</u> ew <u>(</u>	<u>D</u> pen	Save As Bun Close

Heat Balance – specify the lubricant type, inlet temperature, supply flow, and percentage of heat carry away by lubricant. If the supply flow is not known, enter zero. A sufficient oil flow will be assumed to prevent starvation. In general, about 50-80% of the heat generated by the lubricant shear force is carry away by the lubricant.

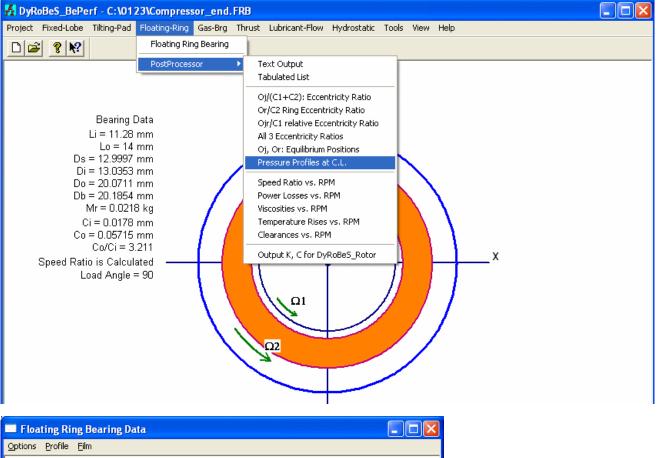
Floating Ring Bearing			X						
Comment: Compressoe End Bearing	<u> </u>								
Coordinates: Standard Coordina	tes (X-Y) 🖉 🔻	Load Angle: 90 degree							
Convert Units: Metric	•	K and C Coordinate Angle: 0 degree							
Shaft Diameter Ds: 12.9997	(mm)	Bearing Load = W0 + W1 x RPM + W2 x RPM^2-(N)							
Bearing Diameter Db: 20.1854	(mm)	W0: 1 W1: 0 W2: 0							
Floating Ring Data		Rotor Speeds (RPM) Additional Speeds							
Mass mr: 0.0218	(kg)	Start: 60000 End: 150000 Inc.: 6000							
Inner Length Li: 11.28	(mm)	Start. 60000 End. 150000 Inc., 6000							
Outer Length Lo: 14	(mm)	Analysis: 1 - Heat Balance							
Inner Diameter Di: 13.0353	(mm)	Ring Speed: Calculated from Torque Balance							
Outer Diameter Do: 20.0711	(mm)	Lubricant: Typical SAE 10W-40							
		Inlet Temperature: 80 (degC)							
		Supply Flow: 0 (lpm)							
Heat Carry Away: 80 %									
Ci= 0.0178, Co= 0.05715, Co/Ci= 3	3.2107, Ro/Ri= 1	.5440, Estimated Speed Ratio= 0.3509	Ĩ						
<u>N</u> ew <u>O</u> pen	<u>S</u> ave	Save As <u>B</u> un <u>C</u> lose							

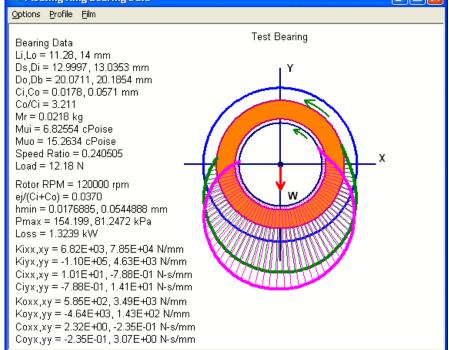
Speed Dependent Variables - specify the viscosities, clearances, and speed ratios vs. rpm if known.

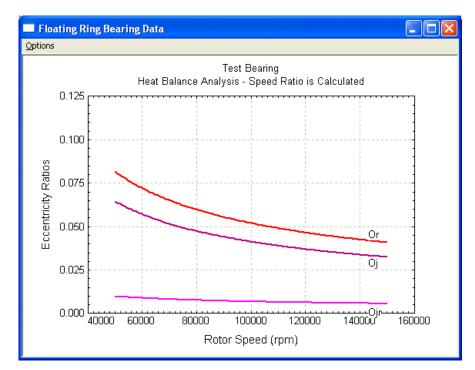
Floating Ring Bearing	×
Comment: Test Bearing	-
Coordinates: Standard Coordinates (X-Y) 🗨 Load Angle: 90 degree	
Convert Units: Metric  K and C Coordinate Angle: 0 degree	
Shaft Diameter Ds:         12.9997         (mm)         Bearing Load = W0 + W1 x RPM + W2 x RPM^2 - (N)	1
Bearing Diameter Db:         20.1854         (mm)         W0:         1         W1:         0         W2:         0	
Floating Ring Data Mass mr: 0.0218 (kg) Rotor Speeds (RPM) Additional Speeds	
Inner Length Li: 11.28 (mm) Start: 60000 End: 150000 Inc.: 6000	
Outer Length Lo: 14 (mm) Analysis: 2 - Specify Variables vs. Journal RPM	
Inner Diameter Di: 13.0353 (mm) Ring Speed: Calculated from Torque Balance	
Outer Diameter Do: 20.0711 (mm)	
Ci= 0.0178, Co= 0.05715, Co/Ci= 3.2107, Ro/Ri= 1.5440, Estimated Speed Ratio= 0.3509           New         Open         Save         Save As         Run         Close	-
Speed Dependent Variables	
lournal Speed rom Viscosity cRoise Badial Clearance: mp	

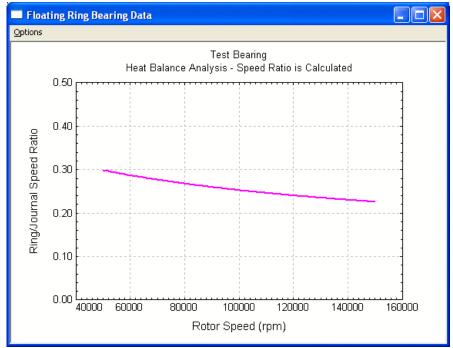
60000 90000	9.27	16.35	0.0178	0.05715	0.005	
90000			0.0170	0.05715	0.285	
00000	7.79	15.74	0.0178	0.05715	0.258	1
120000	6.82	15.25	0.0178	0.05715	0.239	
150000	6.12	14.84	0.0178	0.05715	0.225	

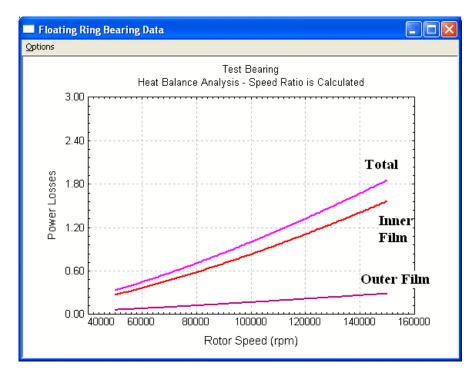
PostProcessor

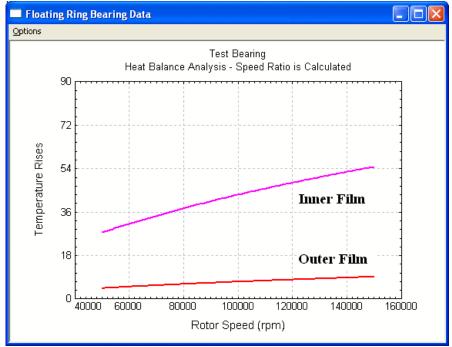












See also Examples.

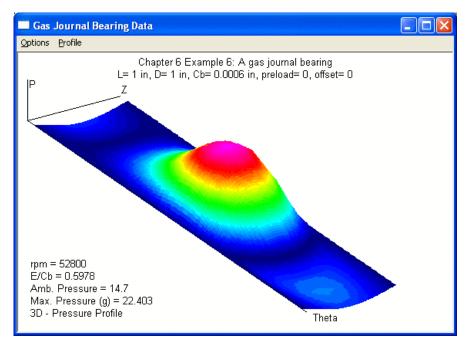
#### Gas Bearing - Fixed Lobe Bearing Dimensional Analysis

This option is for gas bearing application. The **compressible Reynolds equations** are solved to obtain the equilibrium position and bearing dynamic coefficients.

See also Coordinate Systems, Fixed Lobe Bearing Geometry.

Fixed Pad Gas I	Bearing - C	ompressible Fl	w			×			
Comment: Chapte	er 6 Example 6	: A gas journal bear	ing			_			
Coordinates:	Lund Coordin	ates (X = W)	<b>•</b>						
Bearing Type:	Plain Cylindric	al Journal	<ul> <li>K and C Coord</li> </ul>	rdinate Angle: 0	degree				
Units:	English	•	-Bearing Load = W	′0 + W1 x RPM + W	/2 x RPM^2 <del>(L58)</del>				
Length L:	1	(inch)	W0: 12.9	W1: 0	W2: 0				
Diameter D:	1	(inch)	Rotor Speed (RPN	4)					
Brg Radial Clr Cb:	0.0006	(inch)	Start: 52800	End: 0	Inc.: 0				
Ambient Pressure:	Ambient Pressure: 14.7 (psi) Gas Dynamic Viscosity: 2.7e-009 (Reyns)								
Pressurized Fe	ed Pressure:	0 (psia)	Side Pressure: a	z=0: 14.7	z=L: 14.7	1			
Number of Pads:	1		Number of A	Axial Elements: 4					
Pad	Theta 1	Theta 2	Preload	Offset	Elements				
1	0	360	0	0	20				
New	<u>O</u> pen	<u>S</u> ave	Save <u>A</u> s	Bun	Cancel				

#### 🔲 Gas Journal Bearing Data Options Profile Chapter 6 Example 6: A gas journal bearing L= 1 in, D= 1 in, Cb= 0.0006 in, preload= 0, offset= 0 Speed = 52800 rpm Load = 12.9 Lbf W/LD = 12.9 psi Vis. = 2.7E-09 Reyns Lamda = 4.2315 Sb = 0.12791 E/Cb = 0.5978Att. = 24.78 deg hmin = 0.2414 mils Pamb = 14.7 psi Pmax = 22.4029 psi(g) W Hp = 0.0212346 hp Stiffness (Lbf/in) 7.013E+04 7.498E+03 1.405E+04 4.252E+04 Damping (Lbf-s/in) 2.370E+00 -8.898E-01 7.622E-01 2.126E+00 Critical Journal Mass Stable



See also Examples.

#### **Thrust Bearing Analysis**

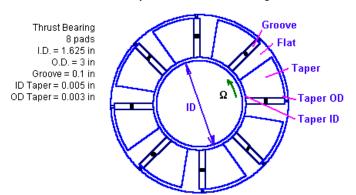
Three most commonly used thrust bearing types are included in this program. They are: tapered-land thrust bearing, tilting-pad thrust bearing, and hydrodynamic pocket thrust bearing. The analysis is based on the following references:

- 1. Machinery's Handbook by Eric Oberg, Franklin D. Jones and Holbrook L. Horton, Industrial Press Inc., New York, NY 10157
- 2. Bearing Design and Application, by Donald F. Wilcock and E. Richard Booser, McGraw-Hill Book Company, New York, NY, 1957.
- 3. The Hydrodynamic Pocket Thrust Bearing, by Donald F. Wilcock, ASME Trans. 1955, pp. 311-319.

A complete FEA thrust bearing analysis is also available (DyRoBeS-ThrustBrg) which analyzes various thrust bearings with the Reynolds equation coupled with the energy equation in uni- or bi-directional rotations. Both pressure and temperature distribution can be obtained in this FEA program. This is a separate program from BePerf.

🛃 DyR	A DyRoBeS_BePerf - Untitled												
Project	Fixed-Lobe	Tilting-Pad	Floating-Ring	Gas-Brg	Thrust	Lubricant-Flow	Tools	Viev	v Help				
	; ? №?					red Land Thrust		•	Design	1			
					1	g Pad Thrust			Analysis				
					Hydr	odynamic Pocket	Thrust						
Tapered-	Land Thrust B	earing Analy	sis										

#### **Taper Land Thrust Bearing**



#### Tapered Land Thrust Bearing

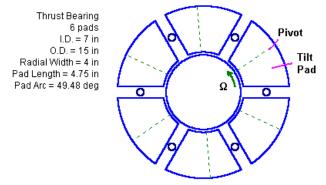
Tapered Land Thrust Beari	ng Analysis	X
Comment: High Speed Compress	sor Thrust Bearing	
Convert Units: English	Lubricant: Amokon ISO-VG 32	•
No. of Pads: 8	Inlet Temperature: 122	(deg.F)
Inner Diameter ID: 1.625	(in) Inlet Pressure: 20	(psi)
Outer Diameter OD: 3	(in) Rotor Speed (rpm): 35000	
Oil Groove Width: 0.1	(in) Bearing Load W: 1040	(Lbf)
Tapers (ODxID); 0.0030 X 0.	0050 (inches) or 0.0762 X 0.1270 (mm) 💌	
Taper Value @ 0D: 0.003	(in) @ ID: 0.005 (in)	
<u>N</u> ew <u>O</u> pen	Save Save As Bun	<u>C</u> lose

Taper Land Thrust Bearing Design Tool

Tapered Land Thrust Bearing Design Tool
Comment: Taper land Thrust Bearing Design Tool
Convert Units: English  Lubricant: Mobil DTE Light (VG 32)
Inner Diameter ID: 5.1 (in) Inlet Temperature: 140 (deg.F)
Design Criteria (limits) Inlet Pressure: 25 (psi)
Max # of Pads: 10 Rotor Speed (rpm): 3600
Min. Film Thickness: 1 (mils) Bearing Load W: 2000 (Lbf)
Max Average Pressure: 500 (psi)
Max Temperature Rise: 30 (deg.F)

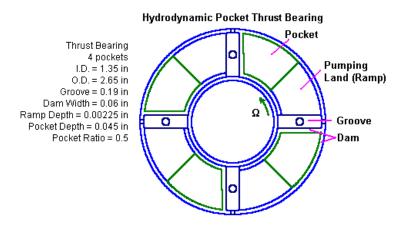
# Tilting Pad Thrust Bearing





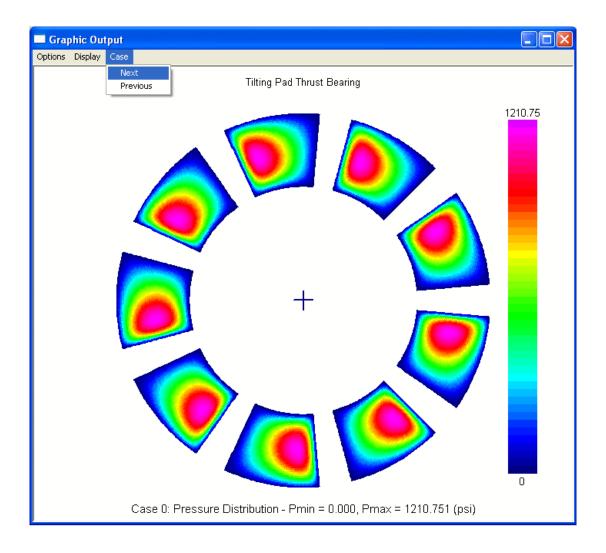
Tilting Pad Thrust Bearing	Analysis	×
Comment: Tilting Pad Thrust Be	aring - English units	
Convert Units: English	Lubricant: Amokon ISO-VG 46	•
No. of Pads: 6	Inlet Temperature: 110	(deg.F)
Inner Diameter ID: 7	(in) Inlet Pressure: 20	(psi)
Outer Diameter OD: 15	(in) Rotor Speed (rpm): 3600	
Circ. Pad Length: 4.75	(in) Bearing Load W: 70000	(Lbf)
Pad Width = 4.00, Arc = 49.48	degree	
<u>N</u> ew <u>O</u> pen	Save Save As Bun	<u>C</u> lose

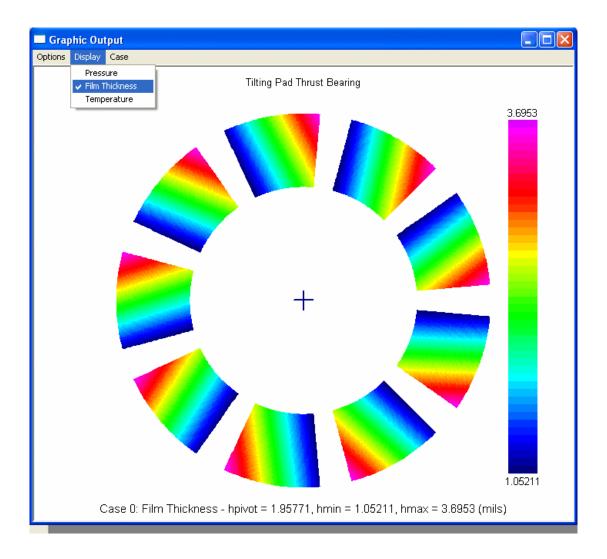
## **Pocket Thrust Bearing**

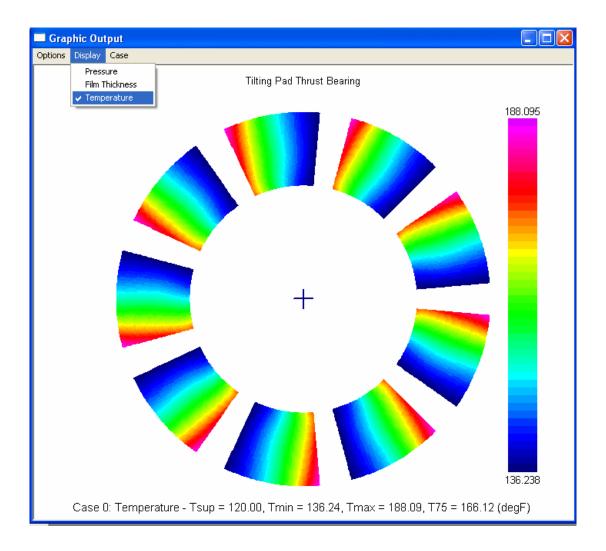


Hydrodynamic Pocket Thrust	Bearing Analysis 🛛 🔀
Comment: DyRoBeS-Beperf	
Convert Units: English	Lubricant: Mobil DTE Light (VG 32)
No. of Pockets: 4	Inlet Temperature: 125 (deg.F)
Inner Diameter ID: 1.3725	(in) Inlet Pressure: 20 (psi)
Outer Diameter OD: 2.75	(in) Rotor Speed (rpm): 22322
Oil Groove Width: 0.225	(in) Bearing Load W: 703 (Lbf)
Dam Width: 0.065	(in) Ramp Depth: 0.0032 (in)
Pocket Length Ratio: 0.5	Pocket Depth: 0.05 (in)
<u>N</u> ew <u>D</u> pen	Save As

sample outputs from the program ThrustBrg







#### Hydrostatic - Hybrid Bearing Analysis

Hydrostatic journal bearing design is very different from the design of hydrodynamic bearings. Many design concepts are fundamentally different; such as increasing the load (or bearing eccentricity) will increase the bearing stiffness due to the higher hydrodynamic resistance for a hydrodynamic bearing. However, increasing the load (or bearing eccentricity) for a hydrostatic bearing may lower the bearing stiffness due to the higher pressure ratio, Pr/Ps (Recess pressure/supply pressure). For hydrostatic bearing, the bearing stiffness is mainly influenced by the Pr/Ps, however, the recess pressure is controlled by the flow through the land and the restrictor (capillary, orifice, etc.). For more information on the hydrostatic bearing design:

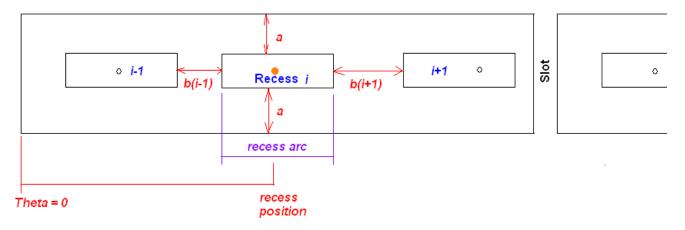
H.C. Rippel, "Design of Hydrostatic Bearings," Machine Design, Part 1-10, Aug. 1 to Dec 5, 1963.

- J. P. O'Donoghue and W. B. Rowe, "Hydrostatic Bearing Design," Tribology, Vol. 2, Feb. 1969.
- A. Cameron, "Basic Lubrication Theory," 1981.
- J. Frene, etc., "Hydrodynamic Lubrication: Bearings & Thrust Bearings," Editor: D. Dowson Elsevier, 1990.
- W. B. Rowe, "Hydrostatic, Aerostatic, and Hybrid Bearing Design,", Elsevier, 2012

Since the design of the hydrostatic bearing is mainly in the restrictor design, therefore, a design tool is also provided in this program.

### Hydrostatic-Hybrid Journal Analysis

All the inputs are self-explanatory, the recess data are described below:



For recess I, the recess position is measured from theta = 0 to the center of the recess. Note that the oil supply hole may not be at the center in many situations. But, that does not affect the recess pressure. Recess position is used to identify the recess location.

I-1 is the previous recess number, it can be 0 if I is connected to the slot, not another recess.

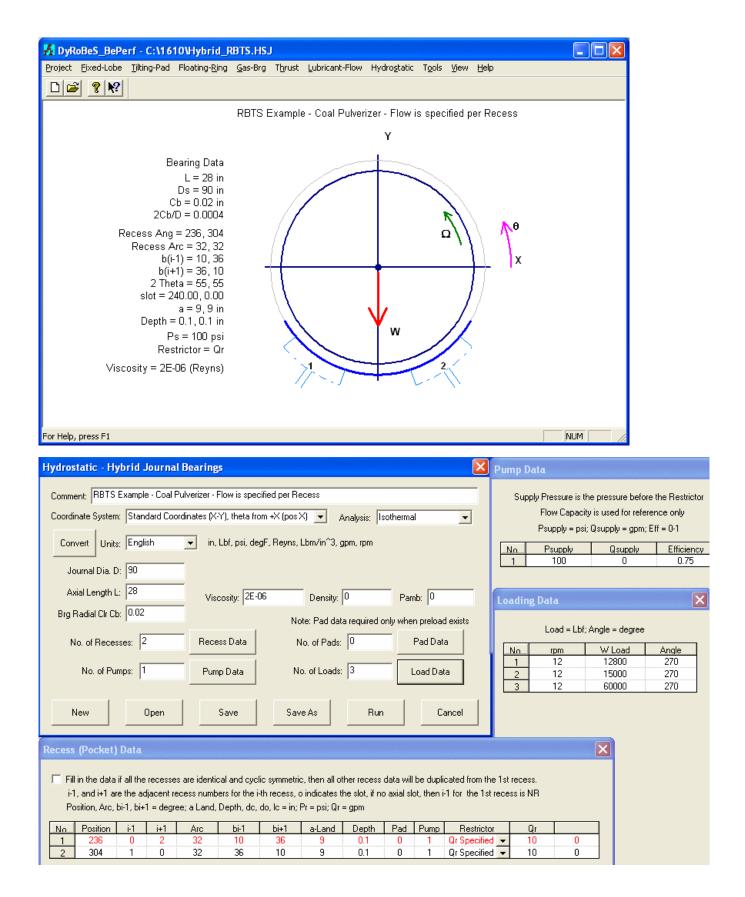
I+1 is the next recess number, it can be 0 if I is connected to the slot, not another recess.

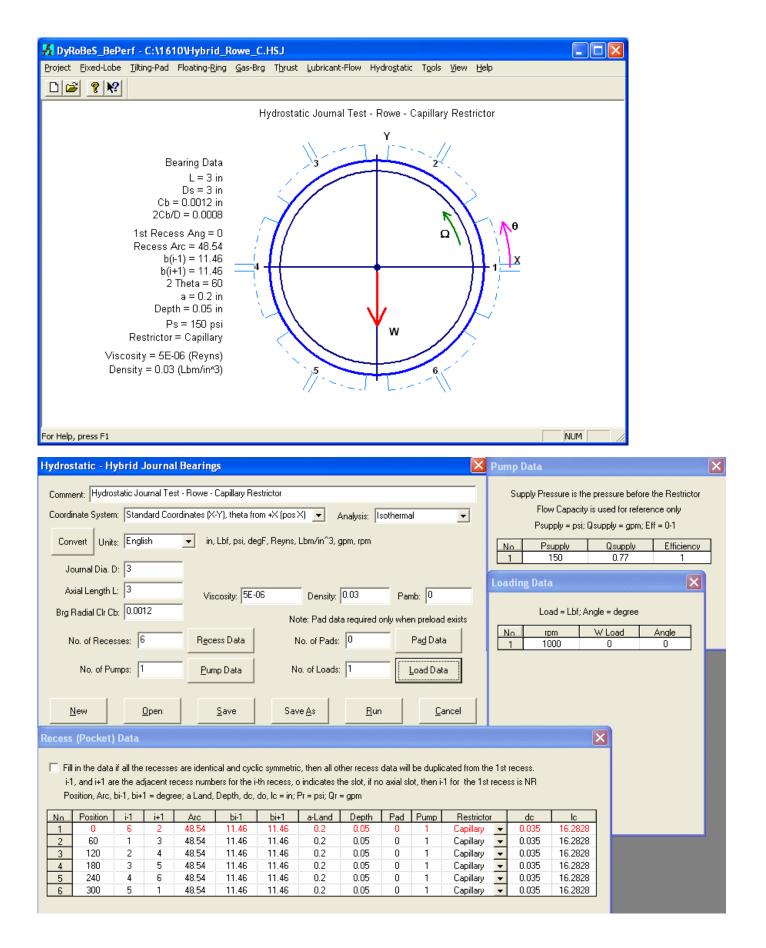
Assuming N is the total recess numbers. For the first recess (I=1), I-1 will be either N (cyclic symmetric and not slot) or 0 (if slot exists). For the last recess (I=N), I+1 will be either 1 (cyclic symmetric and no slot) or 0 if slot exists.

- b(I-1) is the inter-recess land between I and I-1.
- b(I+1) is the inter-recess land between I and I+1.
- a is the axial land width per side.

Pad number is needed only if bearing is preloaded and/or tilting pad bearing. Each pad is separately by the oil slot.

Three different restrictor types can be used in this program: They are: Capillary, Orifice, and constant flow. Many examples are provided for reference.



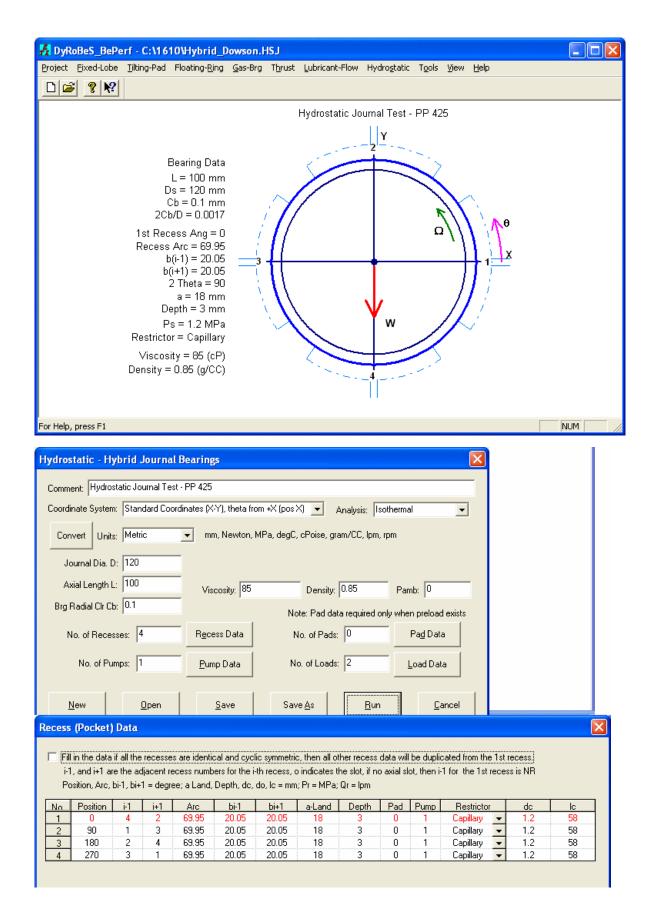


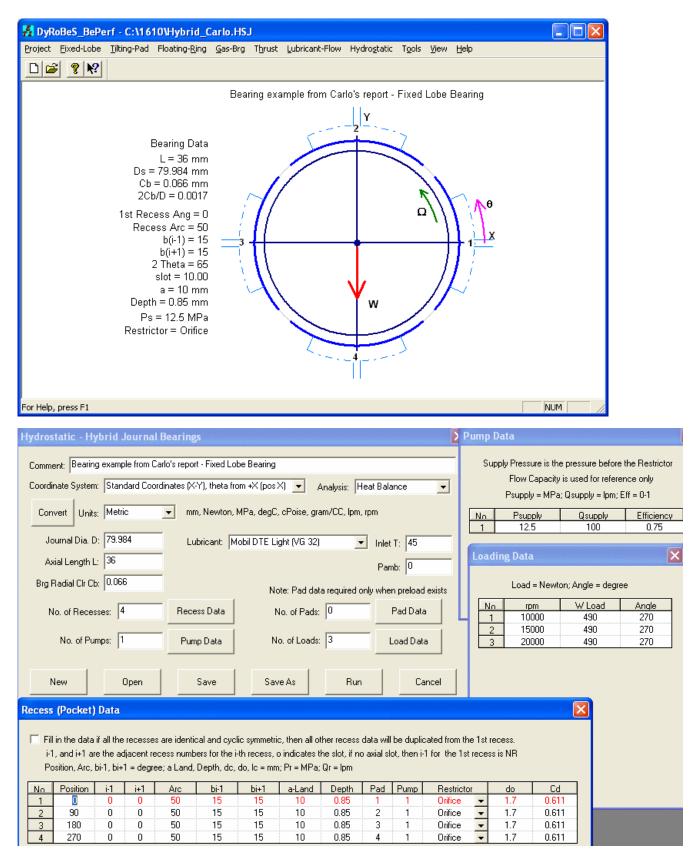
Hydrostatic - Hybrid Journal Bearings											
Comment: Hydrostatic Journal Test - Rowe - Orifice Restrictor											
Coordinate System: Standard Coordinates (X-Y), theta from +X (pos X) 💌 Analysis: Isothermal											
Convert Units: English • in, Lbf, psi, degF, Reyns, Lbm/in^3, gpm, rpm											
Journal Dia. D: 3											
Axial Length L: 3 Viscosity: 5E-06 Density: 0.03 Pamb: 0											
Brg Radial Cir Cb: 0.0012 Note: Pad data required only when preload exists											
No. of Recesses: 6 Recess Data No. of Pads: 0 Pad Data											
No. of Pumps: 1 Pump Data No. of Loads: 1 Load Data											
New Open Save Save As Run Cancel											
Recess (Pocket) Data											

Fill in the data if all the recesses are identical and cyclic symmetric, then all other recess data will be duplicated from the 1st recess. i-1, and i+1 are the adjacent recess numbers for the i-th recess, o indicates the slot, if no axial slot, then i-1 for the 1st recess is NR Position, Arc, bi-1, bi+1 = degree; a Land, Depth, dc, do, lc = in; Pr = psi; Qr = gpm

No	Position	i-1	i+1	Arc	Ьi-1	bi+1	a-Land	Depth	Pad	Pump	Restrictor		do	Cd
1	0	6	2	48.54	11.46	11.46	0.2	0.05	0	1	Orifice	4	0.0072	0.6
2	60	1	3	48.54	11.46	11.46	0.2	0.05	0	1	Orifice	•	0.0072	0.6
3	120	2	4	48.54	11.46	11.46	0.2	0.05	0	1	Orifice	٠	0.0072	0.6
4	180	3	5	48.54	11.46	11.46	0.2	0.05	0	1	Orifice	•	0.0072	0.6
5	240	4	6	48.54	11.46	11.46	0.2	0.05	0	1	Orifice	-	0.0072	0.6
6	300	5	1	48.54	11.46	11.46	0.2	0.05	0	1	Orifice	•	0.0072	0.6

Hydrostatic - Hybrid Journal Bearings 🛛 🔀													
Comment: Hydrostatic Journal Test - Rowe - Specified Flow													
Lomment: Hydrostatic sournal rest - howe - specified how													
Coordi	Coordinate System: Standard Coordinates (X-Y), theta from +X (pos X) 💌 Analysis: Isothermal									-			
Cor	ivert Unit	s: Engl	ish	▼ in	, Lbf, psi, de	egF, Reyns,	Lbm/in^3,	gpm, rpm					
Jo	ournal Dia. [	): 3		-									
A:	kial Length I	. 3		– Vis	scosity: 5E-	·06	Density:	0.03	 Par	mb: 0			
Brg I	Radial Clr Cl	ь: 0.00	12		- 1			ı ta required i		· · ·	d exists		
		_		- [				· · · · ·	_				
٨	lo. of Rece	sses:  6	i	Rec	ess Data	1	No. of Pads	0		Pa <u>d</u> Dat	a		
	No. of Pu	imps: 1		 _Pur	mp Data	N	o. of Loads	: 1		<u>L</u> oad Da	ta		
								·	_				
1	<u>v</u> ew		<u>D</u> pen		<u>S</u> ave	Sav	/e <u>A</u> s	<u>R</u> ur	.	C	ancel		
Recess	(Pocket)	Data											
100000	(n orener)	Data											
Fill	in the data	if all the	recesses	are identi	cal and cvc	lic symmetri	c. then all o	ther recess	data will	be dupli	cated from the 1	st recess.	
·	•••••		•••••					•••••	•••••		1 for the 1st red		
						do, lo = in;							
	Position	i-1	i+1	Å	bi-1	bi+1	- 1	Dank		Dura	Restrictor	Or	
<u>No</u>		6	2	Arc 48.54	11.46	11.46	a-Land 0.2	Depth 0.05	Pad 0	Pump 1	Qr Specified		0
2	60	1	3	48.54	11.46	11.46	0.2	0.05	0	1	Qr Specified		0
3	120	2	4	48.54	11.46	11.46	0.2	0.05	0	1	Qr Specified		0
4	180	3	5	48.54	11.46	11.46	0.2	0.05	Ō	1	Qr Specified		0
5	240	4	6	48.54	11.46	11.46	0.2	0.05	Ō	1	Qr Specified	0.008813	0
6	300	5	1	48.54	11.46	11.46	0.2	0.05	0	1	Qr Specified	0.008813	0





#### Hydrostatic Journal Analysis Design Tool

This tool is provided for the restrictor design.

Hyo	lrostatic Jou	irnal	Bearing D	esign	Tool				×
	Convert Ur	nits:	English	•	in, deg, psi, ri	eyns, l	.bm/in^3	Calculate	
	No. of Recess	ses: [	6		Axial	Slot c:	0	degree	_
	Journal Dia.	. D: [	3	_	Circumferential	land b:	11.49	degree	
	Axial Lengtł	h L: [	3	-	Axial side land w	/idth a:	0.2	a/L = 0.067	
	Brg Radial Clr	СЬ:	0.0012	-	Rec=48.	51 deg	, 2Theta=60.00 d	eg, b=0.30 in	
	Restrictor: 0	Capilla	arv Tube	<b>-</b>	Supply Pressu		150		
				_	Recess Press	ure Pr:	75	Pr/Ps= 0.5000	
	- Required for F	low a	nd Power Los	s Analy:	ses	I F B	esults		1
	Viscosity:	5e-0	106	Reyns			Stiffne	:55	
							8.7075E+0	15 Lbf/in	
	dc^4/L	.c = 9	.216E-08, Min	. dc = 0	).0123 (in)		Total Flov	v Rate	
	Lc: 16.2828	2	dc: 0.035		Lc/dc= 465.22		0.05287	7 GPM	
	Speed (rpm) Recess Depth			Used i	n Friction Loss	Γ	Pumping Loss 0.00463 hp	Friction Loss 0.161 hp	

Hydrostatic Journa	l Bearing Des	ign Tool			X
Convert Units:	Metric	▼ mm, deg, MPa	ı, cPois	e, gram/CC	Calculate
No. of Recesses:	6	Axial S	Slot c:	0	degree
Journal Dia. D:	76.2	Circumferential I	and b:	11.49	degree
Axial Length L:	76.2	Axial side land w	idth a:	5.08	a/L = 0.067
Brg Radial Clr Cb:	0.03048	Rec=48.5	1 deg, 2	2Theta=60.00 de	eg, b=7.64 mm
Restrictor: Capil	lary Tube 💌	Supply Pressu Recess Pressu	1013.	1.03421355 0.517106775	Pr/Ps= 0.5000
Required for Flow	and Power Loss A	Analyses	Re	sults	
Viscosity: 34.	473785 cl	Poise		Stiffne	ess
				1.5249E+0	05 N/mm
dc^4/Lc = 0	.0015102, Min. d	c = 0.3114 (mm)		Total Flov	w Rate
Lc: 413.58371	dc: 0.889	Lc/dc= 465.22		0.20016	Liter/Min
Speed (rpm): 10 Recess Depth: 1.		sed in Friction Loss		'umping Loss ).00345 kW	Friction Loss

Hy	drostatio	: Journa	l Bearing D	esign Tool				
	Convert	Units:	English	💌 in, d	eg, psi, rey	yns, Ll	bm/in^3	<u>C</u> alculate
	No. of F	ecesses:	6		Axial S	lot c:	0	degree
	Journ	al Dia. D:	3	Circur	mferential la	nd b:	11.49	degree
	Axial	Length L:	3	Axial s	ide land wid	dth a:	0.2	a/L = 0.067
	Brg Rad	lial Clr Cb:	0.0012	-	Rec=48.5	1 deg,	2Theta=60.00 d	eg, b=0.30 in
	-	tor: Orific	,	▼	oply Pressur		150 75	Pr/Ps= 0.5000
	- Require	d for Flow	and Power Los		.000110000		sults	
		_	006	Reyns			Stiffne	155
	De	ensity: 0.0	3	Lbm/in^3			1.0788E+0	16 Lbf/in
	Ao =	= 4.07E-05	(in^2), do = 0.1	0072 (in) for Cd	= 0.6		Total Flov	v Rate
	Cd: 0.0	6	do: 0.007	2			0.05287	7 GPM
	Speed Recess	- ((P-1))	000	Used in Friction	n Loss		Pumping Loss 0.00463 hp	Friction Loss

Hydrostatic Journal Bearing De	sign Tool		
Convert Units: Metric	💌 mm, deg, MPa, cPo	oise, gram/CC	<u>C</u> alculate
No. of Recesses: 6	Axial Slot c	0	degree
Journal Dia. D: 76.2	Circumferential land b	11.49	degree
Axial Length L: 76.2	Axial side land width a	5.08	a/L = 0.067
Brg Radial Clr Cb: 0.03048	Rec=48.51 deg	, 2Theta=60.00 d	eg, b=7.64 mm
Restrictor: Orifice Feed	Supply Pressure Ps Recess Pressure Pr		Pr/Ps= 0.5000
Required for Flow and Power Loss	Analyses	lesults	
Viscosity: 34.473785	cPoise	Stiffn	ess
Density: 0.830397	gram/CC	1.8893E+0	05 N/mm
Ao = 0.026258 (mm^2), do = 0.18	828 (mm) for Cd = 0.6	Total Flo	w Rate
Cd: 0.6 do: 0.1828	5	0.20016	Liter/Min
Speed (rpm): 1000 r Recess Depth: 1.27	Used in Friction Loss	Pumping Loss 0.00345 kW	Friction Loss

Hyd	Irostatio	: Journa	l Bearing D	esign Tool			
	Convert	Units:	English	💌 in, deg, psi, re	eyns, L	bm/in^3	<u>C</u> alculate
_	No. of R	ecesses:	6	Axial	Slot c:	0	degree
	Journ	al Dia. D:	3	Circumferential I	and b:	11.49	degree
	Axial I	Length L:	3	Axial side land w	idth a:	0.2	a/L = 0.067
	Brg Radi	ial Clr Cb:	0.0012	Rec=48.5	51 deg,	2Theta=60.00 d	eg, b=0.30 in
	- Bestrict	tor: Cons	tant Flow	Supply Pressu	ire Ps:	150	
	1163016	tor. jeons	diric riow	Recess Press	ure Pr:	75	Pr/Ps= 0.5000
[	- Require	d for Flow	and Power Los	s Analyses	Re	esults	
	Visc	osity: 5e-	006	Reyns		Stiffne	285
						1.4175E+0	16 Lbf/in
		Co	Instant Flow R	estrictor		Total Flov	v Rate
	1					0.05287	7 GPM
	Speed Recess	(ipin): [	000	Used in Friction Loss		<sup>9</sup> umping Loss 0.00463 hp	Friction Loss

Hydrostatic Journal Bea	ring Design Tool		
Convert Units: Metri	c 💌 mm, deg, MP	a, cPoise, gram/CC	Calculate
No. of Recesses: 6	Axial	Slot c: 0	degree
Journal Dia, D: 76.2	Circumferential	land b: 11.49	degree
Axial Length L: 76.2	Axial side land v	vidth a: 5.08	a/L = 0.067
Brg Radial Clr Cb: 0.030	48 Rec=48.5	51 deg, 2Theta=60.00 d	eg, b=7.64 mm
Restrictor: Constant FI	Supply Press	ure Ps: 1.03421355	
riestictor. jeonstant ri	Recess Press	sure Pr: 0.517106775	Pr/Ps= 0.5000
Required for Flow and Po	wer Loss Analyses	Results	
Viscosity: 34.47378	5 cPoise	Stiffn	ess
		2.4824E+0	05 N/mm
Constan	Flow Restrictor	Total Flo	w Rate
,		0.20016	Liter/Min
Speed (rpm): 1000 Recess Depth: 1.27	Used in Friction Loss	Pumping Loss 0.00345 kW	Friction Loss 0.12 kW

Hydrostatic Journa	l Bearing Desi	gn Tool		X
Convert Units:	Metric	▪ mm, deg, MPa, cPoi	se, gram/CC	Calculate
No. of Recesses:	4	Axial Slot c:	0	degree
Journal Dia. D:	120	Circumferential land b:	20.05	degree
Axial Length L:	100	Axial side land width a:	18	a/L = 0.180
Brg Radial Clr Cb:	0.1	Rec=69.95 deg, 3	2Theta=90.00 de	g, b=21.00 mm
Restrictor: Capille	ary Tube 💌	Supply Pressure Ps: Recess Pressure Pr:	1.2 0.60165	Pr/Ps= 0.5014
Required for Flow a	and Power Loss A	nalyses	esults	
Viscosity: 85	cF	Poise	Stiffne	ess
			82196	6 N/mm
dc^4/Lc = 0	.035752, Min. dc	= 0.8942 (mm)	Total Flo	w Rate
Lc: 58	dc: 1.2	Lc/dc= 48.33	1.4825	Liter/Min
Speed (rpm): 30 Recess Depth: 3	00 Us	sed in Friction Loss	Pumping Loss 0.0296 kW	Friction Loss 6.45 kW

### Lubricant

An accurate lubricant dynamic viscosity is essential to the calculation of bearing performance. The basic properties of a number of commonly used lubricants are collected and stored in a library. User can always add new lubricants into the library or edit the existing lubricants by selecting Edit Lubricant Library. The Lubricant Properties option tabulates the lubricant properties (viscosity, density, specific heat), for a range of temperatures specified in the dialog box. The Lubricant Chart option displays the lubricant properties for up to 3 different lubricants in a chart for comparison proposes.

🛃 DyRoBeS_BePerf - Uni	itled						
Project Fixed-Lobe Tilting-Pa	ad Floating-Ring	Gas-Brg	Thrust	Lubricant-Flow	Tools	View	Help
D 🚄 💡 🕅				Edit Lubrican		<u> </u>	
				Lubricant Pro	· · · · · · · · · · · · · · · · · · ·		
					arcs		
				Orifice Flow			
				Chamfer Flov	V		
, Calculate lubricant properties							

#### **Edit Lubricant Library**

This function allows you to edit your own lubricants from the library and also to review the existing lubricants data in the library. Input parameters are:

### Lubricant

Select the lubricant that you like to edit.

### Title

This title will become the lubricant identification after the data is saved.

### Specific gravity @ 60 °F (15.6 °C)

Very often <sup>o</sup>API is used to describe the specific gravity. The API gravity and the specific gravity at 60 <sup>o</sup>F are related by the following equation:

$$spgr_{60} = \frac{141.5}{(131.5 + \text{API})}$$

### Viscosity (centiStoke) at two temperature points

The viscosities (cSt) at 100 °F and 210 °F (or at 40 °C and 100 °C) are commonly published by the lubricant suppliers. ASTM viscosity-temperature relationship is used to calculate the viscosity at any given temperature.

### Pour and flash points

These data are entered for reference only.

### **Coefficient of expansion**

If you do not know the coefficient of expansion, then enter zero in the input. The program will estimate it based on the specific gravity and data table provided in the Handbook of Lubrication.

### Coefficients for specific heat

The specific heat is a function of temperature and specific gravity. If you do not know the coefficients for specific heat, then enter zeros. The program will estimate them based on the data provided in the Publication No. 97 from Bureau of Standards.

Lubricant Data Sheet
Lubricant: Typical ISO VG 32
Title: Typical ISO VG 32
Specific Gravity @ 60 F (15.6 C): 0.87
Viscosity (cSt): 31 @ Temperature (deg F): 104
Viscosity (cSt): 5 @ Temperature (deg F): 212
Pour Point (deg F): 16 Flash Point (deg F): 400
Coeff. of Expansion (1/deg F): 0.00043
Specific Heat (Btu/(Lbm-F) = Cp0 + Cp1*T(F) + Cp2*T(F)^2 + Cp3*T(F)^3
Cp0: 0.416 Cp1: 0.00048
Cp2: 0 Cp3: 0

### Lubricant Properties

This function tabulates the lubricant properties (viscosity, density, specific heat) for a range of temperatures specified in the dialog box. The results are displayed immediately on the screen. You can view, print, and save the file.

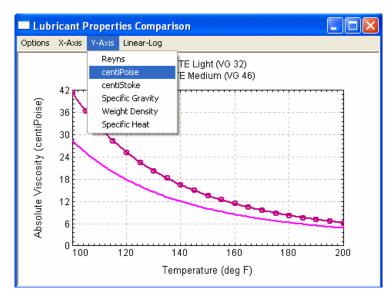
Lubricant Properties - Table	
Lubricant: Amokon ISO-VG 32 Operating Temperatures (deg F)	<b>_</b>
Starting: 50 Ending: 250	Tabulate
Incremental: 10	

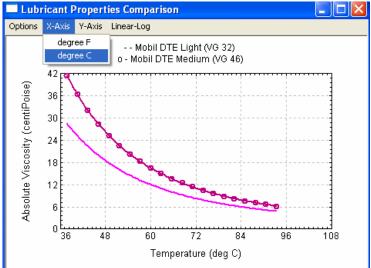
📋 OilTmp.Ou	t - Notepad									
<u>F</u> ile <u>E</u> dit <u>S</u>	earch <u>H</u> elp									
DuRoBeS	DyRoBeS-Lubricant Ver 1.0, W. J. Chen, All Rights Reserved.									
Lubricant Properties										
	Texco Regal R&O 32									
	c Gravity @ 6									
	vity @ 60 deg									
	ient of Expan									
Pour Po	int deg. F	= -	22							
	oint deg. F		92							
	ty, cSt (cent		0							
	04 deg. F 12 deg. F	a = 5	2 Ju							
Snerifi	c Heat Cp (BT	U/(Lhm-E)) C	oefficients							
	. 0.000495,		ochricitates							
	,,	-, -								
		- Calculated	Properties							
	Abso		Kinematic							
			Visocity							
deg F	Reyns	_centiPoise_	centiStoke_	(Grams/CC)	(BTU/Lb/F					
Гале	2.02977E-05	400 01-7	161.01	0.8692	0.43132					
50.00	2.02977E-05 1.41194E-05		101.01	0.8657						
	1.01275E-05			0.8623						
			59.93							
	5.63956E-06		45.45	0.8555						
	4.35436E-06		35.23	0.8521						
	3.42863E-06		27.85	0.8487						

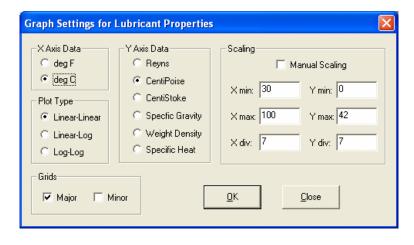
#### Lubricant Charts

This function allows you to compare the lubricant properties for up to 3 different lubricants. The graphic results are displayed immediately on the screen. The first default graph is the dynamic viscosity vs. temperature. You can choose **Settings** under the **Options** menu to select the desired graph data (Reyn, centiPoise, centiStoke, Specific Gravity, Weight Density, and Specific Heat), plot type (Linear-Linear, Linear-Log, Log-Log), and manual scaling the axes.

Lubricant Propertie	es - Charts 🛛 🗙
Up to 3 lubricants car	be displayed in one chart
Line #1: Mobil DTE	Light (VG 32)
Line #2: Mobil DTE	Medium (VG 46) 📃 💌
Line #3: Not Selecte	ed 💽
Temperature Range (	deg F)
Starting: 100	Display
Ending: 200	
Incremental: 5	<u>C</u> lose







#### **Flow Calculation**

Two convenient tools for flow calculation are provided in this program. One is the for Orifice Flow calculation and the other is for the Chamfer Flow Calculation.

🛃 DyRoBeS_BePerf - Unt	itled							
Project Fixed-Lobe Tilting-Pa	ad Floating-Ring	Gas-Brg	Thrust	Lubricant-Flow	Tools	View	Help	
🗅 💕 🤋 💦				Edit Lubricani				
				Lubricant Pro		1		
				Orifice Flow				
				Chamfer Flov	v			
Calculate orifice flow						Γ		

#### **Orifice Flow**

This dialog box calculates the oil flow through orifices.

Flow Calculation			X
Lubricant: Mobil DT	E Light (VG 32)	•	
Temperature (deg F):	110	Flow	
Diff. Pressure (psi):	25	Cancel	
Number of Orifices:	3		
Orifice Diameter (in):	0.11	Calculated Flow (gpm)	
Discharge Coefficient:	0.6	3.5272	

## **Chamfer Flow**

This dialog box calculates the oil flow through chamfers.

Chamfer Flow	×
Lubricant: Texco Regal R&O 32 Temperature (deg F): 125 Diff. Pressure (psi): 15	Flow
Number of Chamfers:       4         Chamfer Depth (in):       0.03         Chamfer Length (in):       0.3125         Radial Clearance (in):       0.00208	Cancel Calculated Flow (gpm) 0.2351

#### PostProcessor

The assessment of the analysis results constitutes an important aspect of the entire simulation process. The PostProcessor allows you to view the results in the ASCII (text) format and/or the graphics format. All the input and output data can be viewed by selecting the Text Output option. The results can also be tabulated in a compact format by selecting the Tabulated List option. If you decide to print the results from the Notepad, go to Page Setup under File menu and adjust (minimize) the page margins so that the results will fit into pages. In order to tabulate the results, abbreviations are used. See Nomenclature for their definitions. In the non-dimensional analysis, the results are normalized in two ways. The results normalized with respect to the pad radial clearance (Cp) are widely used in academy, however the bearing radial clearance (Cb) is commonly used in industry for the data normalization. See Non-Dimensional Parameters for their definitions. The non-dimensional results are displayed versus Sommerfeld Number and the dimensional results are displayed versus shaft speed. The units used in the dimensional results are discussed in Chapter Units.

DyRoBeS<sup>©</sup> also provides a large number of postprocessing tools for graphically displaying the results. You can open the Child Windows (PostProcessor graphics) as many as you like to help you to interpret and understand the analysis results. When you open a postprocessing Child Window, some default initial settings are used to display the results. To modify these settings, select the **Settings** under the **Options** to make necessary changes. The functions available in the PostProcessor are described below:

Redraw allows you to redraw the Child Window and refresh the picture.

Settings allows you to modify the default graphic settings to suit for your need.

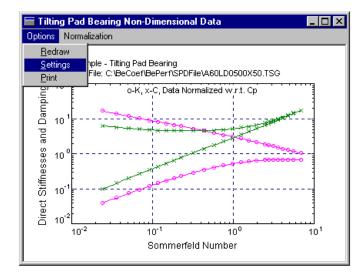
Print allows you to get a hard copy of the graph.

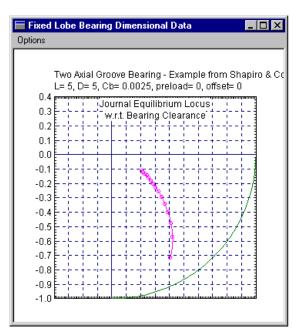
Normalization allows you to display the results normalized with respect to Cp or Cb.

Profile allows you to select the pressure profile at different shaft speed for dimensional analysis or eccentricity ratio for non-dimensional analysis.

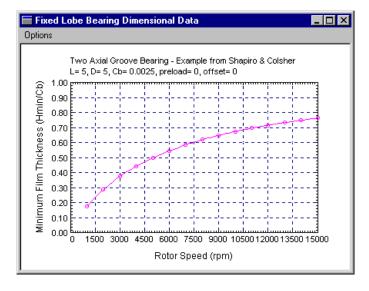
For 3D pressure profile plot, the Advanced Features must be checked (ON) in the input.

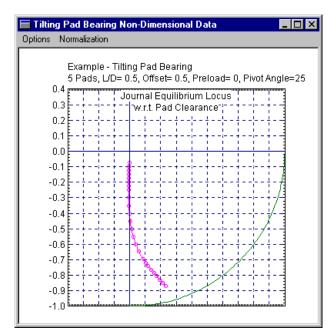
See also Fixed Lobe Dimensional Analysis, Fixed Lobe Non-Dimensional Analysis, Tilting Pad Dimensional Analysis, Tilting Pad Non-Dimensional Analysis, Non-Dimensional Parameters, Nomenclature, Examples.





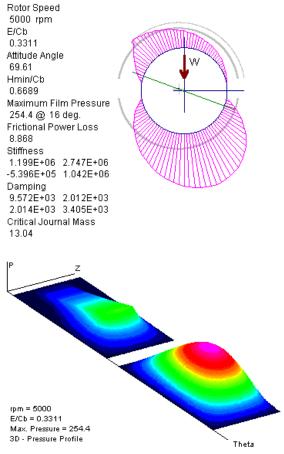
#### 🔚 Fixed Lobe Bearing Dimensional Data \_ 🗆 🗵 Options Profile Two Axial Groove Bearing - Example from Shapiro & Colsher L= 5, D= 5, Cb= 0.0025, preload= 0, offset= 0 Rotor Speed 5000 rpm E/Cb 0.5004 Attitude Angle 47.22 W Hmin/Cb 0.4996 Maximum Film Pressure 1964 @ 11 deg. Х Frictional Power Loss 15.75 Stiffness 2.003E+07 2.863E+07 -5.307E+06 1.248E+07 Damping 1.127E+05 2.841E+04 2.841E+04 3.071E+04 Critical Journal Mass 137





Pressure Dam Bearing

L= 5, D= 5, Cb= 0.005, preload= 0, offset= 0



### Examples

There are many examples provided in the \example directory. Some examples are described below, but there are more examples in the DyRoBeS\Example directory. You are encouraged to go through all the examples.

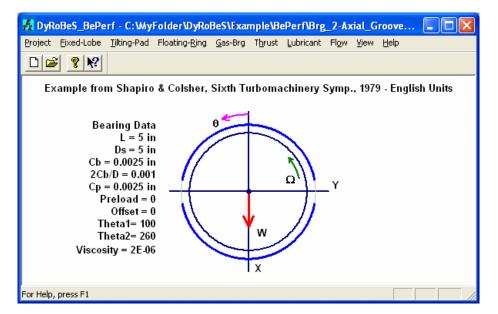
### Example 1: 2-Axial Groove Bearing

File: Brg\_2-Axial\_Groove\_Coor1.LDI – Lund Coordinate System

File: Brg\_2-Axial\_Groove\_Coor2.LDI - Standard Coordinate System

File: Brg\_2-Axial\_Groove\_Coor2.LDI - Metric Units

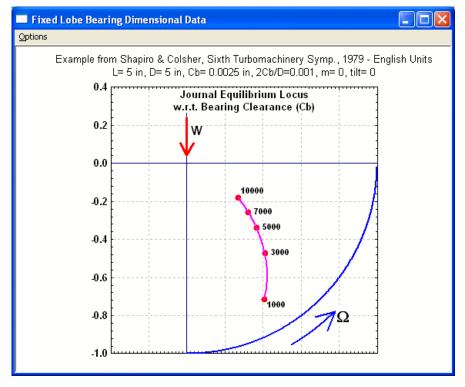
This example is taken from Shapiro & Colsher, Sixth Turbomachinery Symp., 1979. It is a 2-axial groove bearing as shown below:



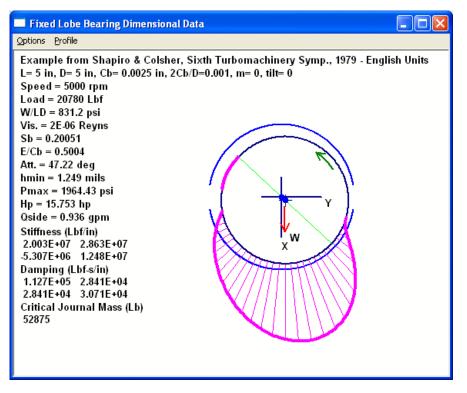
For comparison purposes with previous publications, the X-axis is aligned with the load vector (Lund coordinate system) and constant viscosity is used in File: Brg\_2-Axial\_Groove\_Coor1.LDI. Since two lobes are identical, no discontinuity in the bearing clearance, and the turbulence effect is neglected, therefore, Advanced Feature is turned off (unchecked). The bearing parameters are listed below for reference.

Fixed Pad Bearing	g - Dimensio	nal Analysis						×
Comment: Example f	rom Shapiro & (	Colsher, Sixth Tu	irbomachinei	y Symp., 1	979 - English U	nits		
Coordinates:	Lund Coordina	ites (X = W)	•					
Bearing Type:	2 - Two Axial (	Groove	•	K and (	C Coordinate Ar	ngle: 0	degree	
Analysis Option:	Constant Visc	osity 💌	Bearing L	oad = W0	+ W1 x RPM +	W2 x RPM	I^2 <del>(L5f)</del>	
Convert Units:	English	•	W0: 20	780	W1: 0	W2:	0	
Axial Length L:	5	(inch)	Rotor Spe	eds (RPM)	I 🗌 Addi	tional Spee	eds	
Journal Dia. D:	5	(inch)	Start: 10		End: 10000	Inc.:	1000	-
Brg Radial Clr Cb:	0.0025	(inch)		Dynamic \	/iscosity: 2e-0	106	(Reyns)	
Number of Pads:	2		Lubnoar	Dynamic	Density: 0		Lbm/in^3)	
Bea	aring Data for Pa	ad # 1						
Leading Edge:	100	Preload: 0	Δ	dvanced F	etaures			
Trailing Edge:	260	Offset: 0		No				
New	<u>O</u> pen	<u>S</u> ave		Save <u>A</u> s	<u><u>B</u>u</u>	n	<u>C</u> lose	

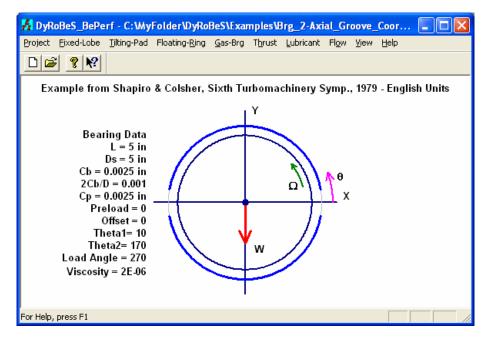
The journal equilibrium locus is shown below.



The bearing performance at 5000 rpm is shown and the results are in agreement with previous publications.



By selecting the Standard Coordinate System, an additional input for load vector, 270° in this case, is needed as demonstrated in File: Brg\_2-Axial\_Groove\_Coor2.LDI. Again, for comparison purposes, the bearing coefficients are oriented such that the x-axis is collinear with the load vector as shown in the input. The results are identical with previous discussion.



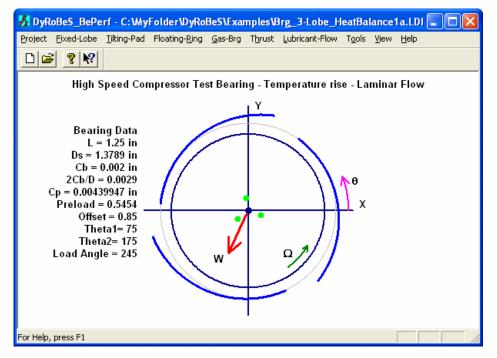
Fixed Pad Bearing	g - Dimensional Analysis					
Comment: Example f	from Shapiro & Colsher, Sixth Turbomachinery Symp., 1979 - English Units					
Coordinates:	Standard Coordinates (X-Y)  Load Angle: 270 degree					
Bearing Type:	2 - Two Axial Groove 💌 K and C Coordinate Angle: 270 degree					
Analysis Option:	Constant Viscosity  Bearing Load = W0 + W1 x RPM + W2 x RPM^2 (L53)					
Convert Units:	: English \star W0: 20780 W1: 0 W2: 0					
Axial Length L:	5 (inch) Additional Speeds					
Journal Dia. D:						
Brg Radial Clr Cb:	0.0025 (inch) Lubricant Dynamic Viscosity: 2e-006 (Reyns)					
Number of Pads:						
Bearing Data for Pad # 1						
Leading Edge:	10 Preload: 0 Advanced Fetaures					
Trailing Edge:	170 Offset: 0 No					
New	<u>Open Save As Eun Close</u>					

The input parameters can also be in metric units as demonstrated in File: Brg\_2-Axial\_Groove\_Coor2\_mmLDI and shown below.

Fixed Pad Bearing - Dimensional Analysis	×
Comment: Example from Shapiro & Colsher, Sixth Turbomachinery Symp., 1979 - Metric Units	_
Coordinates: Standard Coordinates (X-Y)   Load Angle: 270 degree	
Bearing Type: 2 - Two Axial Groove 💌 K and C Coordinate Angle: 270 degree	
Analysis Option: Constant Viscosity 💌 Bearing Load = W0 + W1 x RPM + W2 x RPM^2 - (**)	
Convert Units: Metric  V0: 92434.1 W1: 0 W2: 0	-
Axial Length L: 127 (mm) Rotor Speeds (RPM) Additional Speeds	
Journal Dia. D: 127 (mm) Start: 1000 End: 10000 Inc.: 1000	-
Brg Radial Clr Cb: 0.0635 (mm) Lubricant Dynamic Viscosity: 13.7895 (cPoise)	
Number of Pads: 2 Density: 0 (grams/CC)	
Bearing Data for Pad # 1	
Leading Edge: 10 Preload: 0 Advanced Fetaures	
Trailing Edge: 170 Offset: 0 No	
New Open Save Save As Eun Close	

Example 2: 3 Lobe Bearing – Laminar and Turbulent Flow

A 3 lobe bearing as shown below is used in a high-speed application. The load vector is directed in the middle of the lobe.



The bearing clearance for each lobe is continuous along the circumferential direction, although it is not a constant due to the preload. Each lobe is identical. Two cases are studied, one is laminar flow and second one is turbulent flow. With laminar flow assumption, the input parameters are shown below with Advanced Feature OFF:

Fixed Pad Bearin	ng - Dimensional Analysis	×
Comment: High Spe	eed Compressor Test Bearing - Temperature rise - Laminar Flow	-
Coordinates:	: Standard Coordinates (X-Y)   Load Angle: 245 degree	
Bearing Type:	: 5 - Three Lobe 💽 K and C Coordinate Angle: 0 degree	
Analysis Option:	Bearing Load = W0 + W1 x RPM + W2 x RPM <sup>2</sup> (Lt)	٦.
Convert Units	s: English 💌 W0: 520 W1: 0 W2: 0	
Axial Length L:	: 1.25 (inch) Additional Speeds	ן
Journal Dia. D:		
Brg Radial Clr Cb:	: 0.002 (inch) Lubricant: Mobil DTE Light (VG 32)	
Number of Pads:	s: 3 Inlet Temperature: 120 (degF)	
Bea	earing Data for Pad # 1 Heat carried away: 80 (%)	
Leading Edge:	75 Preload: 0.5454 Advanced Fetaures	
Trailing Edge:	: 175 Offset: 0.85 No	
New	<u>O</u> pen <u>Save</u> Save <u>A</u> s <u>R</u> un <u>C</u> lose	

The bearing performance at 48,000 rpm is shown below. With  $120^{\circ}$  F oil inlet temperature, the operating and maximum bearing temperatures are  $154^{\circ}$  and  $191^{\circ}$  F with laminar flow assumption.

Fixed Lobe Bearing Dimensional Data	
Options Profile	
High Speed Compressor Test Bearing - Temperature rise - Laminar Flow L= 1.25 in, D= 1.3789 in, Cb= 0.002 in, 2Cb/D=0.0029, m= 0.5454, tilt= 0.85 Speed = 48000 rpm Load = 520 Lbf W/LD = 301.69 psi Vis. = 1.339E-06 Reyns Sb = 0.42195 E/Cb = 0.4761 Att. = 31.25 deg hmin = 1.049 mils Pmax = 1164.82 psi Hp = 5.27196 hp Qside = 1.494 gpm T = 120, 154, 191 degF Stiffness (Lbf/in) 2.142E+05 3.258E+05 3.570E+05 9.141E+05 Damping (Lbf-s/in) 7.485E+01 1.696E+01 1.696E+01 2.399E+02 Critical Journal Mass (Lb) 96.851	

With the Advanced Feature OFF, the laminar flow is assumed. Also, without Advanced Feature, each finite element node has one (1) degree-of-freedom, i.e., pressure is the only unknown at each finite element node. With Advanced Feature ON, the turbulent effect can be included or neglected. Also, with Advanced Feature ON, each finite element node has three (3) degrees-of-freedom, i.e., pressure and pressure gradients in axial and circumferential directions are the unknowns at each finite element node. With turbulent flow assumption, the input parameters are shown below with Advanced Feature ON:

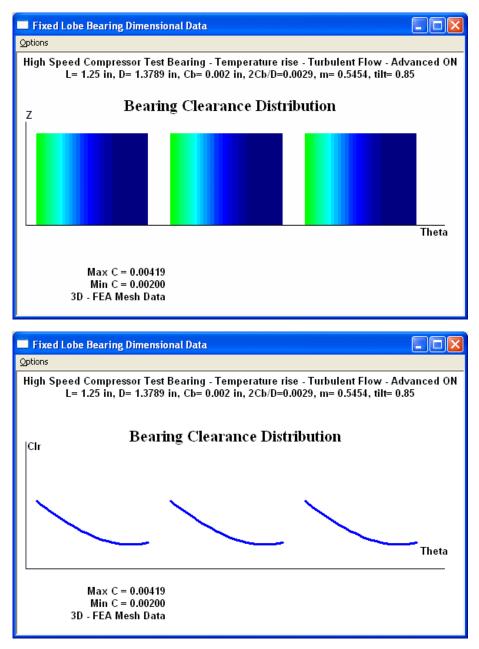
Fixed Pad Bearing	g - Dimensional Analysis	×
Comment: High Spea	ed Compressor Test Bearing - Temperature rise - Turbulent Flow - Advanced ON	_
Coordinates:	Standard Coordinates (X-Y)  Load Angle: 245 degree	
Bearing Type:	5 - Three Lobe K and C Coordinate Angle: 0 degree	
Analysis Option:	Heat Balance  Bearing Load = W0 + W1 x RPM + W2 x RPM^2 (L5:)	
Convert Units:	English 💌 W0: 520 W1: 0 W2: 0	
Axial Length L:	1.25 (inch) Color Speeds (RPM) Color Additional Speeds	
Journal Dia. D:		-
Brg Radial Clr Cb:	0.002 (inch) Lubricant: Mobil DTE Light (VG 32)	
Number of Pads:	120 (1.5)	
Bea	aring Data for Pad # 1 Heat carried away: 80 (%)	
Leading Edge:	75 Preload: 0.5454 Advanced Fetaures	
Trailing Edge:	175 Offset: 0.85 Yes	
New	<u>O</u> pen <u>Save</u> Save <u>A</u> s <u>R</u> un <u>C</u> lose	

_	ential Boundary (					<u>ο</u> κ
🖲 Hey	nolds (Swift-Stiel	perj The Reyn	olds BC is the mos	t realistic	Advanced Features	
🔘 Gur	nbel (half Somme	rfeld) Gumbel ar	nd Sommerfeld BC:	s are only	🔽 Turbulence Effect	
C See	nmerfeld (2 pi)				Oil Flooded	<u>C</u> lose
0.000	nmeneiu (z pij	used for e	BS SE	) On Hoodea		
	nineneia (2 pi)	used for e	ducational purpose	32		
	English Units: Anj	gle - degree, Lengt	h-inches N	lumber of Axia	al Elements: 6	
	English Units: An Theta 1	gle - degree, Lengt Theta 2	h-inches N Preload	lumber of Axia Offset	al Elements: 6	
	English Units: Anj	gle - degree, Lengt	h-inches N	lumber of Axia	al Elements: 6	

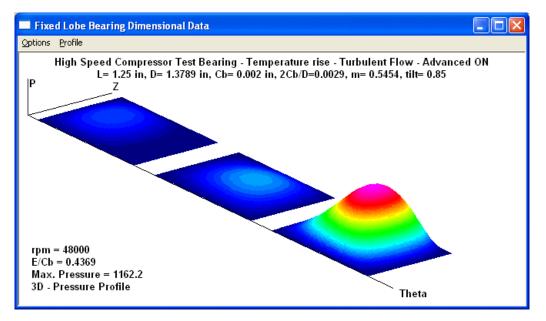
The bearing performance at 48,000 rpm is shown below with turbulence effect CHECKED, With 120° F oil inlet temperature, the operating and maximum bearing temperatures are 158° and 195° F.

🗖 Fixed Lobe Bearing Dimensional Data
Options Profile
High Speed Compressor Test Bearing - Temperature rise - Turbulent Flow - Advanced O L= 1.25 in, D= 1.3789 in, Cb= 0.002 in, 2Cb/D=0.0029, m= 0.5454, tilt= 0.85 Speed = 48000 rpm Load = 520 Lbf W/LD = 301.69 psi Vis. = 1.2601E-06 Reyns Sb = 0.39707 E/Cb = 0.4369 Att. = 35.42 deg hmin = 1.127 mils Pmax = 1162.2 psi Hp = 6.76512 hp Qside = 1.718 gpm T = 120, 158, 195 degF Stiffness (Lbf/in) 2.590E+05 3.544E+05 3.723E+05 9.099E+05 Damping (Lbf-s/in) 9.110E+01 1.465E+01 1.465E+01 2.366E+02 Critical Journal Mass (Lb) 77.787

With Advanced Feature ON, the bearing clearance can be easily checked as shown below in top view and side view.

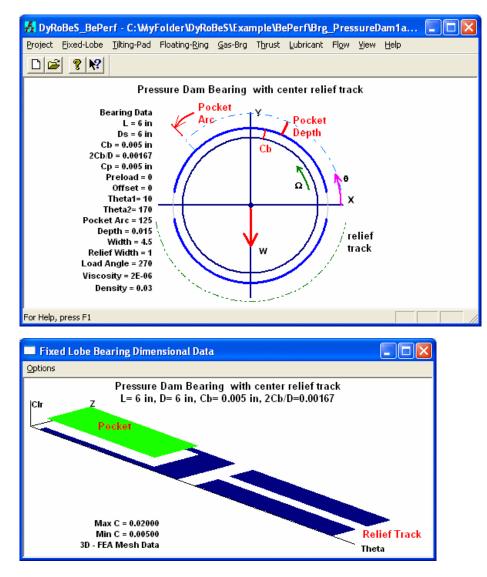


A 3 dimensional pressure profile can also be viewed.



### **Example 3: Pressure Dam Bearings**

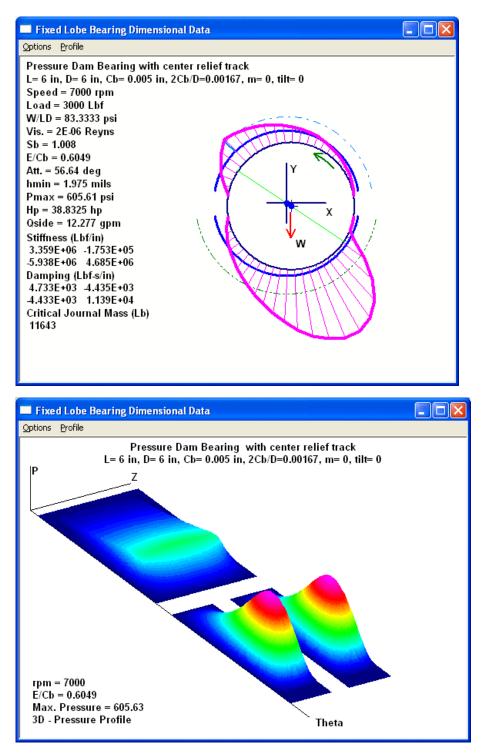
A conventional pressure dam bearing is demonstrated in this example. A pressure dam (pocket) with a constant depth is in the top lobe, and a central relief track with much larger depth is in the lower lobe where the load vector is located. The bearing geometry with exaggerated clearance and bearing clearance distribution are shown below:



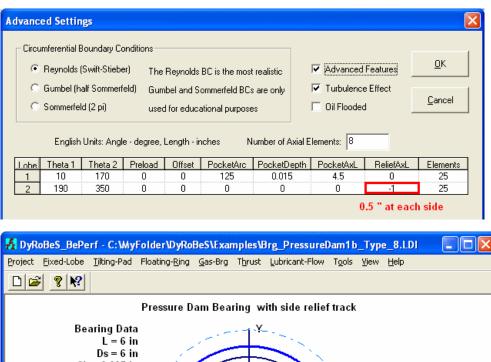
The pressure dam bearing has discontinuity in the bearing clearance. Therefore, the Advanced Feature must be turned ON. Additional data for the pocket and relief track are entered in the Advanced Feature dialog box. The computer program allows for the pocket and relief track in a preloaded lobe, although typically they are in a plain lobe without any preload. Note that the pocket axial length (PocketAxL) must be smaller than the bearing axial length in order to have a pocket with side dams. If PocketAxL equals to the bearing axial length, then it becomes a step bearing without side lands which is acceptable in this program. The pocket and relief track cannot co-exist.

ixed P	ad Bearin	ng - Dime	ensional A	nalysis					
Commen	it: Pressure	Dam Bea	ring with cer	nter relief t	rack				
(	Coordinates:	Standard	d Coordinate	s (X-Y)	-		Load Angle: 2	70 degr	ee
Be	earing Type:	8 - Press	sure Dam/SI	ep/Pock	ets 💌	K and C Coord	linate Angle: 0	degr	ee
Ana	alysis Option:	Constan	t Viscosity	•	Bearing Lo	ad = W0 + W1 x	RPM + W2 x F	RPM^2 <del>(L5</del>	8
Con	wert Unit:	s: English	•		W0: 300	W1:	0 \	v2: 0	
Ax	iial Length L	6	(inch	ı)	Rotor Spee		Additional S	d-	
Jo	urnal Dia. D	6	(inch	)	Start: 700	· · ·		nc.: 1000	_
Brg R	ladial Clr Cb:	0.005	(inch		I				
-			_		Lubricant (	Dynamic Viscosiț		(Reyn	
Num	nber of Pads	2				Densi	ty: 0.03	(Lbm/in^3)	
	Be	aring Data	for Pad # 1						
Lea	ading Edge:	10	 Preloa	id: 0	Ac	vanced Fetaure	s		
T	railing Edge:	170	— Offse	et: O		Yes			
<u>N</u> e	w	<u>0</u> per		<u>S</u> ave	s	ave <u>A</u> s	<u>R</u> un	<u>C</u> los	e
lvanc	ed Settin	gs							
Circu	imferential B	oundary C	onditions —						
œ	Reynolds (	Swift-Stieb	er) The	Reynolds	BC is the mos	t realistic	Advanced	Features	<u>0</u> K
0	Gumbel (ha	lf Sommerl	ield) Gum	bel and S	ommerfeld BC	s are only	🔽 Turbulence	e Effect	
0	Sommerfeld	d (2 pi)	usec	for educa	ational purpos	es	🗌 Oil Flooded	н _	<u>C</u> ancel
	English	Units: Angl	e - degree, l	_ength - ir	nches N	lumber of Axial E	lements: 8		
Lobe	Theta 1	Theta 2	Preload	Offset	PocketArc	PocketDepth	PocketAxL	ReliefAxL	Elemen
	10	170	0	0	125	0.015	4.5	0	25
1 2	190	350	Ō	0	0	0	0	1	25

The bearing performance and pressure distribution are shown below.

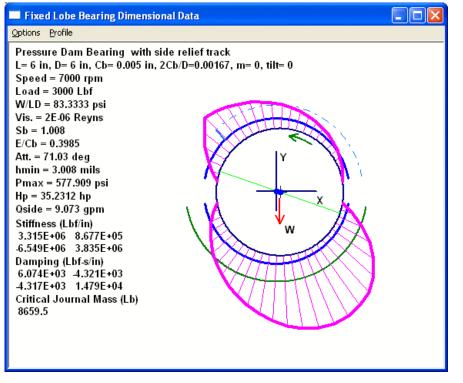


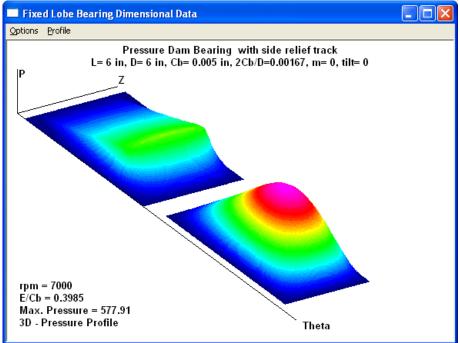
Note that, the central relief track can significantly lower the bearing load carrying capability. Therefore, caution must be taken when using the relief track. When the ReliefAxL is negative value, the relief track will be on both sides instead of at the center. The configuration with side relief track provides a better loading carrying capability than the central relief track. The same example with side relief track is illustrated below.



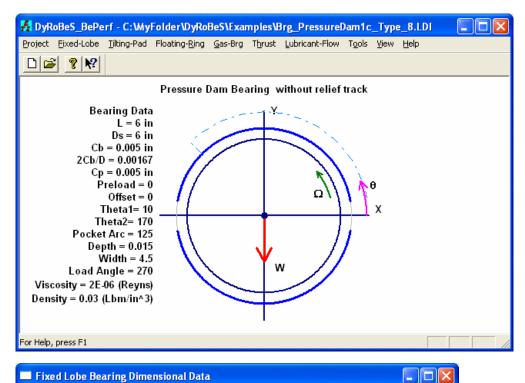
Cb = 0.005 in 2Cb/D = 0.00167Cp = 0.005 in Preload = 0 Ω Offset = 0 Theta1= 10 Theta2= 170 Pocket Arc = 125 Depth = 0.015Width = 4.5w 2-Side Relief = 1 Load Angle = 270 Viscosity = 2E-06 (Reyns) Density = 0.03 (Lbm/in^3) For Help, press F1

The bearing performance and pressure distribution are shown below.



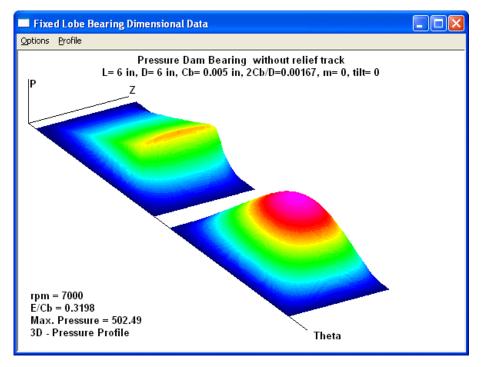


When ReliefAxL equals to zero, then no relief track is applied. The results are shown below.



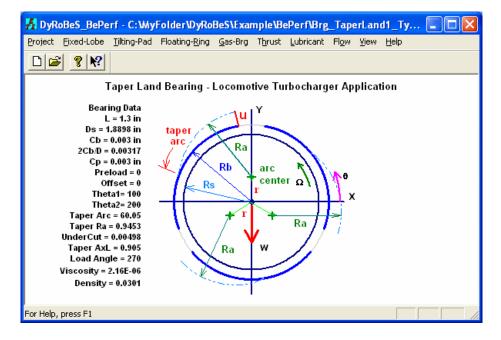
# 🔲 Fixed Lobe Bearing Dimensional Data

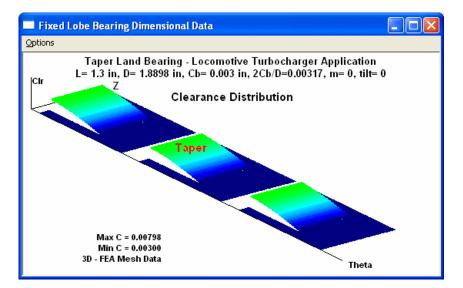
Options Profile
Pressure Dam Bearing without relief track L = 6 in, D = 6 in, Cb= 0.005 in, 2Cb/D=0.00167, m= 0, tilt= 0 Speed = 7000 rpm Load = 3000 Lbf W/LD = 83.3333 psi Vis. = 2E-06 Reyns Sb = 1.008 E/Cb = 0.3198 Att. = 80.31 deg hmin = 3.401 mils Pmax = 502.488 psi Hp = 38.2135 hp Oside = 8.523 gpm Stiffness (Lbf/in) 3.225E+06 1.042E+06 7.501E+06 3.924E+06 Damping (Lbf.s/in) 6.236E+03 4.015E+03 4.010E+03 1.762E+04 Critical Journal Mass (Lb) 9066



### **Example 4: Tapered Land Bearing**

A locomotive turbocharger bearing is employed in this example. It is machined out of a standard 3-axial groove bearing as shown in figures below. Again, the clearances, arc center offset, and undercut are exaggerated for illustration purposes. Each lobe is machined with an arc to form the tapered land. The arc has a radius of Ra and the arc center is specified with a center offset of r and an angle Theta measured from the reference axis (X-axis). The arc center angle normally is either in the middle of the oil groove or the same as the leading edge of the lobe. Typically, there are side dams in the tapered land area similar to the pressure dam bearing. When taper arc axial equals to the bearing axial length, no side dam exists. The circumferential taper arc length is normally not specified for a tapered land bearing since it will be the end of the arc. However, this arc length can be specified to form a step in the tapered land area.





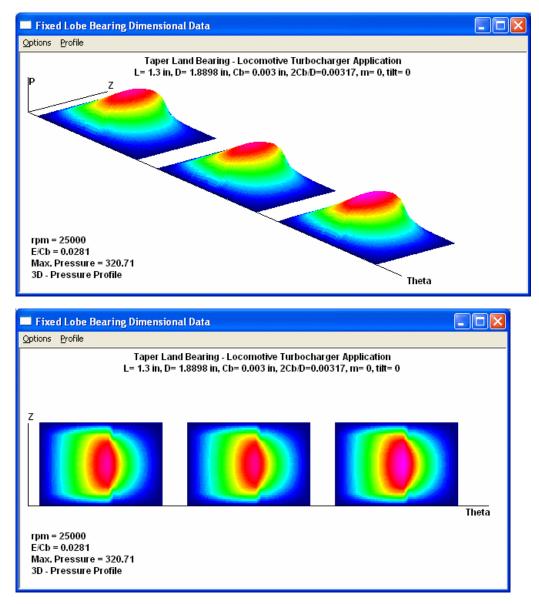
The input parameters for the tapered land bearing are shown below. Since the clearance is not continuous due to the side dams, Advanced Feature has to be ON. For the manufacturing drawing, the arc radius and arc center location (r, and theta) are normally specified. In the design process, the undercut and taper arc angle (length) are normally specified. For this purpose, a TOOLS button is provided in this dialog box. It allows the program users to specified any two parameters among the undercut (u), arc length (Arc theta), arc radius (Ra), and arc center offset (r) to calculate the other two unknowns.

ixed Pad Bea	ring - Dime	ensional	Analysi	5					
Comment: Tape	Land Bearing	g - Locomo	tive Turbo	charger Ap	plication				
, Coordina	es: Standard	d Coordinati	es (X-Y)	•	[	Load Ar	igle: 270	degre	е
Bearing Ty	pe: 9 · Tape	er Land		•	Kand Ci	Coordinate An		degre	e
	on: Constan		_	Bearing	Load = W0 +		- /	-	
1		it viscosity	<u> </u>						_
Convert U	nits: English	-		W0: 2	20	W1: 0	W2:	0	
Axial Lengt	1L: 1.3	(inc	h)	Potor S	peeds (RPM)	E Addi	ional Spee	ada	
Journal Dia	D: 1.8898	(inc	hì	Start: 2		End: 25000	Inc.:	1000	_
Brg Radial Clr		`			2000	2000	me	1,000	
Brg Hadiai Cir	JD: [0.003	(inc	nj	Lubrica	ant Dynamic Vi	scosity: 2.16	ie-006	(Reyns)	)
Number of Pa	adar 3	_				, Density: 0.03	:01	(Lbm/in^3)	
NUMBEROF						promotivy. Jeree		(Ebinani Oj	
	Bearing Data	for Pad #	1	_					
Leading Ed	je: 100	Prelo	ad: 0		A deserved For	tauras			
			-uu.  0		Advanced Fe				
Trailing Ed		_	_	_		- Coures			
Trailing Ed		Offs	_	_ [	Advanced Fe  Yes				
Trailing Ed <u>N</u> ew		Offs	_			<u><u>R</u>ur</u>	1	<u>C</u> lose	
<u>N</u> ew	ge: 200	Offs	set: 0		Yes		<u>،</u>	<u>C</u> lose	
<u>N</u> ew	ge: 200 Oper	Offs	set: 0		Yes		<u> </u>	Close	
<u>N</u> ew	ge: 200 Oper	Offs	set: 0		Yes		<u> </u>	Close	
<u>N</u> ew	ge: 200 Oper	onditions	set: 0 <u>S</u> ave		Yes	<u>R</u> ur	anced Fea		<u></u> K
<u>N</u> ew dvanced Sett Circumferentia @ Reynold	ge: 200 <u>Oper</u> ings I Boundary Co s (Swift-Stiebu	onditions er) The	set: 0 <u>S</u> ave	s BC is the r	Yes Save <u>A</u> s most realistic	<u>B</u> ur	anced Fea	atures	<u></u> K
New dvanced Sett Circumferentia © Reynold © Gumbel	ge: 200 <u>oper</u> ings I Boundary Cr s (Swift-Stiebu (half Sommer)	Offs onditions er) The feld) Gur	set: 0 <u>S</u> ave	s BC is the r Sommerfeld	Yes Save <u>A</u> s most realistic BCs are only	<u>B</u> ur	anced Fea	atures	
New dvanced Sett Circumferentia © Reynold © Gumbel	ge: 200 <u>Oper</u> ings I Boundary Co s (Swift-Stiebu	Offs onditions er) The feld) Gur	set: 0 <u>S</u> ave	s BC is the r	Yes Save <u>A</u> s most realistic BCs are only	<u>B</u> ur	anced Fea	atures	
New	ge: 200 <u>oper</u> ings I Boundary Cr s (Swift-Stiebu (half Sommer)	onditions er) The feld) Gur use	set: 0 <u>S</u> ave	s BC is the r Sommerfeld	Yes Save As most realistic BCs are only poses	<u>B</u> ur	anced Fea Julence Ef	atures	
<u>N</u> ew dvanced Sett Circumferentia © Reynold © Gumbel © Sommer Engli	ge: 200 <u>oper</u> ings I Boundary Co s (Swift-Stiebo (half Sommerl feld (2 pi) sh Units: Angl	onditions er) The feld) Gur use	set: 0 <u>S</u> ave	s BC is the r Sommerfeld	Yes Save As most realistic BCs are only poses	<u>R</u> ur ▼ Adv. ▼ Turt □ Oil F	anced Fea Julence Ef	atures	<u>C</u> lose <u>T</u> ools
<u>N</u> ew dvanced Sett Circumferentia © Reynold © Gumbel © Sommer Engli	ge: 200 <u>oper</u> ings I Boundary Cr s (Swift-Stiebo (half Sommerl feld (2 pi) sh Units: Angl	onditions er) The feld) Gur use	set: 0 <u>S</u> ave e Reynolds mbel and 9 d for educ	s BC is the r Sommerfeld Pational purp	Yes Save As most realistic BCs are only poses Number of A	<u>R</u> ur	anced Fea Julence Ef looded	atures	<u>C</u> lose <u>T</u> ools
New dvanced Sett Circumferentia © Reynold © Gumbel © Sommer Engli	ge: 200 <u>oper</u> ings I Boundary Cr s (Swift-Stiebu (half Sommerl feld (2 pi) sh Units: Angl	onditions er) The feld) Gur use le - degree, Preload	set: 0 <u>S</u> ave s Reynolds mbel and 9 d for educ Length - it	s BC is the r Sommerfeld ational purp	Yes Save As Save As most realistic BCs are only poses Number of A Land-Radius	Rur Rur ✓ Adv. ✓ Turb Conter-r	anced Fea oulence Ef looded 6 Theta	atures	<u>C</u> lose

Taper Land Bearing P	arameters		×
Known Parameters C Arc Length Undercut C Arc Length Center Offset	C Arc Radius Undercut C Arc Radius Center Offse	C Arc Length Arc Radius C Center Offset Undercut	<u>C</u> lose <u>B</u> un
Known Data Arc Center Angle:	90	Needs to know 2 dat Undercut: 0.004	
Pad Leading Angle:	100	Arc Length: 60.0	5
Pad Trailing Angle:	200	Arc Radius: 0.94	53
Bearing Radius (Rb):	0.9479	Center Offset: 0.00	77
L			

The results are present below.

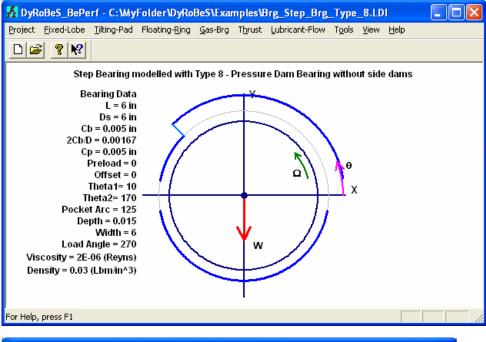
Fixed Lobe Bearing Dimensional Data
Taper Land Bearing - Locomotive Turbocharger Application         L= 1.3 in, D= 1.8898 in, Cb= 0.003 in, 2Cb/D=0.00317, m= 0, tilt= 0         Speed = 25000 rpm         Load = 20 Lbf         W/LD = 8.14087 psi         Vis. = 2.16E-06 Reyns         Sb = 10.967         E/Cb = 0.0281         Att. = 33.84 deg         min = 2.916 mils         Pmax = 320.705 psi         Hp = 4.96052 hp         Oside = 1.173 gpm         Stiffness (Lbf/in)         2.022E+05 1.261E+05         Damping (Lbf.srin)         1.118E+02 6.160E-01         5.063E-01 1.162E+02         Critical Journal Mass (Lb)         62.088

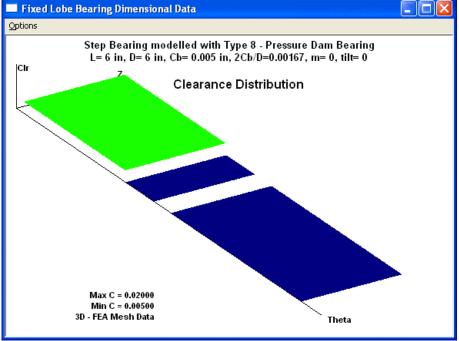


With this more general inputs, a pressure dam bearing without relief track can also be modeled with this bearing type.

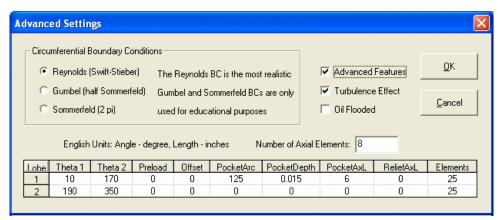
### **Example 5: Step Bearing**

When the axial length of a pocket equals to the bearing axial length, it forms a step. A step bearing can be modeled using Type 8 - Pressure Dam Bearing with PocketAxL equals to the bearing axial length as demonstrated below.



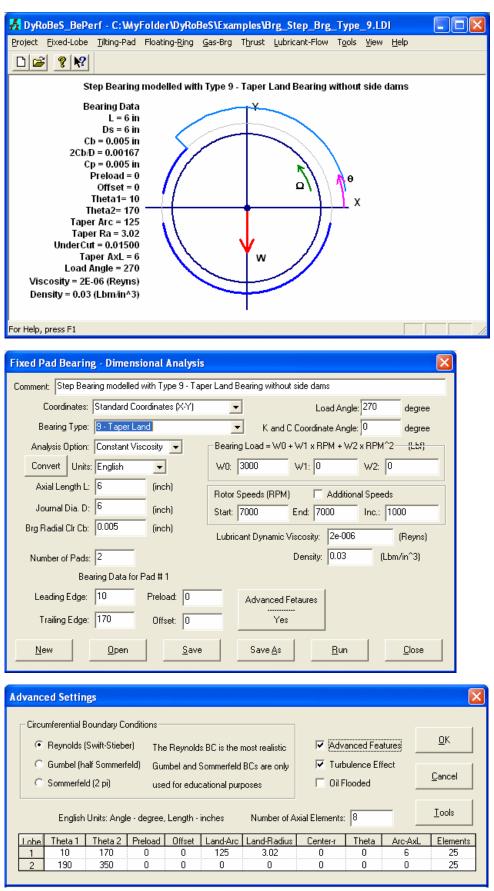


Fixed Pad Bearing	; - Dimensional Analysis
Comment: Step Bear	ng modelled with Type 8 - Pressure Dam Bearing without side dams
Coordinates:	Standard Coordinates (X-Y)   Load Angle: 270 degree
Bearing Type:	8 • Pressure Dam/Step/Pockets 💽 K and C Coordinate Angle: 0 degree
Analysis Option:	Constant Viscosity
Convert Units:	English v0: 3000 v1: 0 v2: 0
Axial Length L:	6 (inch) Rotor Speeds (RPM) Additional Speeds
Journal Dia, D:	6 (inch) Start: 7000 End: 7000 Inc.: 1000
Brg Radial Clr Cb:	0.005 (inch) Lubricant Dynamic Viscosity: 2e-006 (Reyns)
Number of Pads:	
Bea	ing Data for Pad # 1
Leading Edge:	10 Preload: 0 Advanced Fetaures
Trailing Edge:	170 Offset: 0 Yes
New	<u>O</u> pen <u>Save</u> Save <u>A</u> s <u>R</u> un <u>C</u> lose



# Fixed Lobe Bearing Dimensional Data <u>Options</u> Profile

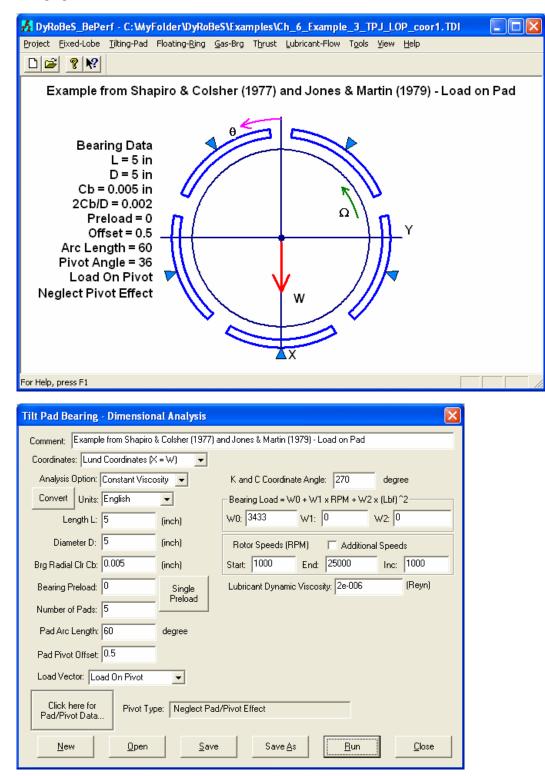
It can also be modeled with Type 9 - Taper Land Bearing as illustrated below. The results are identical in two cases.



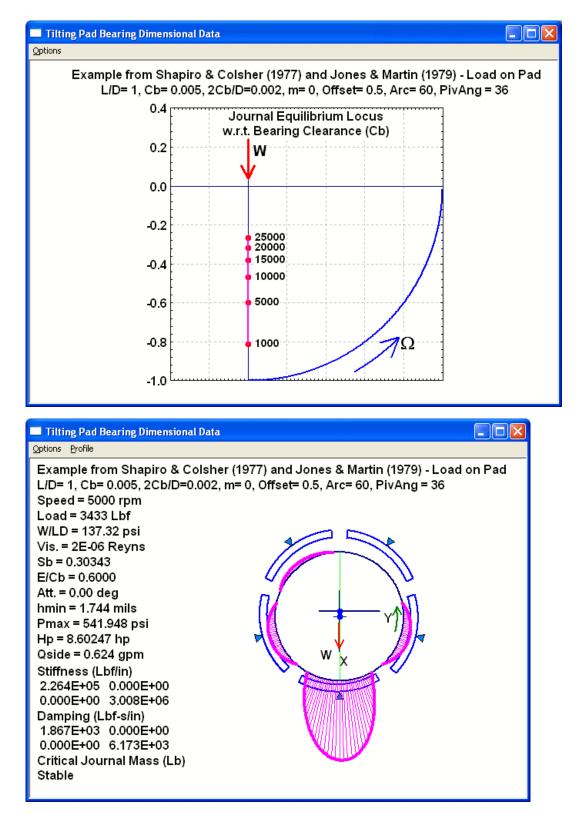
Again, with the general inputs of pressure dam bearing and taper land bearing, more other types bearing can be modeled using these two types bearings.

#### **Example 6: 5-Pads Tilting Pad Bearing**

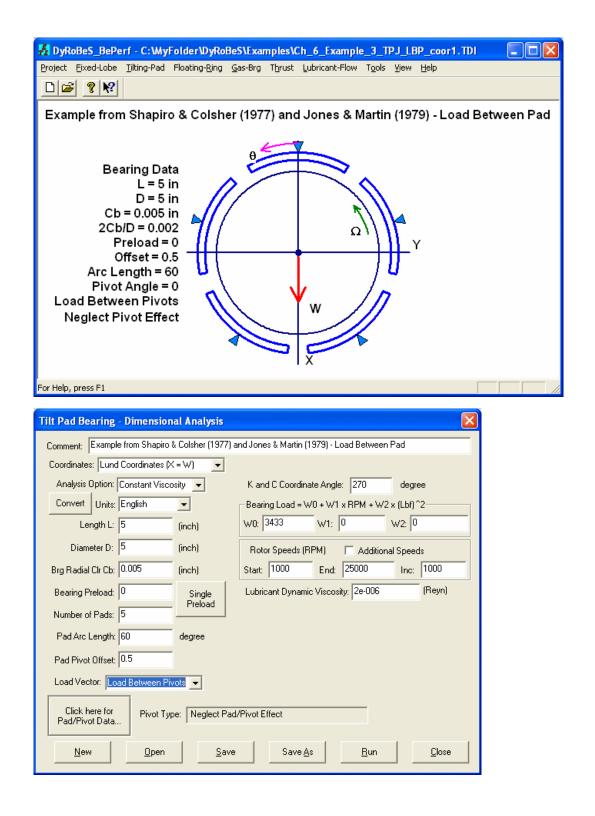
A 5-pads tilting pad bearing taken from Jones & Martin, ASLE Trans., 1979, is used in this example as shown below. For comparison purposes, Lund's coordinate system is used, that is, the load vector is aligned with the X-axis. Lubricant viscosity is assumed to be constant and pivot/pad flexibility is ignored. The input parameters are shown for reference. The first case considered is Load On Pivot.

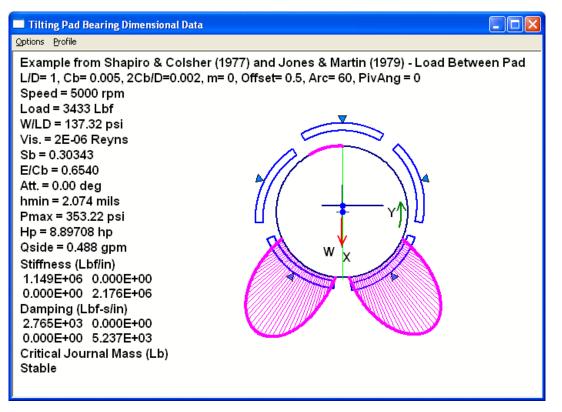


The results are presented below. Note that the bearing attitude angles are zero for the tilting pad bearings and the bearing cross-coupled stiffness coefficients are also zero. It indicates the inherently stable characteristics for the tilting pad bearings.



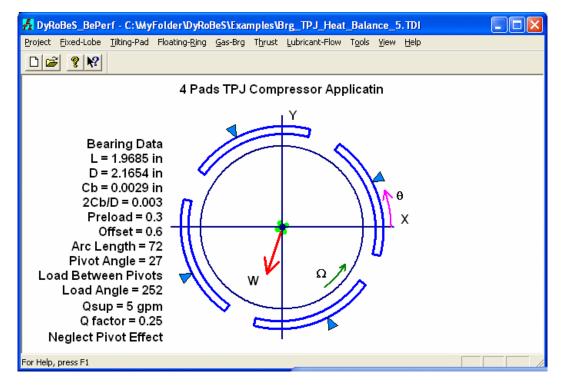
The second case considered is Load Between Pivots. The inputs and results are presented below.





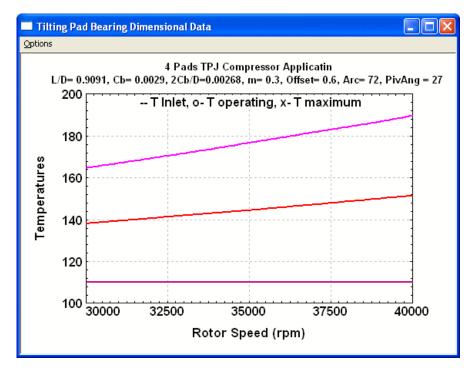
### Example 7: 4-Pads Tilting Pad Bearing – compressor application

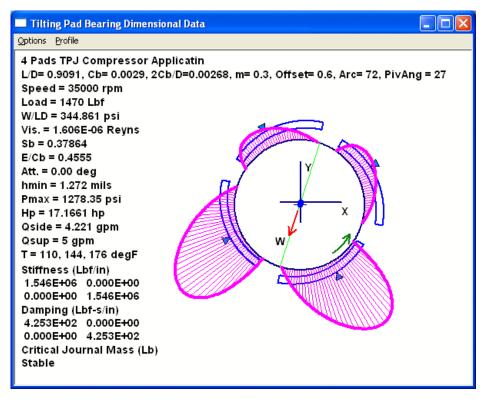
A 4-pads tilting pad bearing used in a gear driven centrifugal compressor is utilized in this example. The bearing load is mainly due to the gear force, which increases as the speed increases. For centrifugal compressor application, the gear load is a function of square of the rotor speed. Also, to lower the bearing maximum temperature, an pivot offset of 0.6 is used. The bearing is oriented such that the bearing load is directed between pivots. Note that the load vector is between pivots, not pads.



Tilt Pad Bearing - Dimensional Analysis 🛛 🔀					
Comment: 4 Pads TPJ Compresso	or Applicatin		-		
Coordinates: Standard Coordinate	es (X-Y) 💌	Load Angle: 252 degree			
Analysis Option: Heat Balance	•	K and C Coordinate Angle: 0 degree			
Convert Units: English	•	Bearing Load = W0 + W1 x RPM + W2 x (Lbf)^2	1		
Length L: 1.9685	(inch)	W0: 0 W1: 0 W2: 1.2e-006			
Diameter D: 2.1654	(inch)	Rotor Speeds (RPM) 🔽 Additional Speeds			
Brg Radial Clr Cb: 0.0029	(inch)	Start: 30000 End: 40000 Inc: 1000			
Bearing Preload: 0.3	Single	Lubricant: Mobil DTE Light (VG 32)			
Number of Pads: 4	Preload	Inlet Temperature: 110 (deg.F)			
Pad Arc Length: 72	degree	Heat carried away: 80 (%)			
Pad Pivot Offset: 0.6		Supplied Flow: 5 (GPM)			
Load Vector: Load Between Piv	vots 👻	0.25 Q Integration Factor			
Click here for Pad/Pivot Data Pivot Type: Neglect Pad/Pivot Effect					
<u>N</u> ew <u>O</u> pen	Save	Save <u>A</u> s <u>B</u> un <u>C</u> lose			

Some results are shown below:

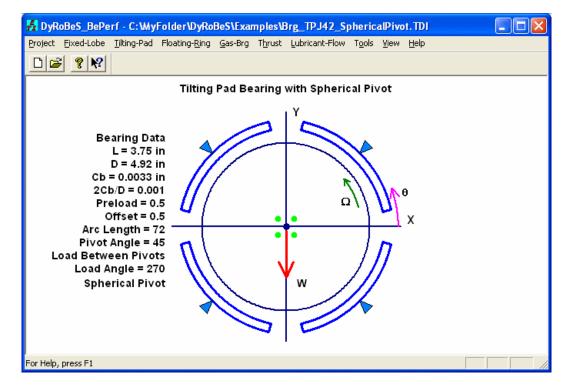




For 4-pads and load between pivots, the bearing stiffness and damping are identical in both X and Y directions. This implies that the bearing properties are isotropic.

# Example 8: 4-Pads Tilting Pad Bearing with Pivot Flexibility

In this example, the pad/pivot flexibility is studied. For big bearings with larger pads, the pad effect may need to be included in the analysis. A tilting pad bearing used in the generator application is employed in this example. The bearing under study has spherical pivots. In this example, several different pad/pivot configurations are studied.



Tilt Pad Bearing - Dimensional Analysis	×
Comment: Tilting Pad Bearing with Spherical Pivot	_
Coordinates: Standard Coordinates (X-Y) 💌 Load Angle: 270 degree	
Analysis Option: Constant Viscosity 🗸 K and C Coordinate Angle: 0 degree	
Convert Units: English  Bearing Load = W0 + W1 x RPM + W2 x (Lbf) ^2	
Length L: 3.75 (inch) W0: 2850 W1: 0 W2: 0	
Diameter D: 4.92 (inch) Rotor Speeds (RPM) Additional Speeds	
Brg Radial Clr Cb: 0.0033 (inch) Start: 3600 End: 3600 Inc: 100	
Bearing Preload: 0.5 Single Lubricant Dynamic Viscosity: 2.01e-006 (Reyn)	
Number of Pads: 4	
Pad Arc Length: 72 degree	
Pad Pivot Offset: 0.5	
Load Vector: Load Between Pivots 💌	
Click here for Pad/Pivot Data Pivot Type: Spherical Pivot - Point Contact	
<u>N</u> ew <u>O</u> pen <u>Save</u> Save <u>As</u> <u>B</u> un <u>C</u> lose	
Pad/Pivot Data	
Pivot Flexibility: Spherical Pivot - Point Contact	
Pad Mass: 1.1351 (Lbm) Inertia: 1.08877 (Lbm-in^2) Close	
Distance from Pad Center of Curvature to Pad C.G.: 2.685 (in)	
Pad Data Housing Data	
Poisson's Ratio: 0.33 0.29	
Elastic Modulus: 16000000 29000000 (Lbf/in^2)	
Radius: 5.12 5.125 (in)	

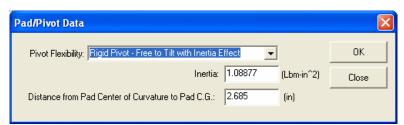
To select the pad/pivot configuration and enter the pad/pivot data, click the Pad/Pivot Data button as shown in the main input screen. They are several pivot configurations available in DyRoBeS.

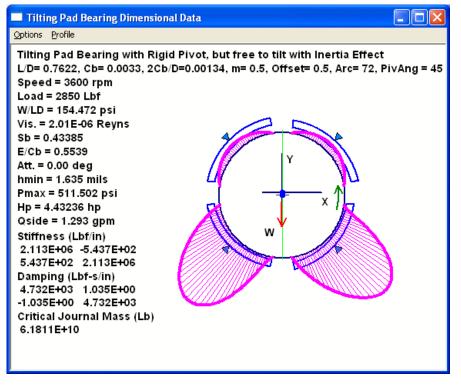
- 1. Neglect Pad/Pivot Effect. This is a conventional configuration, which neglects the pad/pivot effect. The pad is free to tilt without any restrictions.
- 2. Rigid Pivot which is free to tilt with inertia effect. In this configuration, the pad inertia is included in the pad rotational equation of motion.
- 3. Spherical Pivot, it implies the point contact.
- 4. Cylindrical Pivot, it implies the line contact.
- 5. General curvatures, it has curvatures in both directions.
- 6. Constant stiffness, this is used for flexural pad bearings.
- Case 1 Neglect Pad/Pivot Effect

Pad/Pivot Data	×			
Pivot Flexibility: Neglect Pad/Pivot Effect  OK				
Pad Mass:         1.1351         (Lbm)         Inertia:         1.08877         (Lbm-in^2)         Close	e			
Distance from Pad Center of Curvature to Pad C.G.: 2.685 (in)				
Pad Data Housing Data				
Poisson's Ratio: 0.33 0.29				
Elastic Modulus: 16000000 [29000000 [Lbf/in^2] These data are necessary, who				
Radius: 5.12 5.125 (in) Pad/Pivot effect				
Effective Length: 0 (in) neglected				
Axial Radius: 0 0 (in)				
Radial Stiffness: 0 (Lbf/in)				
Tangential Stiffness: 0 (Lbf/in)				
Rotational Stiffness: 0 (Lbf-in/rad)				

Tilting Pad Bearing Dimension	nal Data 📃 🗖 🔀
Options Profile Tilting Pad Bearing - Neglec	
Hp = 4.43236 hp Qside = 1.293 gpm Stiffness (Lbf/in) 2.114E+06 0.000E+00 0.000E+00 2.114E+06 Damping (Lbf-s/in) 4.733E+03 0.000E+00 0.000E+00 4.733E+03 Critical Journal Mass (Lb) Stable	w × //

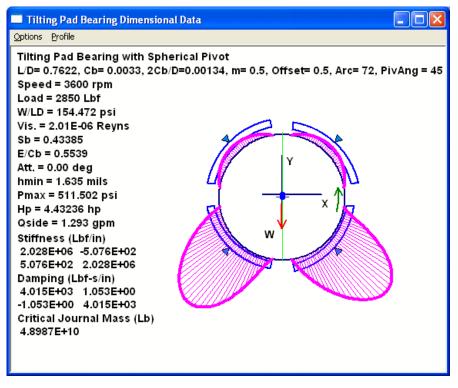
# Case 2-Rigid Pivot with inertia effect





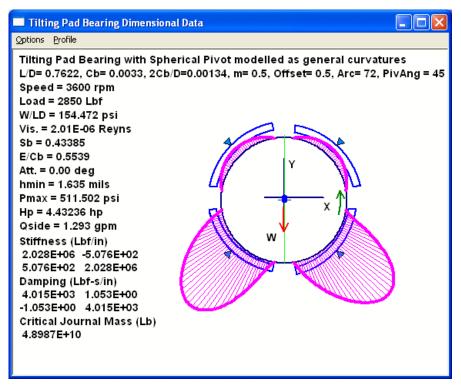
Case 3 – Spherical Pivot, this is the true configuration.

Pad/Pivot Data					
Pivot Flexibility: Spherical Pivot - Point Contact					
Pad Mass: 1.135	51 (Lbm)	Inertia: 1	.08877 (Lbm-in^2)	Close	
Distance from Pad Center of Curvature to Pad C.G.: 2.685 (in)					
	Pad Data	Housing Data			
Poisson's Ratio:	0.33	0.29			
Elastic Modulus:	16000000	2900000	(Lbf/in^2)		
Radius:	5.12	5.125	(in)		



Case 4 - General Curvatures, The spherical pivot can be modeled using this more general input.

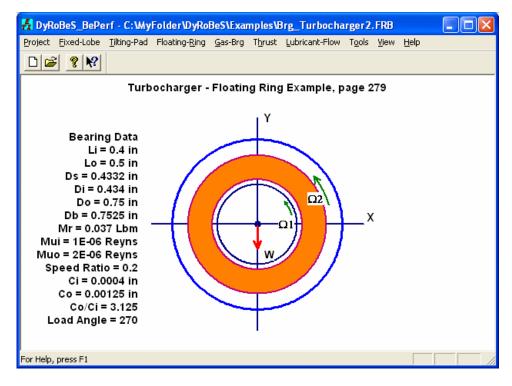
Pad/Pivot Data					
Pivot Flexibility: General Cu Pad Mass: 1.1351	-		•	au : 600	ок
,	(Lbm)		685	(Lbm-in^2)	Close
Distance from Pad Center of	Lurvature to I	Pad L.G.:  2.	660	(in)	
Pad Da		lousing Data			
Poisson's Ratio: 0.33	0.2	9			
Elastic Modulus: 16000000	290	00000	(Lbf/in^2)		
Radius: 5.12	-5.1	125	(in)		
Axial Radius: 5.12	-5.1	125	(in)		



These results are identical to case 3. For **Spherical Pivot** and **Cylindrical Pivot**, the radii are always positive. For **General Curvatures**, the radii are positive if the center of curvature lies within the given body, i.e., the surface is convex, otherwise, the radii are negative.

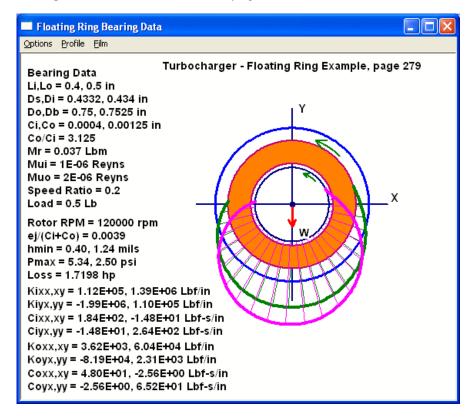
# **Example 9: Floating Ring Bearing**

Floating ring bearing is commonly used in the automotive turbocharger application. There are two oil films separated by a floating ring. It is like two bearings in series. For a conventional floating ring bearing, the ring is free to rotate. Then, two bearings are conventional plain cylindrical journal bearings. Sometimes, anti-rotational pin is used to prevent the ring from rotating, then, the outer oil film becomes a squeeze film damper. The bearing type of outer film, either plain journal bearing or squeeze film damper, depends on the speed ratio specified in the input. In this example, the ring is free to rotate.



Floating Ring Bearing			×
Comment: Turbocharger - Floating F	ling Example, p	page 279	-
Coordinates: Standard Coordina	tes (X-Y)	Load Angle: 270 degree	
Convert Units: English	•	K and C Coordinate Angle: 0 degree	
Shaft Diameter Ds: 0.4332	(inch)	Bearing Load = W0 + W1 x RPM + W2 x RPM^2-(Lbf)	1
Bearing Diameter Db: 0.7525	(inch)	W0: 0.5 W1: 0 W2: 0	
Floating Ring Data		Rotor Speeds (RPM)  GAdditional Speeds	1
Mass mr: 0.037	(Lbm)	Start: 100000 End: 150000 Inc.: 10000	
Inner Length Li: 0.4	(inch)		
Outer Length Lo: 0.5	(inch)	Inner Film Viscosity: 1e-006 (Reyns)	
Inner Diameter Di: 0.434	(inch)	Outer Film Viscosity: 2e-006 (Reyns)	
Outer Diameter Do: 0.75	(inch)	Ring/Shaft Speed Ratio: 0.2	
Ci= 0.0004, Co= 0.00125, Co/Ci= 3			
<u>N</u> ew <u>O</u> pen	<u>S</u> ave	Save <u>A</u> s <u>B</u> un <u>C</u> lose	

The temperature for the inner oil film is normally higher than that of the outer oil film, therefore, it has a smaller viscosity than that of outer film

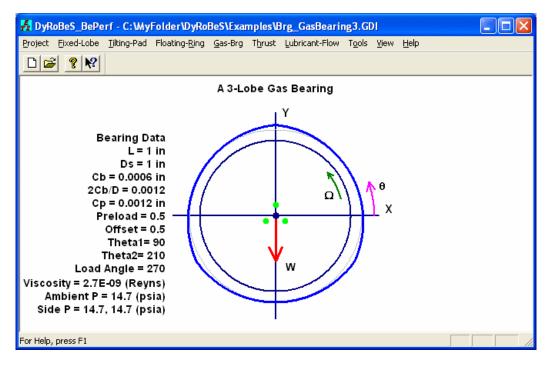


Floating Ring Bearing Output K, C for DyRoBeS_Rotor	X
Current Units: K = Lbf/in, C= Lbf-s/in (K,C) output = (K,C) current x Conversion Factor Output units for K and C: Conversion Factor Conversion Factor Conversion Factor Conversion Factor Conversion Factor Conversion Factor	OK Cancel
Inner Film         C:\MyFolder\DyRoBeS\Example\Example\Turbocharger2Inner.brg	
Quter Film	

When outputs the bearing stiffness and damping coefficients, three files will be created. One is for the total impedance which synchronous excitation is assumed. The other two are the bearing stiffness and damping coefficients for the inner and outer films. It depends on how the rotor system is modeled. The users can make their decision on how to use these files.

### Example 10: A 3-Lobe Gas Bearing

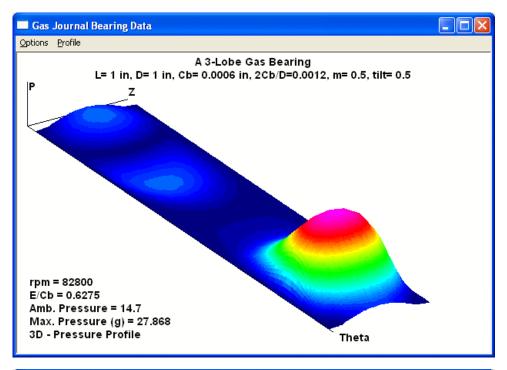
A 3-lobe gas bearing is used in this example. The input parameters are shown below.

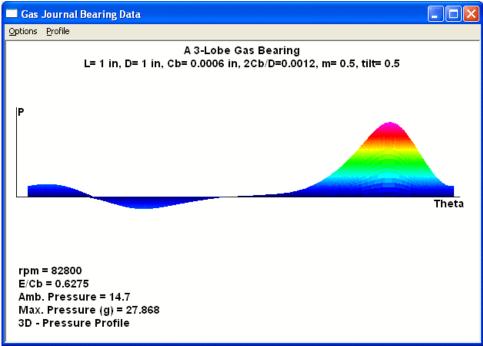


Fixed Pad Ga	s Bearing - Co	mpressible Flo	w			×
Comment: A3	3-Lobe Gas Bearing	1				_
,				107	10	
	ates: Standard Co	ordinates (X-Y)	<u> </u>	Load Angle: 27	degree	
Bearing Ty	ype: Three Lobe		<ul> <li>K and C Cod</li> </ul>	ordinate Angle: 0	degree	
Convert L	Jnits: English	•	Bearing Load = W0	) + W1 x RPM + W	2 x RPM^2 <del>(L58)</del>	
Leng	jth L: 1	(inch)	W0: 12.9	W1: 0	W2: 0	
Diamet	ter D: 1	(inch)	Rotor Speeds (RP)	M) 🔲 Additiona	al Speeds	1
Brg Radial Cl	r Cb: 0.0006	(inch)	Start: 82800	End: 0	Inc.: 10000	
Ambient Pres	sure: 14.7	(psi)	,	,		
	Gas Dynamic Viscosity: 2.7e-009 (Reyns)					
Pres	sure: 0	(psia)	Side Pressure: z	:=0: 14.7	z=L: 14.7	
Number of P	ads: 3		Number of A	Axial Elements: 4		
Pad	Theta 1	Theta 2	Preload	Offset	Elements	
1	90	210	0.5	0.5	20	
2	210	330	0.5	0.5	25	
3	330	450	0.5	0.5	25	
<u>N</u> ew	<u>O</u> pen	Save	Save <u>A</u> s	Bun		

Some results are shown below.

Gas Journal Bearing Data	
Options Profile	
A 3-Lobe Gas Bearing L= 1 in, D= 1 in, Cb= 0.0006 in, 2Cb/D=0.0012, m= 0.5, tilt= 0.5 Speed = 82800 rpm Load = 12.9 Lbf W/LD = 12.9 psi Vis. = 2.7E-09 Reyns Lamda = 6.6358 Sb = 0.20058 E/Cb = 0.6275 Att. = 29.05 deg hmin = 0.253 mils Pamb = 14.7 psi Pmax = 27.868 psi(g) Hp = 0.0439035 hp Stiffness (Lbf/in) 3.222E+04 -7.632E+03 -1.932E+03 6.554E+04 Damping (Lbf-s/in) 1.068E+00 -3.080E-01 4.583E-01 1.205E+00 Critical Journal Mass (Lb) Stable	





#### Nomenclature

Symbol	Description
Ōb	Bearing center
Oj	Journal center
Óp	Pad (lobe) center of curvature
Rb	Bearing assembled radius at minimum clearance
Rj	Journal shaft radius
Rp	Pad machined radius
	Journal eccentricity, distance from bearing center to journal cente
е	
$\phi$	Attitude angle, angle from X axis (load vector) to the lin connecting bearing center and journal center
	Connecting bearing center and journal center
$\theta_{\rm l}$	Angle from the negative load vector (negative X axis) to leadin
	edge of the first lobe
$\theta_2$	Angle from the negative load vector (negative X axis) to trailin
	edge of the first lobe
$\theta_{p}$	Angle from the negative load vector (negative X axis) to the lin
-	connecting the bearing center and the pad center of curvature
Npad	Number of pads (lobes)
L	Bearing (babbitt) axial length
D	Bearing diameter
Cb	Bearing minimum assembled radial clearance, Cb = Rb - Rj
Ср	Pad machined radial clearance, Cp = Rp - Rj
m	Preload, m = 1-(Cb/Cp)
x	Lobe or Pad arc length, $\chi=  heta_2 -  heta_1$
	Angle from leading edge to the minimum clearance point for
$\chi_p$	centered shaft for fixed lobe bearings, or, Angle from leading edg
	to pad pivot point for tilting pad bearings, $\chi_p = \theta_p - \theta_1$
α	Offset, or Pivot Ratio, $\alpha = \chi_p / \chi$
	··· ¥) ···
W	Bearing load vector
Ω	Shaft rotational speed (rad/sec)
Ns	Shaft rotational speed (rps)
rpm	Shaft rotational speed (rpm)
μ	Lubricant dynamic viscosity
	The following parameters are used in the output
S	Sommerfeld Number
Cij	Damping coefficients (Cxx, Cxy, Cyx, Cyy)
Kij	Stiffness coefficients (Kxx, Kxy, Kyx, Kyy)
hmin	Minimum film thickness
hpiv	Film thickness at pivot point
Pmax	Maximum film pressure
Нр	Frictional power loss
Qs	Side leakage
Qin	Total inlet circumferential flow
T	Temperature
Tin	Inlet (supply) oil temperature
Тор	Operating film temperature
Tmax	Maximum film temperature
dT	Temperature rise in loaded pad
Mor	Critical journal mass
Whirl	Whirl/Spin ratio
	· · ·

See also Non-Dimensional Parameters.

# Non-Dimensional Parameters

# **Non-Dimensional Parameters**

Description	Everencian
Description	Expression
Sommerfeld Number	$S = \frac{\mu N_s \ LD}{W} \left(\frac{R}{C}\right)^2$
Film Thickness	$\overline{h} = \frac{h}{C}$
Eccentricity Ratio	$\overline{e} = \frac{e}{C}$
Preload	$m = \frac{\left(C_p - C_b\right)}{C_p} = 1 - \frac{C_b}{C_p}$
Offset ( or Pi∨ot Ratio)	$\alpha = \frac{\left(\mathcal{O}_{p} - \mathcal{O}_{1}\right)}{\left(\mathcal{O}_{2} - \mathcal{O}_{1}\right)} = \frac{\chi_{p}}{\chi}$
Damping Coefficients	$\overline{C}_{ij} = \left(\frac{\Omega C}{W}\right) C_{ij}$
Stiffness Coefficients	$\overline{K}_{ij} = \left(\frac{C}{W}\right) K_{ij}$
Film Pressure	$\overline{P} = \frac{1}{2\pi S} \frac{P}{W/LD}$
Frictional Power Loss	$\overline{H}p = \left(\frac{C}{\pi^3 \mu N_s^2 LD^3}\right) Hp$
Flow	$\overline{Q} = \frac{Q}{\frac{1}{2}\pi N_s CLD}$
Critical Journal Mass	$\overline{M}_{C\!R} = \left(\frac{\Omega^2 C}{W}\right) M_{C\!R}$

where C can be the pad radial clearance or bearing radial clearance.

See also Nomenclature.

# Units

# Units

Two systems of units are provided in this program. The unit conversion is listed below for reference.

Unit	English	Metric (SI)	Conversions (* = multiply)
Time	second (s)	second (s)	
Length	in	Meter (m)	m = 0.025400 * in
	in	mm	mm = 25.4 * in
Force	Lbf	Newton (N)	N = 4.448222 * Lbf
		1N = 1kg * 1m/s <sup>2</sup>	N = 9.8066 * kgf
Moment	Lbf-in	N-m	N-m = 0.1129846 * Lbf-in
Mass	Lbf-s²/in	kg = N-s²/m	kg = 0.4535924 * Lbm
		_	kg = 175.1266 * Lbf-s²/in
			Lbm = 386.088 * Lbf-s <sup>2</sup> /in
Density	Lbf-s²/in4	kg/m <sup>3</sup>	kg/m <sup>3</sup> = 2.767990E+04 * Lbm/in <sup>3</sup>
			kg/m <sup>3</sup> = 1.068688E+07 * Lbf-s <sup>2</sup> /in <sup>4</sup>
			g/cm <sup>3</sup> = 1 * g /cc
			g/cm <sup>3</sup> = 2.767990E+01 * Lbm/in <sup>3</sup>
			Lbm/in <sup>3</sup> = 0.0361273 * g/cm <sup>3</sup>
Inertia	Lbf-s <sup>2</sup> -in	kg-m²	kg-m <sup>2</sup> = 0.1129846 * Lbf-s <sup>2</sup> -in
Modulus	Lbf/in² (psi)	N/m² (Pa)	Pa = 6.894757E+03 * psi
		kN/ m² (kPa)	kPa = 6.894757 * psi
Lateral Kt	Lbf/in	N/m	N/m = 175.1266 * Lbf/in
			N/mm = 0.1751266 * Lbf/in
Lateral Ct	Lbf-s/in	N-s/m	N-s/m = 175.1266 * Lbf-s/in
			N-s/mm = 0.1751266 * Lbf-s/in
Torsional K	Lbf-in/rad	N-m/rad	N-m/rad = 0.1129846 * Lbf-in/rad
			N-mm/rad = 112.9846 * Lbf-in/rad
Gravity - g	386.088 in/s <sup>2</sup>	9.8066 m/s <sup>2</sup>	
Temperature	°F	°C	°C = (°F-32) * 5/9
Viscosity	Reyn	centiPoise	cP = 6.894757E06 * Reyn
	(Lbf-s/in <sup>2</sup> )		cP = 1.0E03 * Pa-s
			$cP = g/cc * cSt (mm^2/s)$
Flow rate	gpm (gal/min)	m <sup>3</sup> /hour	m <sup>3</sup> /hour = 0.2271 * gpm
Power	hp	kWatt	kVVatt = 0.7457 * hp
Unbalance			oz-in = 0.03527 * g-in
			g-in = 28.35 * oz-in

#### References

Bureau of Standards, Miscellaneous Publication of the Bureau of Standards No. 97, "Specific Heats of Lubricating Oils,"

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#### DyRoBeS©\_Rotor

See Full DyRoBeS©\_Rotor Manual at <u>dyrobes.com</u>

DyRoBeS©\_Rotor is a powerful rotor dynamics program based on Finite Element Analysis (FEA). This program has been developed for the analysis of free and forced vibrations (Lateral, Torsional, and Axial) of multi-shaft and multi-branch flexible rotor-bearing-support systems.

The lateral vibration of the discretized rotor system is described by two translational (x, y) and two rotational  $(\theta_x, \theta_y)$  coordinates at each finite element station, i.e. 4 degrees-of-freedom at each shaft station. The motion of a flexible support is described by two additional translational displacements (x, y). For flexible disks, two additional rotational displacements are introduced. That is, for a flexible disk, a total of six (6) degrees-of-freedom is required to describe the motion of the disk. The analyses for lateral vibration contain:

Static Deflection & Bearing/Constraint Reactions

Critical Speed Analysis

Critical Speed Map Analysis

Whirl Speed & Stability Analysis

Steady State Synchronous Response Analysis

Steady State Harmonic Excitations

Time Transient Analysis

Steady Maneuver Load Analysis

For torsional vibration, the motion of each finite element station is described by a rotational displacement  $(\Theta_x)$ . The systems can be continuous, discrete, or the combination of continuous and discrete model. The analyses for the torsional vibration are:

Undamped and Damped Natural Frequencies Calculation

Steady State Forced Response Analysis

Transient Startup Analysis with speed dependent excitation

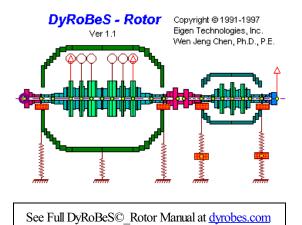
Transient Analysis with time dependent excitation

For axial vibration, the motion of each finite element station is described by a translational displacement (z). The systems can be continuous, discrete, or the combination of continuous and discrete model. The analyses for the axial vibrations are:

Undamped and Damped Natural Frequencies Calculation

Steady State Forced Response Analysis

The Lateral, Torsional, and Axial motions can be coupled through a gear mesh and thrust collar for a geared system.

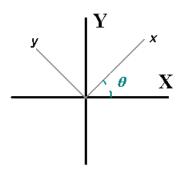


## **Coefficients Coordinate Angle**

A Cartesian coordinate system (X, Y, Z) is used to describe the bearing geometry and load vector. However, the bearing dynamic coefficients (stiffness and damping coefficients) can be calculated in any coordinate system (x, y, z) by specifying a Coefficient Coordinate Angle in the bearing input data. The Coordinate Angle is measured from the *X*-axis (used to describe the bearing geometry) to *x*-axis (used to describe the bearing coefficients).

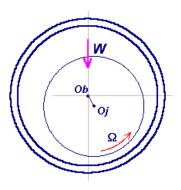
If the Lund's convention is used to be the coordinate system, two most commonly used Coefficient Coordinate Angle are:

- 1.  $\theta = 0$ , i.e., x axis is the loading direction
- 2.  $\theta'=90$  , i.e., negative y axis is the loading direction



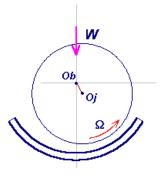
# Plain Cylindrical Journal Bearing

Typical data for Lund Coordinate System:  $\theta_1 = 0$ ,  $\theta_2 = 360$ , m = 0,  $\alpha = 0$ 



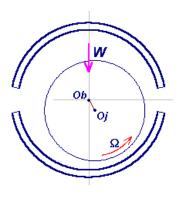
#### Partial Arc Journal Bearing

Typical data for Lund Coordinate System:  $\theta_1 = 120$ ,  $\theta_2 = 240$  for 120 degree arc, and  $\theta_1 = 105$ ,  $\theta_2 = 255$  for 150 degree arc, m = 0,  $\alpha = 0$ See also <u>Coordinate Systems</u>, Fixed Lobe Bearing Geometry.



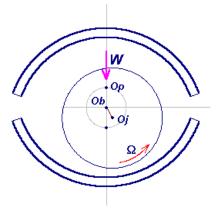
# Two Axial Grooves Journal Bearing

Typical data for Lund Coordinate System:  $\theta_1 = 100, \theta_2 = 260, m = 0, \alpha = 0$ 



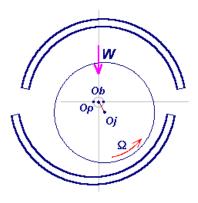
# Elliptical (Lemon Bore) Journal Bearing

Typical data for Lund Coordinate System:  $\theta_1 = 100, \theta_2 = 260, m = 0.5, \alpha = 0.5$ 



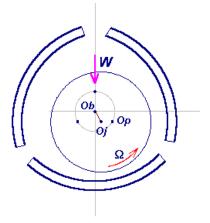
# **Offset Halves Journal Bearing**

Typical data for Lund Coordinate System:  $\theta_1 = 105$ ,  $\theta_2 = 255$ , m = 0.5,  $\alpha = 1.1$ 



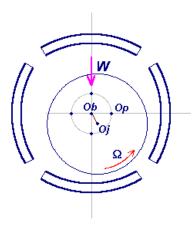
## **Three Lobes Journal Bearing**

Typical data for Lund Coordinate System:  $\theta_1 = 10$ ,  $\theta_2 = 110$ , m = 0.5,  $\alpha = 0.5$  or 1.0



## Four Lobes Journal Bearing

Typical data for Lund Coordinate System:  $\theta_1 = 52.5$ ,  $\theta_2 = 127.5$ , m = 0.5,  $\alpha = 0.5$  or 1.0

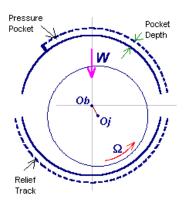


#### Pressure Dam Bearing, Multi-Pocket Bearing, or Step Bearings

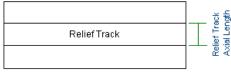
In addition to the standard lobed bearings with preload and offset, pressure dam (pocket) and relief track are introduced in these types of bearings. The following figures are shown for a typical 2 lobes pressure dam bearing. However, this option allows you to have as many lobes as you like and each lobe can have preload, offset, pressure pocket or relief track. The following design rules for the pressure dam bearings have been suggested by Dr. John Nicholas, a leading researcher in pressure dam bearings.

- 1. The optimum Sommerfeld number range for designing a pressure dam bearing to increase stability is  $S \ge 2.0$
- 2. The optimum Clearance Ratio is around 3.0. A slightly larger clearance ratio (3.0-6.0) is recommended to avoid the sudden drop in load capacity for clearance ratios below 3.0.
- 3. Steps should be located at about 75% of the total arc length of the pad. The optimum step location for stability is between 125 and 160 degrees for 2 lobes bearings depending upon the Sommerfeld number. A reasonable compromise value is 140 degrees.
- 4. Relief track in the loaded pad should be avoided due to the high operating eccentricity ratio.
- 5. Pocket axial length should be 65% to 70% of the total axial bearing length.

To use these types of bearings, the <u>Advanced Features</u> must be checked in the input. The positive relief track axial length indicates that the relief track is in the center and the negative relief track axial length indicates that the relief track is on both sides as shown below.

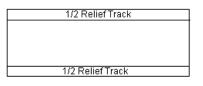






Case 1 - Relief Track in center

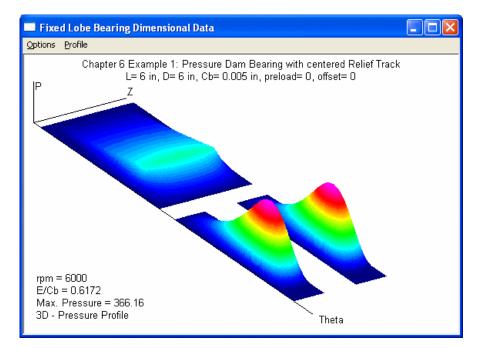
```
Case 2 - Relief Track on both side
```



Fixed Pad Bear	ing - Dimer	isional Analy	rsis 🛛 🗙
Comment: Chapte	er 6 Example 1	: Pressure Dam B	Bearing with centered Relief Track
Coordinates:	Standard Coor	dinates (X-Y)	Load Angle: 270 degree
Bearing Type:	Pressure Dam	/Multi-Pocket	▼ K and C Coordinate Angle: 270 degree
Analysis Option:	Constant Visco	osity 💌	Bearing Load = W0 + W1 x RPM + W2 x RPM^2 - (LLS)
Units:	English	•	W0: 1000 W1: 0 W2: 0
Length L:	6	(inch)	Rotor Speed (RPM)
Diameter D:	6	(inch)	Start: 1000 End: 7000 Inc.: 1000
Brg Radial Clr Cb:	0.005	(inch)	Lubricant Dynamic Viscosity: 2e-006 (Reyns)
Number of Pads:	2		Density: 7.8e-005 (Lbm/in^3)
Bear	ing Data for Pa	ad # 1	
Leading Edge:	10	Preload: 0	Click here for
Trailing Edge:	170	Offset: 0	Advanced Features 0n
New	<u>O</u> pen	<u>S</u> ave	e Save <u>A</u> s <u>B</u> un <u>C</u> ancel

•	Reynolds	3oundary Co Swift-Stiebe alf Sommerf d (2 pi)	er) The feld) Gum	ibel and S	BC is the most ommerfeld BC: ational purpose	t realistic s are only	<ul> <li>Advanced F</li> <li>Turbulence</li> <li>Oil Flooded</li> </ul>		<u>O</u> K <u>C</u> ancel
Num	ber of Axial	Elements:	8	[		En	glish Units: Ang	le - degree, Le	ength - inches
Lobe	Theta 1	Theta 2	Preload	Offset	PocketArc	PocketDepth	PocketAxL	ReliefAxL	Elements
	Theta 1 10	Theta 2 170	Preload 0	Offset 0	PocketArc 125	PocketDepth 0.015	PocketAxL 4.5	ReliefAxL 0	Elements 50

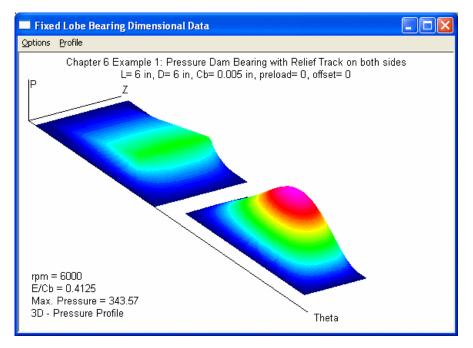
OptionsProfileChapter 6 Example 1: Pressure Dam Bearing with centered Relief TrackL = 6 in, D= 6 in, Cb= 0.005 in, preload= 0, offset= 0Speed = 6000 rpmLoad = 1000 LbfW/LD = 27.7778 psiVis. = 2E-06 ReynsSb = 2.592E/Cb = 0.6172Att. = 56.03 deghmin = 1.914 milsPmax = 366.165 psiHp = 18.0709 hpStiffness (Lbf/in)2.176E+062.918E+06
L= 6 in, D= 6 in, Cb= 0.005 in, preload= 0, offset= 0 Speed = 6000 rpm Load = 1000 Lbf W/LD = 27.7778 psi Vis. = 2E-06 Reyns Sb = 2.592 E/Cb = 0.6172 Att. = 56.03 deg hmin = 1.914 mils Pmax = 366.165 psi Hp = 18.0709 hp Stiffness (Lbf/in)
2.176E+06 3.289E+04 1.670E+06 Damping (Lbf-s/in) 6.505E+03 2.713E+03 2.715E+03 2.979E+03 Critical Journal Mass 16.39



# Fixed Lobe Bearing Dimensional Data

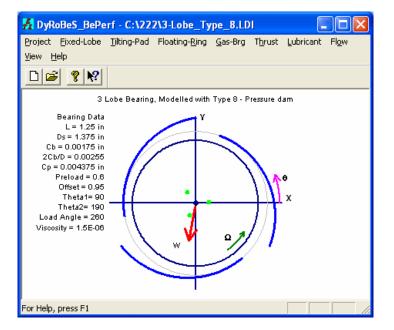
Options Profile

Chapter 6 Example 1: Pressure Dam Bearing with Relief Track on both sides L= 6 in, D= 6 in, Cb= 0.005 in, preload= 0, offset= 0 Speed = 6000 rpm Load = 1000 Lbf W/LD = 27.7778 psi Vis. = 2E-06 Reyns Sb = 2.592E/Cb = 0.4125 Att. = 69.70 deg hmin = 2.937 mils Pmax = 343.57 psi Hp = 15.8343 hp w Stiffness (Lbf/in) 1.763E+06 3.084E+06 -4.795E+05 1.655E+06 Damping (Lbf-s/in) 8.146E+03 2.634E+03 2.638E+03 3.743E+03 Critical Journal Mass 14.27

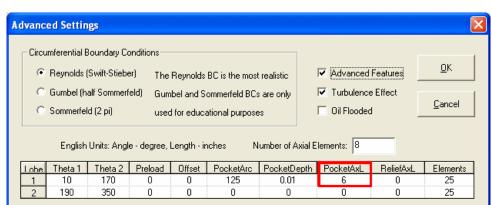


Note that this bearing type can be de-generated into a standard multi-lobe bearing, if PocketArc, PocketDepth, PocketAxL, and ReliefAxL are zero, as shown below:

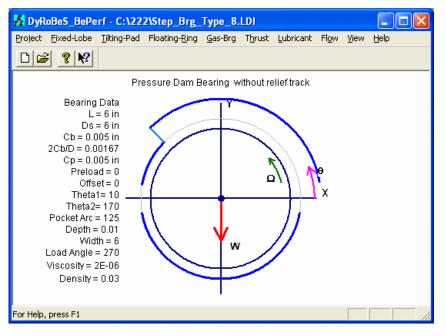
Advance	ed Settin	gs							×
¢	Reynolds (	oundary Co Swift-Stiebe alf Sommerf	er) The		BC is the mos ommerfeld BC:		I▼ Advanced I▼ Turbulence		<u>O</u> K Cancel
0	Sommerfel	d (2 pi)	used	for educa	ational purpose	es	🔲 Oil Flooded	ł _	
	English	Units: Angl	e - degree,	Length - ir	nches N	lumber of Axi	al Elements: 6		
Lobe	Theta 1	Theta 2	Preload	Offset	PocketArc	PocketDep	th PocketAxL	ReliefAxL	Elements
1	90	190	0.6	0.95	0	0	0	0	25
2	210	310	0.6	0.95	0	0	0	0	25
3	330	430	0.6	0.95	0	0	0	0	25



Also, if PocketAxL = Bearing Axial Length, then, the pocket has open ends and it becomes a step bearing as shown below:



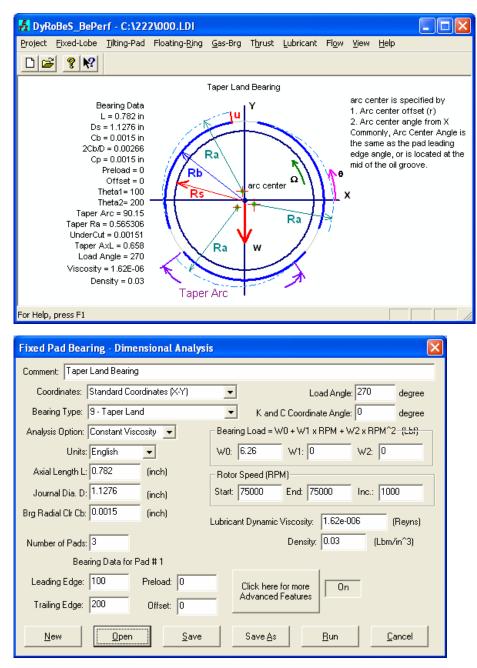
Step Bearing: PocketAxL = Bearing Axial Length



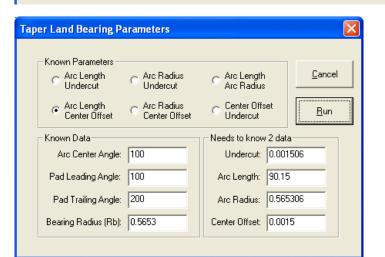
See also Coordinate Systems, Fixed Lobe Bearing Geometry, and Examples.

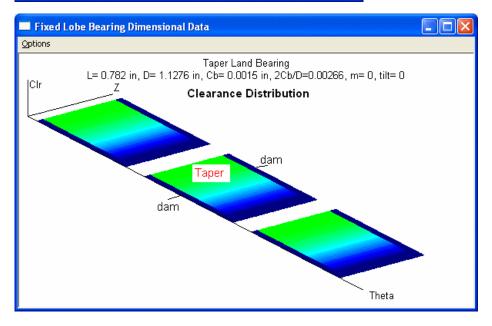
#### **Taper Land Bearings**

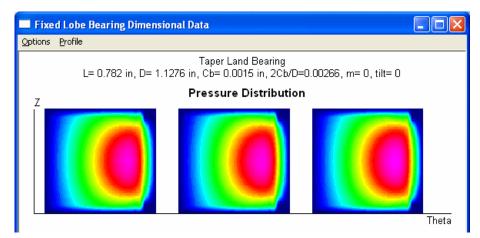
To use the Taper Land Bearing, the <u>Advanced Features</u> must be checked in the input. The taper land journal bearing is commonly used in locomotive turbocharger application. The leading convergent area of the lobe is cut by a taper arc to increase the convergent area. Normally, there are dams at both sides of the taper. There are some redundant inputs in the data sheet, however, these are entered as reference. For undercut, arc length, arc radius, and arc center offset, there are only two variables are needed. Click TOOLS to get other variables when only two variables are known.

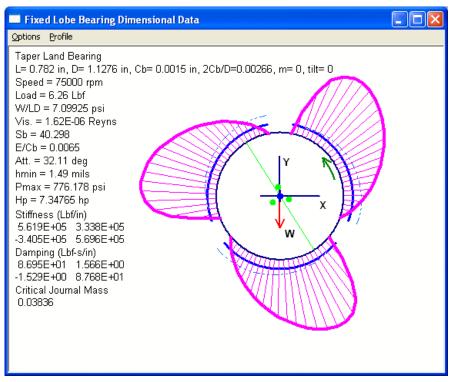


Ad	vanc	ed Settin	gs								X
	_		Boundary Co Swift-Stiebo		Beunold	∘ BC is the i	most realistic	🔽 Adv	anced Fea	atures	<u>o</u> k
		Gumbel (h	alf Sommerf d (2 pi)	ield) Gur	mbel and :		BCs are only		oulence Efi looded	fect	<u>C</u> ancel
Ĺ		English	Units: Angl	e - degree,	Length -	inches	Number of A	xial Elements:	6		<u>T</u> ools
	Lobe	Theta 1	Theta 2	Preload	Offset	Land-Arc	Land-Radius	Center-r	Theta	Arc-AxL	Elements
	1	100	200	0	0	90.15	0.565306	0.0015	100	0.658	25
	2	220	320	0	0	90.15	0.565306	0.0015	220	0.658	25
	3	340	440	0	0	90.15	0.565306	0.0015	340	0.658	25









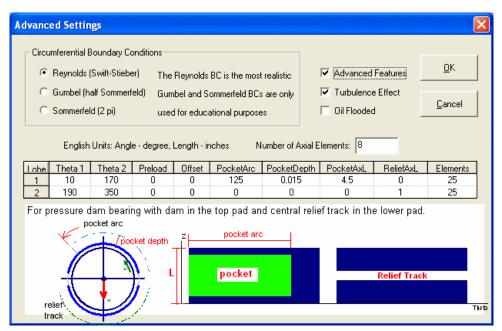
See also Coordinate Systems, Fixed Lobe Bearing Geometry, and Examples.

#### **Advanced Features**

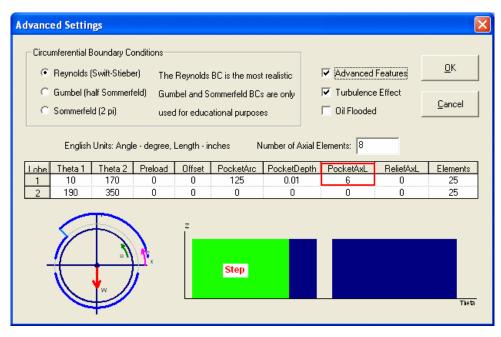
The advanced features allow you to include the turbulence effect, oil flooded, and types of boundary conditions in the circumferential direction. It also allows for the clearance discontinuity in the individual pad. The Advanced Feature must be checked (ON) for bearings with clearance discontinuity, such as <u>Pressure Dam Bearing</u>, <u>Multi-Pocket Bearing</u>, <u>Step Bearing</u>, and <u>Taper Land Bearing</u>. Also, for 3D pressure file plot, the Advanced Feature must be checked. Without Advanced Features, the pads are identical and no discontinuity in the bearing clearance for each pad. Therefore, only one (1) degree-of-freedom at each finite element node, that is, pressure is unknown at each finite element node without the Advanced Feature. However, with Advanced Features, the clearance can have sudden changes, such as pressure dam bearings and taper land bearings, therefore, three (3) degrees-of-freedom at each finite element node are assumed, that is, pressure, and pressure gradients in both axial and circumferential directions at each finite element node are unknown and are to be solved to accommodate the sudden changes in bearing clearance. With Advanced Features ON, the computational time will be greatly increased due to the increase of the degrees-of-freedom.

Although 3 types boundary conditions are provided, one should always use Reynolds boundary condition for design and practical purposes. Sommerfeld and half Sommerfeld (Gumbel) boundary conditions are only provided for educational and research purposes.

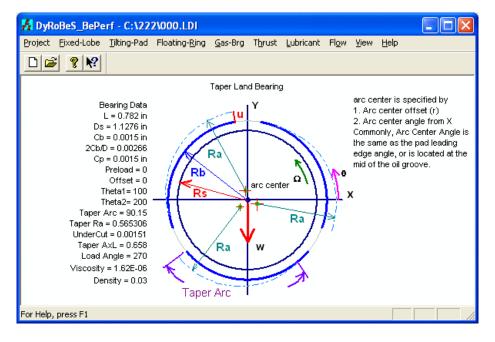
Pressure Dam Bearing



When the PocketAxL = Bearing Axial Length, pressure dam becomes a step as shown below:



Taper Land Journal Bearing, click here for more descriptions on taper land bearings.



Fixed Pad Bea	ring - Dime	nsional Analysi	sis 🛛 🔀
Comment: Taper	r Land Bearing		
Coordinates:	Standard Coo	rdinates (X-Y)	Load Angle: 270 degree
Bearing Type:	9 - Taper Lan	d	▼ K and C Coordinate Angle: 0 degree
Analysis Option:	Constant Visc	osity 💌	Bearing Load = W0 + W1 x RPM + W2 x RPM^2 - (LEG)
Units:	English	•	W0: 6.26 W1: 0 W2: 0
Axial Length L:	0.782	(inch)	Rotor Speed (RPM)
Journal Dia. D:	1.1276	(inch)	Start: 75000 End: 75000 Inc.: 1000
Brg Radial Clr Cb:	0.0015	(inch)	Lubricant Dynamic Viscosity: 1.62e-006 (Reyns)
Number of Pads:	3		Density: 0.03 (Lbm/in^3)
Bea	ring Data for P	ad # 1	
Leading Edge:	100	Preload: 0	Click here for more On
Trailing Edge:	200	Offset: 0	Advanced Features
New	<u>O</u> pen	<u>S</u> ave	Save <u>A</u> s <u>R</u> un <u>C</u> ancel

Advanc	ed Settin	gs								
œ	imferential B Reynolds (	Swift-Stieb	er) The	e Reynold	s BC is the i	most realistic	_	anced Fea		<u>0</u> K
	Gumbel (h Sommerfel				Sommerfeld cational purj	BCs are only poses		oulence Eff looded	ect	<u>C</u> ancel
	English	Units: Angl	e - degree,	. Length -	inches	Number of A	xial Elements:	6		<u>T</u> ools
Lobe	Theta 1	Theta 2	Preload	Offset	Land-Arc	Land-Radius	Center-r	Theta	Arc-AxL	Elements
1	100	200	0	0	90.15	0.565306	0.0015	100	0.658	25
2	220	320	0	0	90.15	0.565306	0.0015	220	0.658	25
3	340	440	0	0	90.15	0.565306	0.0015	340	0.658	25

Taper Land Bearing Pa	arameters		×
Known Parameters Arc Length Undercut Arc Length Center Offset	C Arc Radius Undercut C Arc Radius Center Offset	C Arc Length Arc Radius C Center Offset	
Known Data Arc Center Angle:	100	Needs to know 2 data Undercut: 0.001506	
Pad Leading Angle: Pad Trailing Angle:	200	Arc Length: 90.15 Arc Radius: 0.565306	
Bearing Radius (Rb):	0.5653	Center Offset: 0.0015	

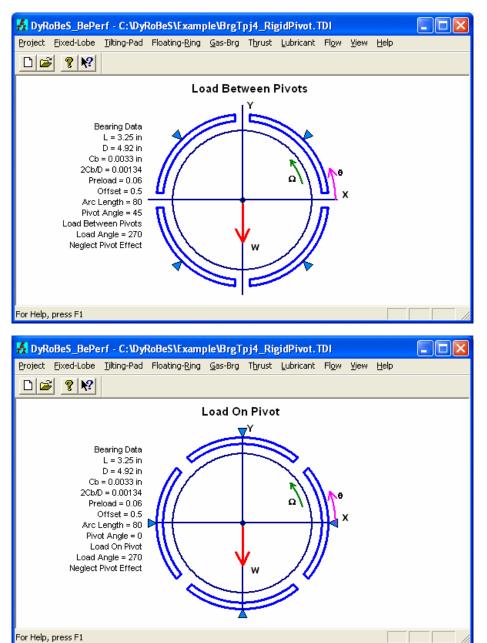
For Taper Land Bearing, the undercut and taper length are normally specified in the design process, however, the arc center and arc radius are typically specified in the manufacturing drawings. A Tools button is provided for this conversion.

Reynolds (Swift-S	itieber) The	e Reynold	ds BC is the i	nost realistic	🔽 Adv	anced Fea	atures	<u>0</u> ł
Gumbel (half Son	merfeld) Gur	- mbel and	Sommerfeld	BCs are only	🔽 Turt	oulence Ef	fect	
C Sommerfeld (2 pi)	use	d for edu	icational pur	oses	🗐 Oil F	looded	_	<u>C</u> lo:
English Unite:	Angle - degree,	Longth	inahaa	Number of A	xial Elements	E	_ [	Ioc
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ne Theta 1 Thet 100 20		Offset 0	Land-Arc 90	Land-Radius 0.565306	Center-r 0.0025	Theta 100	Arc-AxL 0.658	Ele
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340 44		0	90	0.565306	0.0025	340	0.658	
r Land Bearing F	arameters				×	3		
Known Parameters-						3		
r Land Bearing P Known Parameters & Arc Length Undercut	arameters	ius t	C Arc Ler Arc Ra	igth dius	Close	3		
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See also Coordinate Systems, Fixed Lobe Bearing Geometry, Fixed Lobe Non-Dimensional Analysis, Nomenclature, Examples, Units, Lubricant, Coefficients Coordinate Angle.

## Typical 4 pads tilting pad bearing

See also Tilting Pad Bearing Geometry, Nomenclature.



### Typical 5 pads tilting pad bearing

See also Tilting Pad Bearing Geometry, Nomenclature.

